



## LH - SERIES DEWATERING PUMP

## SPECIFICATIONS

### ■ FEATURES

1. Semi-open, high chrome iron impeller with replaceable / adjustable high chrome iron wear rings, increases wear resistance, when pumpage contains abrasive particles.
2. Double inside mechanical seals with silicon carbide faces, (both top and bottom) running in an oil filled chamber and further protected by a lip seal running against a replaceable, 430 stainless steel shaft sleeve, provides for the most durable seal design available.
3. Highly efficient, continuous duty air filled, copper wound motor with class B, F insulation minimizes the cost of operation.
4. Built in thermal & amperage sensing protector prevents motor failure due to

overloading or accidental run -dry conditions.

5. Double shielded, permanently lubricated, high temperature C3 ball bearings rated for a B-10 life of 60,000 hours, extend operational life.
6. Top discharge, flow-thru design enables operation at low water levels for extended periods.

### ■ APPLICATIONS

1. Commercial, industrial wastewater and construction site drainage.
2. Effluent transfer.
3. Decorative waterfalls and fountains.
4. Raw water supply from rivers or lakes.



### ■ SPECIFICATIONS

Discharge Size  
Horsepower Range  
Performance Range Capacity  
Head  
Maximum water temperature  
Materials of Construction  
Casing  
Impeller  
Shaft  
Motor Frame  
Fasteners  
Seal Pressure Relief Ports  
Mechanical Seal  
Elastomers  
Impeller Type  
Solids Handling Capability  
  
Bearings  
  
Motor Nomenclature  
Type, Speed, Hz.  
Voltage, Phase  
Insulation  
  
Accessories  
  
Operational Mode

### ■ STANDARD

3" ~ 8" NPT (80 mm ~ 200 mm)  
4 ~ 150 HP. (3 ~ 110 Kw)  
26.4 ~ 1717.0 GPM. (0.1 ~ 6.5 m<sup>3</sup>/min)  
20.5 ~ 604.0 Ft. (6.25 ~ 184.1m)  
104° F. (40° C.)  
  
Cast Iron , Ductile Cast Iron  
High Chrome Cast Iron  
420 Stainless Steel  
Cast Iron  
304 Stainless Steel  
50 - 150HP (37 - 110 kW)  
Silicon Carbide  
NBR (Nitrile Butadiene Rubber)  
Semi-open, solids handling.  
0.236 - 0.787" (6 - 20mm)  
  
Prelubricated, Double Shielded  
  
Air Filled, 3600 RPM, 60 Hz.  
208/230/460/575 V., 3 Phase.  
Class B , F  
  
Submersible Power Cable  
50 - 65' (15 - 20m)  
  
Manual

### ■ OPTIONS

Length as Required.  
  
TS-303 Float Switch

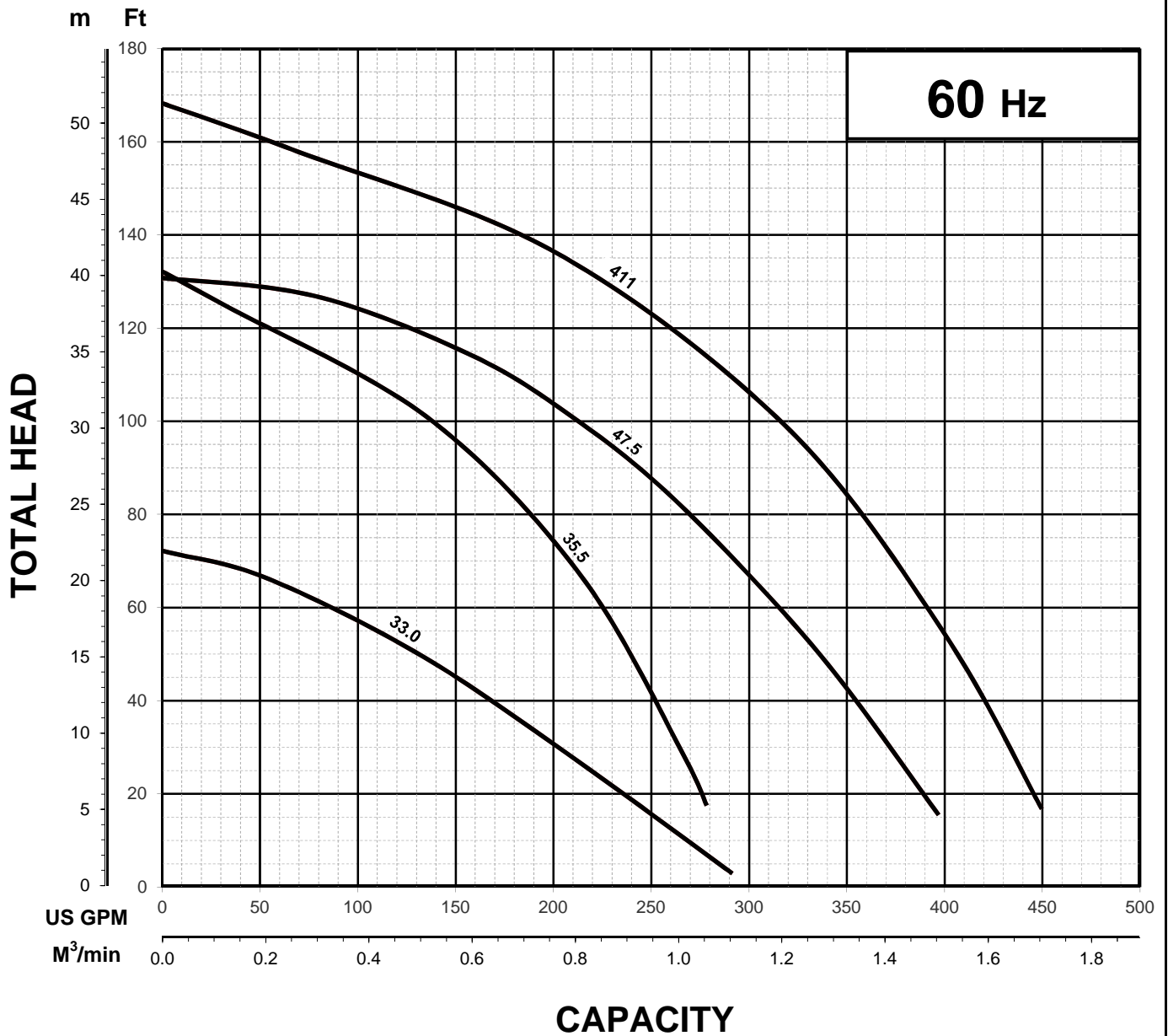


# LH - SERIES

SUBMERSIBLE DEWATERING PUMPS

PERFORMANCE  
RANGE

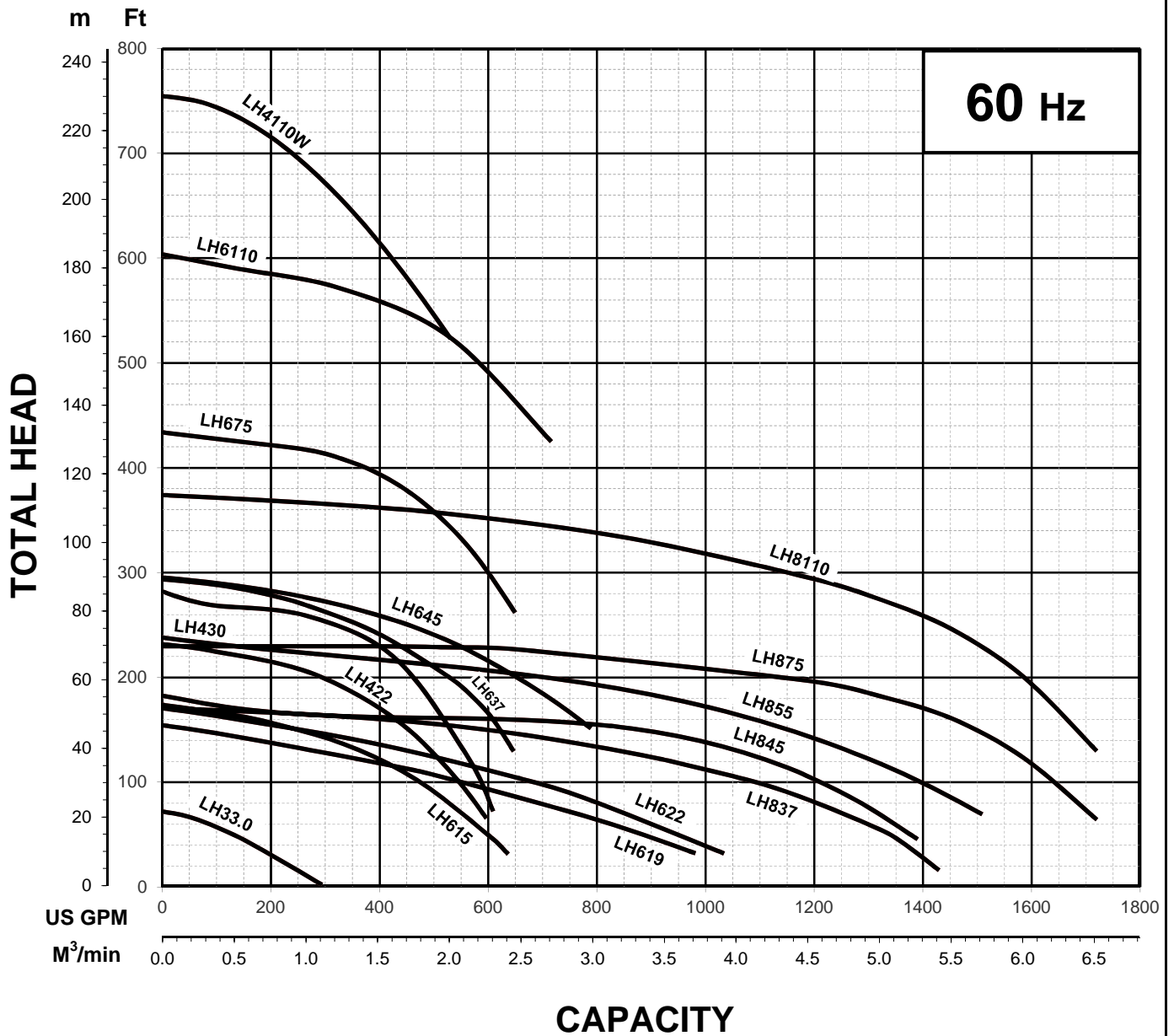
## GROUP PERFORMANCE RANGE



**Note**

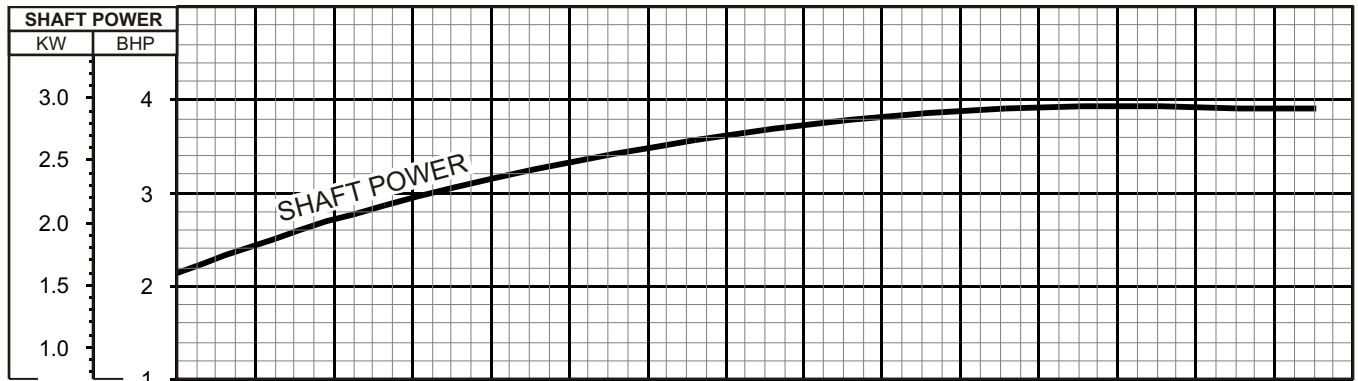
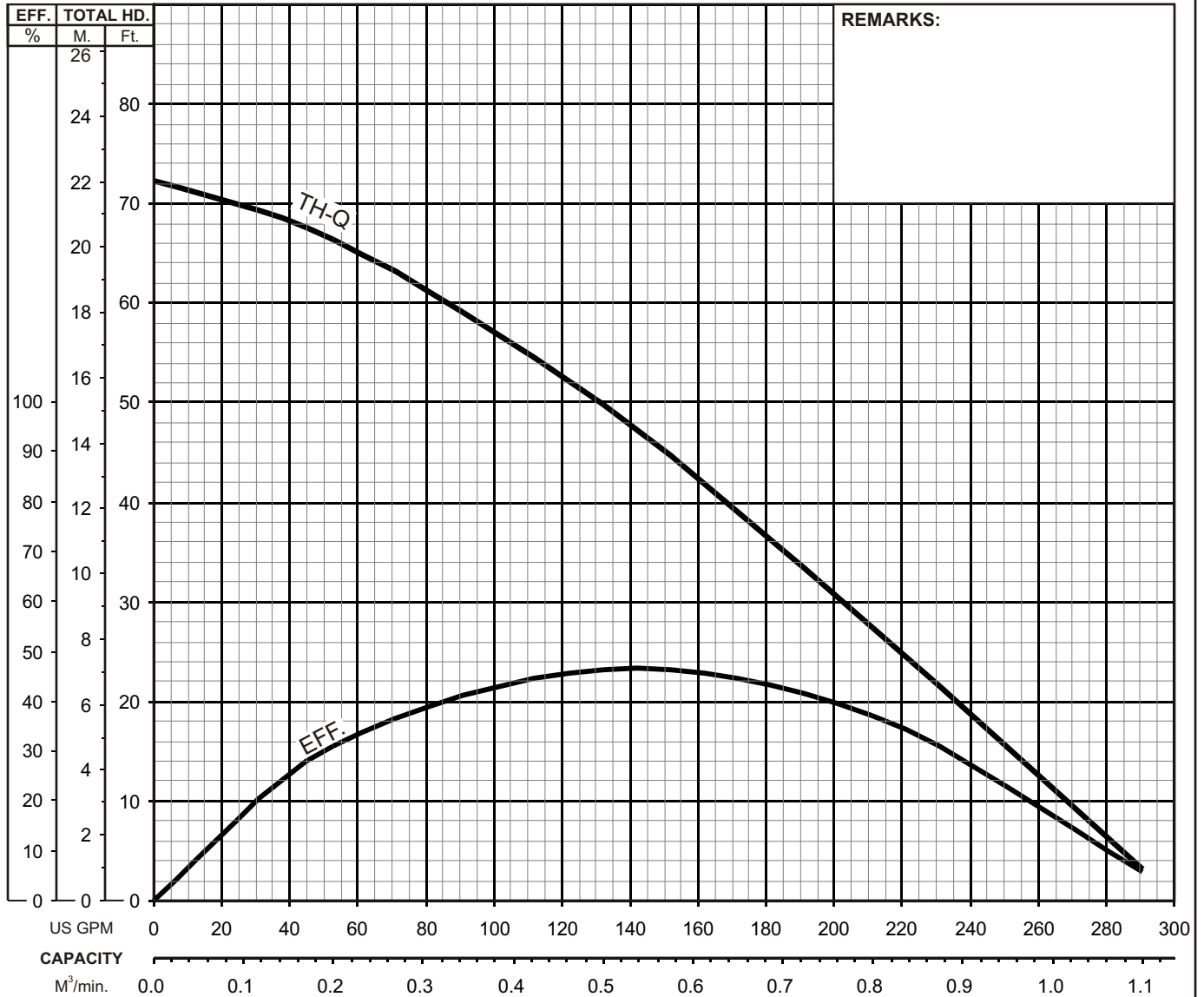
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## GROUP PERFORMANCE RANGE


**Note**


**TSURUMI PUMP**
**LH - SERIES  
DEWATERING PUMPS**
**PERFORMANCE  
CURVE**

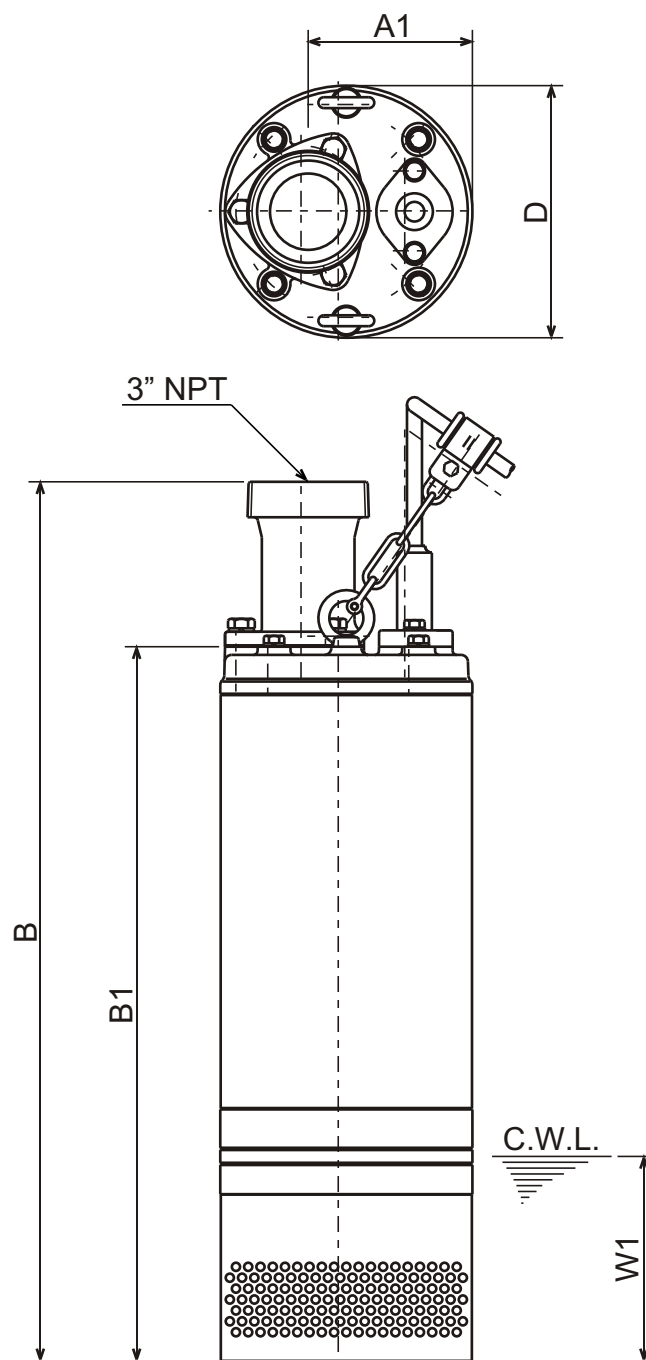
MODEL		BORE	HP	KW	RPM	SOLIDS DIA		LIQUID		SG.	VISCOSITY	TEMP.
LH33.0-60		3"/80mm	4	3	3430	0.236"/6mm		Water		1.0	1.123 CST	60°F
PUMP TYPE		PHASE	VOLTAGE		AMPERAGE		HZ	STARTING METHOD			INS. CLASS	
Dewatering Pump		3	208 - 230 / 460 / 575		12.3 - 12.0 / 6.0 / 4.7		60	Direct On Line			F	
CURVE No.	DATE	PHASE	VOLTAGE		AMPERAGE		HZ	STARTING METHOD			INS. CLASS	
-	-	-	-		-		-	-			-	





# **LH - SERIES** **DEWATERING PUMPS**

## **DIMENSIONS**

**LH33.0-60**


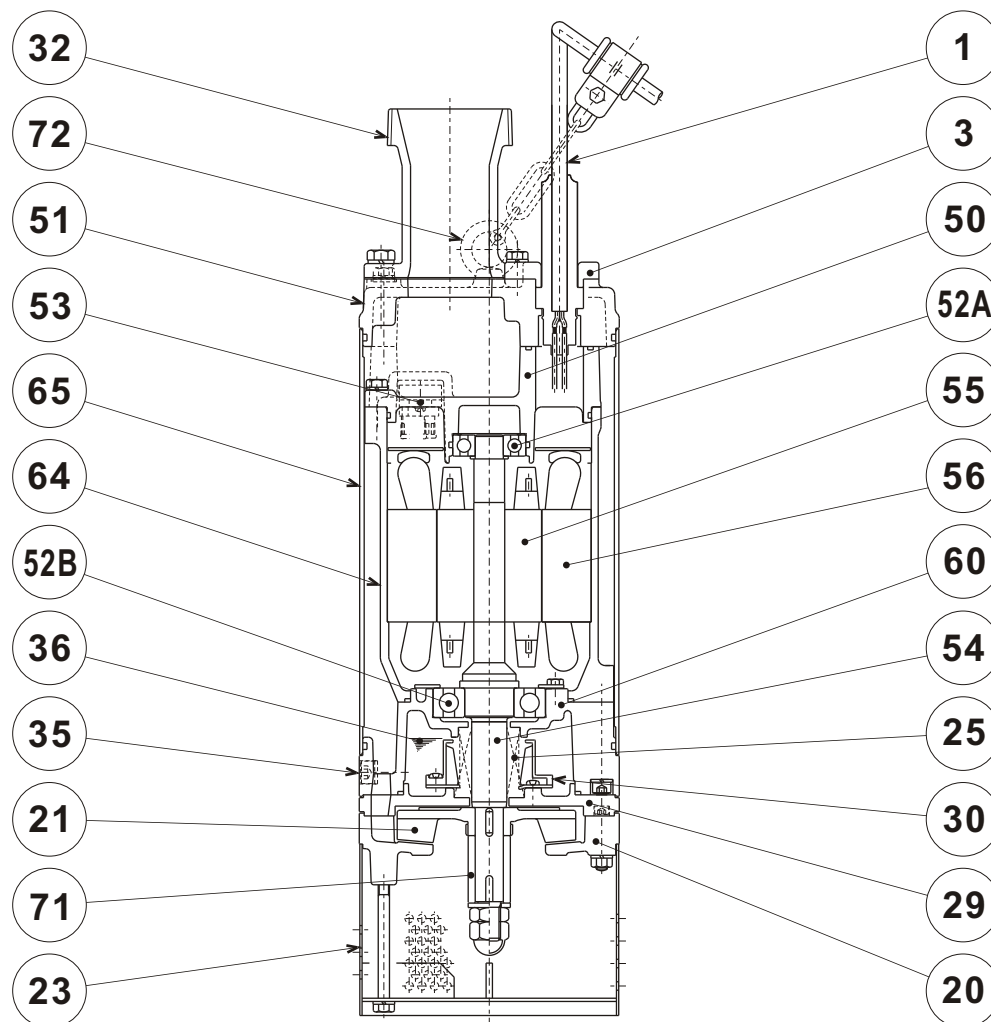
C.W.L. : Continuous running Water Level

**DIMENSIONS:USCS (Inch)**

Model	HP	NOM. SIZE					C.W.L.	Wt. (lbs.)
			A1	B	B1	D	W1	
LH33.0-60	4	3"	4 3/4	25 3/8	20 5/8	7 5/16	5 7/8	93

**DIMENSIONS:METRIC (mm)**

Model	kW	NOM. SIZE					C.W.L.	Wt. (kg)
			A1	B	B1	D	W1	
LH33.0-60	3	80	121	645	524	185	150	42

**TSURUMI PUMP**
**LH - SERIES**  
**DEWATERING PUMPS**
**SECTIONAL VIEW****LH33.0-60**

ITEM#	DESCRIPTION	MAIN MATERIAL / NOTE	ASTM, AISI CODE	RELATED EN CODE	Q'TY
1	Power Cable	Chloroprene Sheath AWG14/4-65ft			1
3	Gland	Cast Iron	A48M Class30B	EN 1561 GJL-200	1
20	Pump Casing	Ductile Cast Iron	A536 65-45-12	EN 1563 GJS-450-10	1
21	Impeller	High Chrome Cast Iron	A532 Class TypeA	DIN 1695 G-X260Cr27	1
23	Suction Strainer	Steel (Cold Rolled )	A109/A1008	EN 10130	1
25	Mechanical Seal	Silicon Carbide / H-25T			1
29	Oil Casing	Ductile Cast Iron	A536 65-45-12	EN 1563 GJS-450-10	1
30	Oil Lifter	PBT Resin W/GF40			1
32	Discharge Connection	Ductile Cast Iron / NPT 3"	A536 65-45-12	EN 1563 GJS-450-10	1
35	Oil Plug	Stainless Steel	S 30400	1.4301	1
36	Lubricant	Turbine Oil ISO VG32 or SAE 10W-20			
50	Motor Bracket	Cast Iron	A48M Class30B	EN 1561 GJL-200	1
51	Head Cover	Cast Iron	A48M Class30B	EN 1561 GJL-200	1
52A	Upper Bearing	#6304ZZC3			1
52B	Lower Bearing	#6307ZZC3			1
53	Motor Protector				1
54	Shaft	Stainless Steel	S 42000	1.4028	1
55	Rotor				1
56	Stator				1
60	Bearing Housing	Cast Iron	A48M Class30B	EN 1561 GJL-200	1
64	Motor Housing	Cast Iron	A48M Class30B	EN 1561 GJL-200	1
65	Outer Cover	Steel (Cold Rolled )	A109/A1008	EN 10130	1
71	Shaft Sleeve	Stainless Steel	S 40300	1.4000	1
72	Lifting Lug Bolt	Stainless Steel	S 30400	1.4301	2


**TSURUMI PUMP**
**LH - SERIES  
DEWATERING PUMPS**
**SAMPLE  
SPECIFICATIONS**
**1. SCOPE OF SUPPLY -**

Furnish and install TSURUMI Model \_\_\_\_\_ Submersible Pump(s).  
Each unit shall be capable of delivering \_\_\_\_\_ GPM ( \_\_\_\_\_ m<sup>3</sup>/min) at \_\_\_\_\_ Feet ( \_\_\_\_\_ m) TDH. The pump(s) shall be designed to pump waste water or effluent without damage during operation. The pump(s) shall be designed so that the shaft power required (BHP)/(kW) shall not exceed the motor rated output throughout the entire operating range of the pump performance curve. Pump(s) shall be of the top discharge, flow through design.

**2. MATERIALS OF CONSTRUCTION -**

Construction of major parts of the pumping unit(s) shall be gray cast iron, ASTMA48 CLASS 35. Impellers and field adjustable/replaceable wear plates shall be high chrome iron. Internal and external surfaces coming into contact with the pumpage shall be protected by a fused polymer coating. All exposed fasteners shall be stainless steel. All units up to 75 HP and LH875/890/8110 shall be furnished with 150 lb. (10 kg/cm<sup>2</sup>) flat face flange and NPT companion flange. LH675/690/6110 shall be furnished with 300 lb. (20 kg/cm<sup>2</sup>) flat face flange and NPT companion flange. Impellers shall be of the multi-vane enclosed solids handling design equipped with back pump out vanes and shall be slip fit to the shaft and key driven. The unit(s) shall include built in cathodic protection.

**3. MECHANICAL SEAL -**

All units shall be furnished with a dual inside mechanical shaft seal located completely out of the pumpage, running in a separate oil filled chamber and further protected by an exclusionary oil seal located between the bottom seal faces and the fluid being pumped. The oil chamber shall be fitted with a device that shall provide positive lubrication of the top mechanical seal, (down to one third of the standard oil level). The device shall not consume any additional electrical power. Mechanical seals shall be rated to preclude the incursion of water up to 42.6 PSI (98.4 Ft.) submergence. Units shall have silicon carbide mechanical seal faces. Mechanical seal hardware shall be stainless steel. Unit(s) shall incorporate seal pressure relief ports. Units 75 Hp and above shall be supplied with electrode type seal sensor. All unit(s) shall be fitted with a replaceable shaft sleeve.

**4. MOTOR-**

The pump motor(s) shall be \_\_\_\_\_ H P., \_\_\_\_\_ kW., \_\_\_\_\_ V., 60 Hz. 3 Phase and shall be NEMA MG-1, Design Type B equivalent. Motor(s) shall be rated at full load amps. Motor(s) shall have a 1.15 service factor and shall be rated for 20 starts per hour. Motor(s) shall be air filled, copper wound, class F or B (up to 30 HP) insulated with built in thermal protection for each winding. Motor shaft shall be 420 stainless steel and shall be supported by two high temperature bearings, with a B-10 life rating at best efficiency point of 60,000 hours. On units up to 60 HP, the bottom bearing shall be two row, double shielded, C3, deep groove type ball bearing, and the top bearing shall be single row, double shielded, C3, deep groove type ball bearing. On units 75 HP and above, the bottom bearing shall be re-greasable, two row, C3, angular contact type ball bearing, and the top bearing shall be re-greasable, single row, C3, cylindrical roller bearing. Motors shall be D.O.L. or star-delta start (40 HP and above), and shall be suitable for across the line start or variable speed applications, utilizing a properly sized variable frequency drive.

**5. POWER CABLE AND CABLE ENTRANCE -**

The pump power cable shall be suitable for submersible pump applications and shall be field replaceable utilizing standard submersible pump cable. The cable entrance shall incorporate built in strain relief and a combination three way mechanical compression sealing. The cable entrance assembly shall contain a anti-wicking block to eliminate water incursion into the motor due to capillary wicking should the power cable be accidentally damaged.