

# **KTZ/KTZE Series**

## **Submersible Dewatering Pumps**

# **OPERATION MANUAL**

### **INTRODUCTION**

Thank you for selecting the Tsurumi KTZ or KTZE Submersible Dewatering Pumps.

This equipment should not be used for applications other than those listed in this manual. Failure to observe this precaution may lead to a malfunction or an accident. In the event of a malfunction or an accident, the manufacturer will not assume any liability. After reading this Operation Manual, keep it in a location that is easily accessible, so that it can be referred to whenever information is needed while operating the equipment.

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**TSURUMI MANUFACTURING CO., LTD.**

# 1 BE SURE TO READ FOR YOUR SAFETY

Be sure to thoroughly read and understand the SAFETY PRECAUTIONS given in this section before using the equipment in order to operate the equipment correctly.

The precautionary measures described in this section are intended to prevent danger or damage to you or to others. The contents of this manual that could possibly be performed improperly are classified into two categories: **⚠ WARNING**, and **⚠ CAUTION**. The categories indicate the extent of possible damage or the urgency of the precaution. Note however, that what is included under **⚠ CAUTION** may at times lead to a more serious problem. In either case, the categories pertain to safety-related items, and as such, must be observed carefully.

- **⚠ WARNING** : Operating the equipment improperly by failing to observe this precaution may possibly lead to death or injury to humans.
- **⚠ CAUTION** : Operating the equipment improperly by failing to observe this precaution may possibly cause injury to humans and other physical damage.
- **NOTE** : Gives information that does not fall in the WARNING or CAUTION categories.

## ● Explanation of Symbols:



: The  $\triangle$  mark indicates a WARNING or CAUTION item. The symbol inside the mark describes the precaution in more detail ("electrical shock", in the case of the example on the left).



: The  $\circ$  mark indicates a prohibited action. The symbol inside the mark, or a notation in the vicinity of the mark describes the precaution in more detail ("disassembly prohibited", in the case of the example on the left).





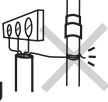
















: The  $\bullet$  mark indicates an action that must be taken, or instructs how to perform a task. The symbol inside the mark describes the precaution in more detail ("provide ground work", in the case of the example on the left).

## PRECAUTIONS TO THE PRODUCT SPECIFICATIONS





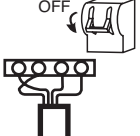











<b>⚠ CAUTION</b>	
	<ul style="list-style-type: none"> <li>● Do not operate the product under any conditions other than those for which it is specified. <b>Failure to observe the precaution can lead to electrical leakage, electrical shock, fire, water overflow or other problems.</b></li> </ul>









## PRECAUTIONS DURING TRANSPORT AND INSTALLATION

<b>⚠ WARNING</b>	
	<ul style="list-style-type: none"> <li>● When transporting the product, pay close attention to its center of gravity and mass. Use an appropriate lifting equipment to lift the unit. <b>Improper lifting may result in the fall of the product which could cause damage of the product or human injury.</b></li> </ul>
	<ul style="list-style-type: none"> <li>● Electrical wiring should be performed in accordance with all applicable regulations in your country. <b>Absolutely provide a dedicated earth leakage circuit breaker and a thermal overload relay suitable for the product (available on the market). Imperfect wiring or improper protective equipment can lead to electrical leakage, fire, or explosion in the worst case.</b></li> </ul>
	<ul style="list-style-type: none"> <li>● Install the product properly in accordance with this instruction manual. <b>Improper installation may result in electrical leakage, electrical shock, fire, water leakage, or injury.</b></li> </ul>
	<ul style="list-style-type: none"> <li>● Provide a secure grounding dedicated for the product. Never fail to provide an earth leakage circuit breaker and a thermal overload relay in your starter or control panel (Both available on the market). <b>If an electrical leakage occurs due to a product failure, it may cause electrical shock.</b></li> </ul>








 <b>CAUTION</b>	
 <ul style="list-style-type: none"> <li>● Be sure to provide a ground wire securely. Do not connect the ground wire to a gas pipe, water pipe, lightning rod, or telephone ground wire. <b>Improper grounding could cause electrical shock.</b></li> </ul> 	 <ul style="list-style-type: none"> <li>● Attach a hose securely to the hose coupling. <b>Imperfect connection of hose could cause water leakage which may result in the damage of nearby walls, floors, and other equipment.</b></li> </ul> 
 <ul style="list-style-type: none"> <li>● Do not scratch, fold, twist, make alterations, or bundle the cable, or use it as a lifting device. <b>The cable may be damaged, which may cause electrical leakage, short-circuit, electrical shock, or fire.</b></li> </ul> 	 <ul style="list-style-type: none"> <li>● Do not use the cable if it is damaged. Connect every conductor of the cable securely to the terminals. <b>Failure to observe this can lead to electrical shock, short-circuit, or fire.</b></li> </ul> 
 <ul style="list-style-type: none"> <li>● When the product will be carried by hand, decide the number of persons considering the mass of the product. <b>When lifting up the product, do not attempt to do it by simply bowing from the waist. Use the knees, too, to protect your back.</b></li> </ul> 	 <ul style="list-style-type: none"> <li>● Use the handle when installing or carrying the pump. Never use the cable to carry or to suspend. <b>Doing so may damage the cable which could cause electrical leakage, short circuit, or fire.</b></li> </ul> 
 <ul style="list-style-type: none"> <li>● This pump is neither dust-proof nor explosion-proof. Do not use it at a dusty place or at a place where toxic, corrosive or explosive gas is present. <b>Use in such places could cause fire or explosion.</b></li> </ul> 	 <ul style="list-style-type: none"> <li>● Allow the pump to suck as few foreign objects as possible. If there is a risk that the pump could be buried under the sediment, place it on a solid base like concrete block. <b>Failure to do so may result in breakdown of the pump and could cause electrical leakage or short circuit.</b></li> </ul> 
 <ul style="list-style-type: none"> <li>● If a hose is used for the discharge line, take a measure to prevent the hose from shaking. <b>If the hose shakes, you may be wet or injured.</b></li> </ul> 	




## PRECAUTIONS DURING TEST OPERATION AND OPERATION

 <b>WARNING</b>	
 <ul style="list-style-type: none"> <li>● Never try to operate the pump if somebody is present in the pump sump. <b>If an electrical leakage occurs, it can cause electrical shock.</b></li> </ul> 	 <ul style="list-style-type: none"> <li>● When changing power connection is needed to correct the direction of rotation, be sure to turn off the power supply (earth leakage circuit breaker, etc.), and perform the work after making sure that the impeller has stopped completely. <b>Failure to do so may lead to electrical shock, short-circuit, or injury.</b></li> </ul> 
 <ul style="list-style-type: none"> <li>● Never start the pump while it is suspended, as <b>the unit may jerk and could lead to injury.</b></li> </ul> 	
 <b>CAUTION</b>	
 <ul style="list-style-type: none"> <li>● Do not operate the product under any voltage other than described on the nameplate with the voltage tolerance limit within <math>\pm 5\%</math>. If it is operated with a generator, it is strongly suggested not to operate other equipment with the same generator. <b>Failure to observe this caution may cause malfunction and breakdown of the product, which may lead to electrical leakage or electrical shock.</b></li> </ul> 	 <ul style="list-style-type: none"> <li>● Do not touch the product with bare hands during or immediate after the operation, as the product may become very hot during operation. <b>Failure to observe this caution may lead to burn.</b></li> </ul> 
 <ul style="list-style-type: none"> <li>● Do not use the product in a liquid other than water. <b>Use in oil, salt water or organic solvents will damage it, which may lead to electrical leakage or electrical shock.</b></li> </ul> 	 <ul style="list-style-type: none"> <li>● Do not run the product dry or operate it with its gate valve closed, as <b>doing so will damage the product, which may lead to electrical leakage or electrical shock.</b></li> </ul> 



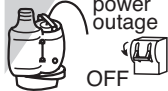
 <b>CAUTION</b>	
	<ul style="list-style-type: none"> <li>Do not use the product for hot or warm liquid over 40°C, as <b>doing so will damage the product, which may lead to electrical leakage or electrical shock.</b></li> </ul> 
	<ul style="list-style-type: none"> <li>Do not allow foreign object (pin, wire, etc.) to enter the suction inlet of the pump. <b>Failure to observe this caution could cause it to malfunction or to operate abnormally, which may lead to electrical leakage or electrical shock.</b></li> </ul> 
	
<ul style="list-style-type: none"> <li>When the product will not be used for an extended period, be sure to turn off the power supply (earth leakage circuit breaker, etc.). <b>Deterioration of the insulation may lead to electrical leakage, electrical shock, or fire.</b></li> </ul>  	

## PRECAUTIONS DURING MAINTENANCE AND INSPECTION




 <b>WARNING</b>	
	<ul style="list-style-type: none"> <li>Absolutely turn off the power supply or disconnect the plug before starting maintenance or inspection. Do not work with wet hands. <b>Failure to observe these cautions may lead to electrical shock or injury.</b></li> </ul> 
	<ul style="list-style-type: none"> <li>In case any abnormality (excessive vibration, unusual noise or odor) is found in the operation, turn the power off immediately and consult with the dealer where it was purchased or Tsurumi representative. <b>Continuing to operate the product under abnormal conditions may result in electrical shock, fire, or water leakage.</b></li> </ul> 
	
<ul style="list-style-type: none"> <li>Do not disassemble or repair any parts other than those designated in the operation manual. If repairs are necessary in any other than the designated parts, consult with the dealer where it was purchased or Tsurumi representative. <b>Improper repairs can result in electrical leakage, electrical shock, fire, or water leakage.</b></li> </ul> 	



 <b>CAUTION</b>	
	<ul style="list-style-type: none"> <li>After reassembly, always perform a test operation before resuming use of the product. <b>Improper assembly can result in electrical leakage, electrical shock, fire, or water leakage.</b></li> </ul> 

## PRECAUTION TO POWER OUTAGE

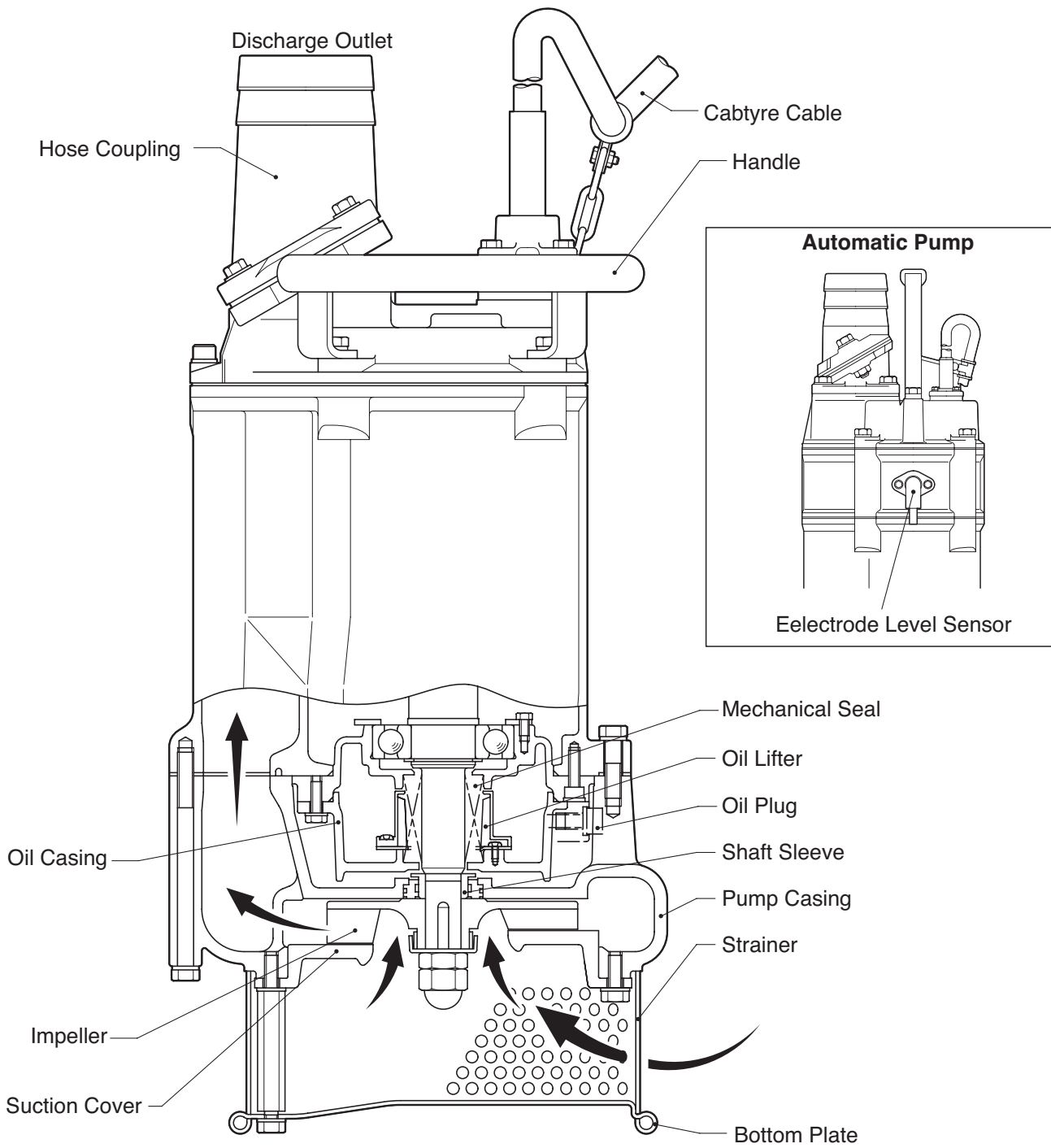
 <b>WARNING</b>	
	<ul style="list-style-type: none"> <li>In case of power outage, turn off the power supply. <b>The product will resume operation when the power is restored, which presents serious danger to people in the vicinity.</b></li> </ul> 

## OTHER PRECAUTION

 <b>CAUTION</b>	
	<ul style="list-style-type: none"> <li>Never use the product for potable water. <b>It may present a danger to human health.</b></li> </ul> 

 <b>CAUTION</b>	
	<ul style="list-style-type: none"> <li>This appliance is not intended for use by persons (including children) with reduced physical, sensory or mental capabilities, or lack of experience and knowledge, unless they have been given supervision or instruction concerning use of the appliance by a person responsible for their safety.</li> <li>Children should be supervised to ensure that they do not play with the appliance.</li> <li>If the supply cord is damaged, it must be replaced by the manufacturer, its service agent or similarly qualified persons in order to avoid a hazard.</li> <li>Pollution of the liquid could occur due to leakage of lubricants.</li> <li>The pump must be supplied through a residual current device (RCD) having a rated residual operating current not exceeding 30 mA.</li> </ul>

## 2 PUMP PART NAMES



**Note:** *This diagram shows the part layout of a typical KTZ model. The external appearance and the internal construction may vary slightly, depending on your particular model.*

### 3 PRIOR TO OPERATION

Check the following points after receiving the pump:

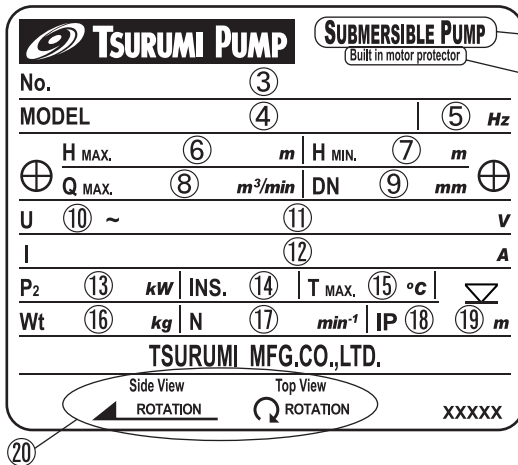
#### Inspection

Unpack the package and verify that no damage has occurred during shipment and that the bolts and nuts have not loosened.

#### Specification Check

Check the nameplate of the pump unit to verify that it is the product that you have ordered. Pay particular attention to its voltage and frequency specifications.

#### Example of nameplate



1	Submersible pump	11	Rated voltage
2	Built in motor protector	12	Rated current
3	Serial number	13	Rated output power
4	Model	14	Insulation class
5	Frequency	15	Max. liquid temperature
6	Max. total head	16	Weight without cable
7	Min. total head	17	Speed of rotation
8	Max. flow rate	18	IP degree of protection
9	Discharge bore	19	Max. immersion depth
10	Phase	20	Direction of rotation

**Note:** If you discover any damage or discrepancy, please contact with the Tsurumi dealer from whom you purchased the product or the nearest Tsurumi representative office.

#### Accessory Check

Verify that all accessory items, are include in the package.

Operation Manual..... 1

**Note:** If you discover any damage or discrepancy in the product, please contact the dealer where this equipment was purchased or the Tsurumi sales office in your area.

#### Product Specifications

**CAUTION** Do not use the product under conditions other than those specified. Doing so may lead to short, electrical shock, or fire, or might inhibit the product from attaining its full potential.

#### Main Components Specifications

Fluid	Property	Work drainage and sand carrying / 0 to 40°C
Pump	Impeller	Semi-open
	Shaft Seal	Double mechanical seal
	Bearing	Shielded ball bearing (Model with output 15kW or less) ball bearing(22kW)
Motor	Type , Poles	Dry type submersible induction motor, 2 poles
	Insulation	Class F
	Motor Protector (built-in)	Circle thermal protector(Model with output 15kW or less)
		Miniature Protector(22kW)
Lubricant	Turbine oil VG 32 (non-additive)	
Discharge Connection		Hose coupling

## ■ Specifications - Non-Automatic Pumps (50/60Hz)

Discharge Bore (mm)	Model	Motor Output (kW)	Max. Total Head (m)	Max. Flow Rate (m <sup>3</sup> /min)	Starting Method	Dry Weight (kg)
50	KTZ21.5	1.5	21.5 / 23.0	0.43 / 0.40	Direct-on-Line	34
50	KTZ22.2	2.2	26.0 / 30.5	0.50	Direct-on-Line	35
50	KTZ23.7	3.7	36.5 / 35.0	0.45 / 0.54	Direct-on-Line	60
80	KTZ31.5	1.5	14.4	0.67 / 0.68	Direct-on-Line	33
80	KTZ32.2	2.2	20.4	0.80 / 0.77	Direct-on-Line	34
80	KTZ33.7	3.7	29.0 / 31.0	0.90 / 0.83	Direct-on-Line	60
80	KTZ35.5	5.5	32.0 / 38.0	1.10 / 0.99	Direct-on-Line	74
100	KTZ43.7	3.7	18.0 / 18.6	1.44 / 1.46	Direct-on-Line	60
100	KTZ45.5	5.5	22.5 / 24.0	1.74 / 1.62	Direct-on-Line	74
100	KTZ47.5	7.5	40.0 / 42.0	1.40 / 1.32	Direct-on-Line	101
100	KTZ411	11	48.5 / 51.0	1.44 / 1.43	Direct-on-Line	133
100	KTZ415	15	55 / 57	1.98 / 1.87	Direct-on-Line	146
100	KTZ422	22	71 / 72.5	2.75 / 2.4	Direct-on-Line	295 / 294
150	KTZ67.5	7.5	31.0	2.03 / 2.08	Direct-on-Line	100
150	KTZ611	11	32.5	2.44	Direct-on-Line	133
150	KTZ615	15	39.5	2.8 / 2.7	Direct-on-Line	147
150	KTZ622	22	55 / 56	4.0 / 3.8	Direct-on-Line	296 / 295

**Note:** *The weight (mass) given above is the operating weight of the pump itself, not including the cable.*

## ■ Specifications - Automatic Pumps (50/60Hz)

Discharge Bore (mm)	Model	Motor Output (kW)	Max. Total Head (m)	Max. Flow Rate (m <sup>3</sup> /min)	Starting Method	Dry Weight (kg)
50	KTZE21.5	1.5	21.5 / 23.0	0.43 / 0.40	Direct-on-Line	39
50	KTZE22.2	2.2	26.0 / 30.5	0.50	Direct-on-Line	41
50	KTZE23.7	3.7	36.5 / 35.0	0.45 / 0.54	Direct-on-Line	69
80	KTZE31.5	1.5	14.4	0.67 / 0.68	Direct-on-Line	38
80	KTZE32.2	2.2	20.4	0.80 / 0.77	Direct-on-Line	40
80	KTZE33.7	3.7	29.0 / 31.0	0.90 / 0.83	Direct-on-Line	69
100	KTZE43.7	3.7	18.0 / 18.6	1.44 / 1.46	Direct-on-Line	69

**Note:** *The weight (mass) given above is the operating weight of the pump itself, not including the cable.*

## 4 INSTALLATION

### CAUTION

- The supply voltage tolerance within  $\pm 5\%$  of the rated voltage.
- To use the pump, the water temperature should be between 0°C and 40°C.
- The pump should be used only for pumping plain water. The pump should not be used to pump fluids such as oil, salt water, or organic solvents.
- The pump must never be used to pump explosive liquids and should never be operated in an area from whom explosive elements might be present.
- The pump must not be used in a partially disassembled state.

**Note:** *When using the pump for a special solution, please consult the dealer from whom you purchased the equipment, or the Tsurumi sales office in your area.*

## ■ Critical Pressure



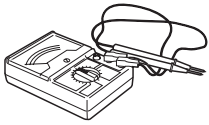
### CAUTION

Do not use the pump in an area where the water pressure exceeds the values given below, as it may damage the pump, or cause a short or electrical shock.

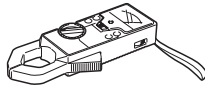
Model	Critical Pressure
KTZ(E)21.5 KTZ(E)31.5 KTZ(E)22.2 KTZ(E)32.2 KTZ(E)23.7 KTZ(E)33.7 KTZ(E)43.7 KTZ35.5 KTZ45.5	0.5MPa (5kgf/cm <sup>2</sup> ) — discharge pressure during use
KTZ47.5 KTZ67.5 KTZ411 KTZ611 KTZ415 KTZ615 KTZ422 KTZ622	0.5MPa (5kgf/cm <sup>2</sup> )

## ■ Preparation for Installation

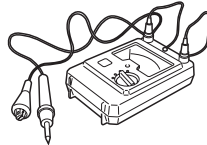
Listed below are tools and instruments that are needed to install the submersible pump for general dewatering purpose.



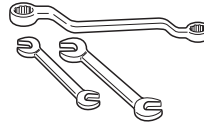
AC voltmeter  
(tester)



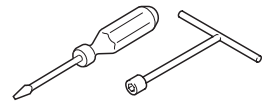
AC ammeter  
(clamp)



Insulation resistance  
tester  
(megger tester)



Wrenches for  
fastening  
bolts and nuts



Wrenches for connecting  
the power supply  
(a screwdriver or a box wrench)

**Note:** Consult the operation manual provided with each tester for the proper use of the tester.

## ■ Pre-Installation Check

Using a megger tester, measure the resistance between each of the core wires and the ground wire (green or green/yellow) to verify the insulation resistance of the motor.

■ Insulation resistance reference value = 20MΩ min.

**Note:** The insulation reference value of 20MΩ min. is based on a new or repaired pump. For reference values of a pump that has already been installed, refer to "7. Maintenance and Inspection" on page 17 of this manual.

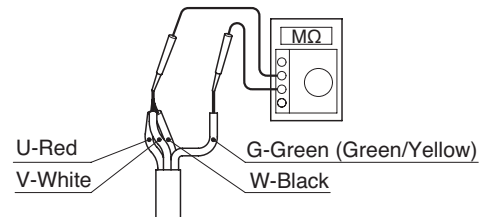
## ■ Automatic Pumps

Bundle each core of the cabtyre cable (Red, White and Black, or Brown, Grey and Black), then measure and check the insulation resistance between the ground wire (Green or Green/Yellow) with an insulation resistance tester.

**Note:** In case of measuring between each core of the cabtyre cable and ground wire, it may not measure correctly because of the characteristic.

■ Insulation resistance reference value = 20MΩ or more

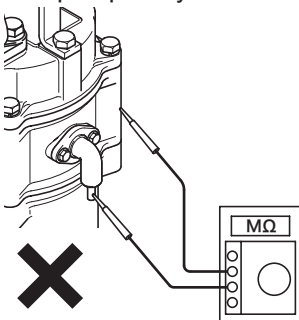
**Note:** The insulation reference value of 20MΩ min. is based on a new or repaired pump. For reference values of a pump that has already been installed, refer to "7. Maintenance and Inspection" on page 17 of this manual.



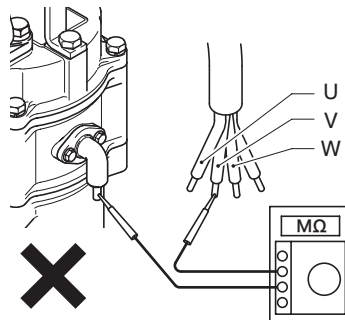
### CAUTION

Do not measure the insulation resistance with an insulation resistance tester for following parts. It may cause control circuit troubles.

(1) Between the electrode and the pump body

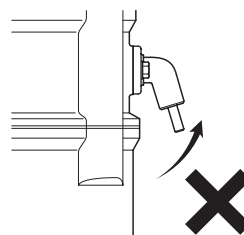


(2) Between the electrode and each lead wire



### CAUTION

Do not lift or suspend by the electrode level sensor. It may cause current leakage, electrical shock or fire.

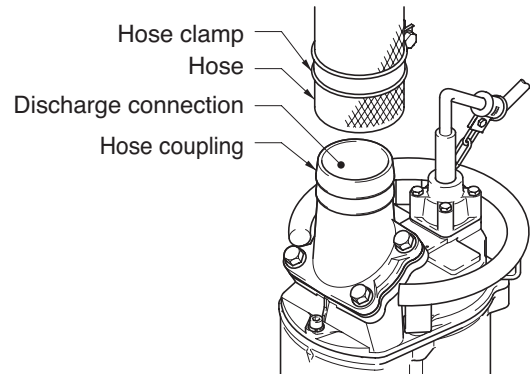




## Precautions During Installation

- (1) Push the hose all the way to the base of the hose coupling. Tighten the hose clamp to secure the hose in place.

**Note:** *A hose coupling designed for use with a suction hose is available separately. The hose coupling should be used when using a suction hose as the delivery hose. However, the existing coupling may be used on the 11/15/22kW models.*



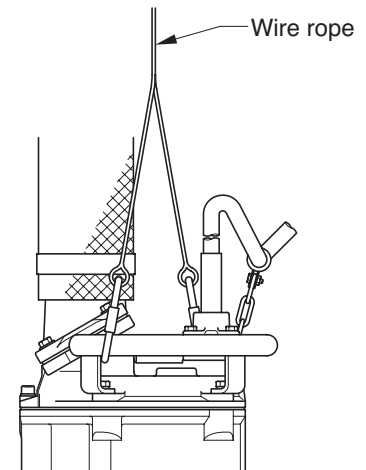
**WARNING** When installing the pump, be mindful of the pump's center of gravity and weight. If the pump is not suspended properly, the pump may fall and break, which may lead to injury.

**CAUTION**

- When installing or moving the pump, do not suspend the pump by the cabtyre cable. Doing so will damage the cable, which may cause a short, electrical shock, or fire.
- When transporting the pump manually, be sure to have a sufficient number of people to carry out the task. To prevent back injury when lifting, bend your knees without bending your back.

- (2) Handle the pump carefully. Do not drop it or expose it to strong impacts. When suspending the pump to raise or to lower it, attach a wire rope or a chain to the pump's handle.

**Note:** *For proper procedures for handling the cabtyre cable, refer to "5. Electrical Wiring" on page 11 of this manual.*



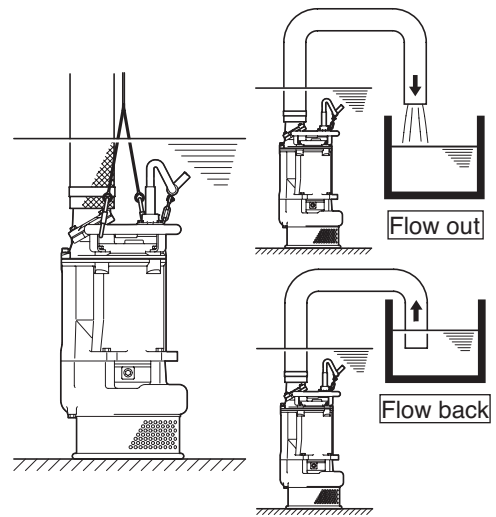
**CAUTION**

- Do not operate the pump dry. Doing so will prevent the pump from attaining its full potential and may also damage the pump and lead to a short and electrical shock.
- In order to properly discharge water, provide adequate piping to the area where the pump is mounted. Improper piping may lead to water leakage or other malfunctions.

- (3) Install the pump only in an area that can maintain a proper water level.

**Note:** *For details on the water level necessary for pump operation, refer to the section on "Water Level During Operation" on page 14 of this manual.*

- (4) When using a hose to provide piping to the pump, observe the following:  
 Use the shortest possible length of discharge hose and minimize the number of bends. Verify that the end of the hose (discharge side) is lifted above the water surface. If the end of the hose is submerged in water, it may cause the water to flow back when the pump has been stopped. If the end of the hose is located at a level that is lower than that of the source water surface, water may continue to flow out even after the pump has been stopped.



**Note:** *Appropriate piping materials must be provided by the user. Piping materials are not included with the product.*

**CAUTION** If an excessive amount of sediment is drawn into the pump, it may cause the pump to wear, which can lead to current leakage or electrical shock.

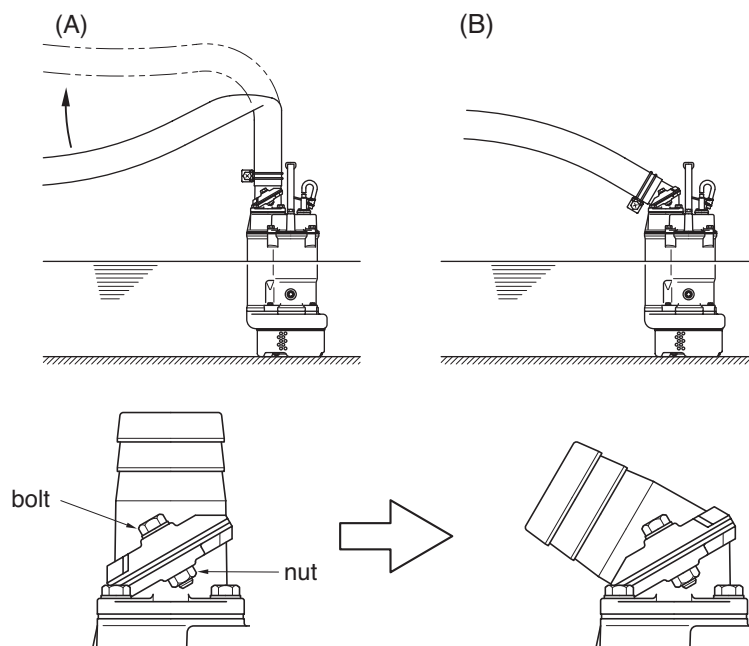
- (5) The pump must be placed upright during operation. If there is a risk that the pump could be buried under the sediment, place the pump on a base made up of materials such as concrete blocks.

**CAUTION** Pay attention that the electrode level sensor shall not be splashed. It may cause a malfunction.

### Changing the mounting direction of the hose coupling

Route the hose as straight as possible. Excessive bending of the hose could obstruct the flow of water, reduce the pumping volume, or clog the pump with mud, thus disabling the pumping abrasion. If the hose is kinked at its base, it will create air pockets in the pump, causing the pump to operate dry. To prevent this from occurring, straighten the bend while operating the pump.

If the hose becomes kinked as shown in (A), reposition the hose coupling so that it faces as shown in (B).



Remove the bolts and the nuts on the hose coupling.

After changing the mounting direction of the hose coupling, fasten the bolts and the nuts.

# 5 ELECTRICAL WIRING

## Electrical Wiring Work

- ⚠️ WARNING**
- All electrical work must be performed by an authorized electrician, in compliance with local electrical equipment standards and internal wiring codes. Never allow an unauthorized person to perform electrical work because it is not only against the law, but it can also be extremely dangerous.
  - Improper wiring can lead to current leakage, electrical shock, or fire.
  - Absolutely provide a dedicated earth leakage circuit breaker and a thermal overload relay suitable for the pump (available on the market). Failure to follow this warning can cause electrical shock or explosion when the product fails or an electrical leakage occurs.

Be sure that the power supply and wiring have adequate capacity.

## Grounding

- ⚠️ WARNING** To prevent damaging the pump and causing current leakage, which may lead to electrical shock, be sure to install the ground wire securely.

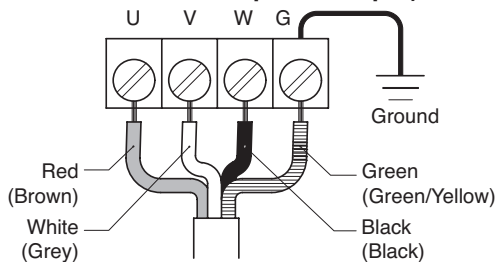
- ⚠️ CAUTION** To prevent electrical shock caused by improper grounding, do not connect the ground wire to a gas pipe, water pipe, lightning rod, or telephone ground wire.

## Connecting the Cabtyre Cable

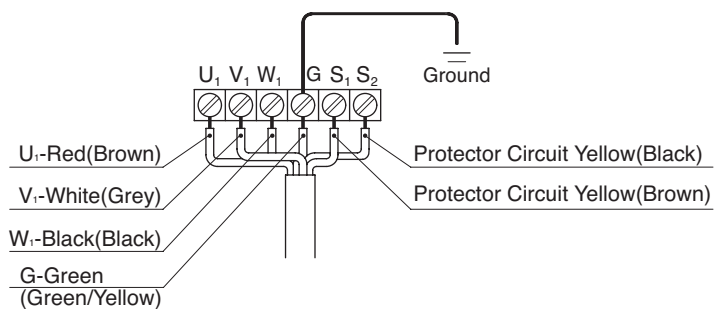
- ⚠️ WARNING** Before connecting the cabtyre cable to the terminal board, make sure that the power supply (i.e. circuit breaker) is properly disconnected. Failure to do so may lead to electrical shock, short, or injury caused by the unintended starting of the pump.

- (1) Tighten the ends of the cabtyre cable securely against the terminal board.
- (2) The figure on the right shows how to connect the cabtyre cable properly.

**Direct-on-line starting  
(models with 1.5 ~ 15kW power output)**

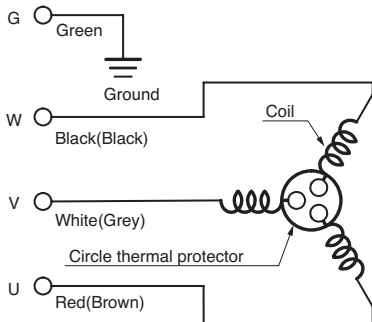


**Direct-on-line starting  
(models with 22kW power output)**

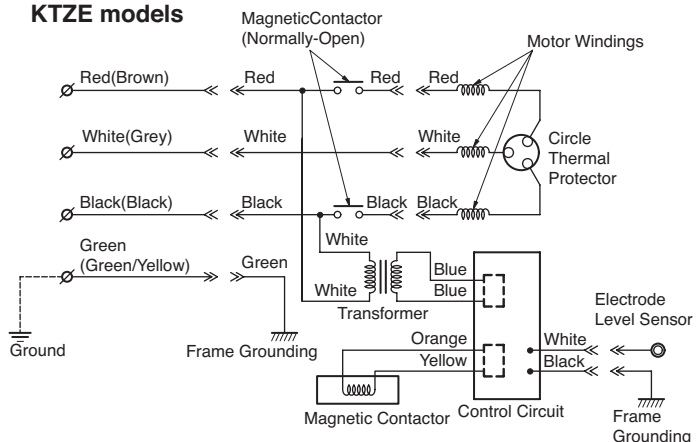


## Wiring Diagram

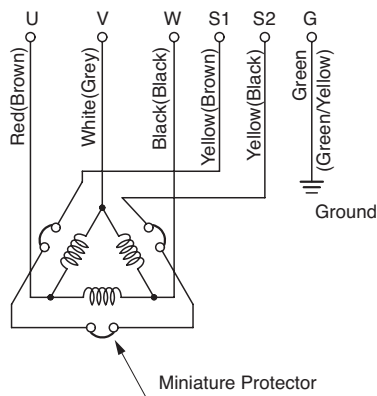
**KTZ models  
(models with 1.5~15kW power output)**



**KTZE models**



**KTZ models  
(models with 22kW power output)**



## 6 OPERATION

### Before Operation

**CAUTION** Improper voltage and frequency of the power supply will prevent the pump from attaining its full potential, and may also lead to current leakage, electrical shock, or fire.

- (1) Once again, check the nameplate of the pump to verify that its voltage and frequency are correct.
- (2) Check the wiring, power supply voltage, the capacity of the ground leakage circuit breaker, and the insulation resistance of the motor.

■ Insulation resistance reference value = 20MΩ min.

**Note:** *The insulation reference value of 20MΩ min. is based on a new or repaired pump. For reference values for a pump that has already been installed, refer to "7.Maintenance and Inspection" on page 17 of this manual.*

- (3) Adjust the setting of the overflow protector (i.e. circuit breaker) to the pump's rated current.

**Note:** *Verify the rated current on the pump's nameplate.*

- (4) When using a generator, as much as possible avoid operating the pump in conjunction with other types of equipment.

### Trial Operation

**WARNING**

- Never start the pump while it is suspended, as the pump may jerk and cause a serious accident involving injury.
- Never start the pump where people are present, as they may suffer electrical shock from current leakage.

**CAUTION** Be sure to check the pump's direction of rotation when the pump is exposed to atmosphere. Operating the pump in reverse while it is submerged in water will damage the pump, which may lead to current leakage, electrical shock, or fire.

- (1) Operate the pump for a short time (1 to 2 seconds), and then use a phase rotation indicator to check the rotational direction of the impeller.

**Note:** *When using a phase rotation indicator, read the operation manual that is provided with it.*

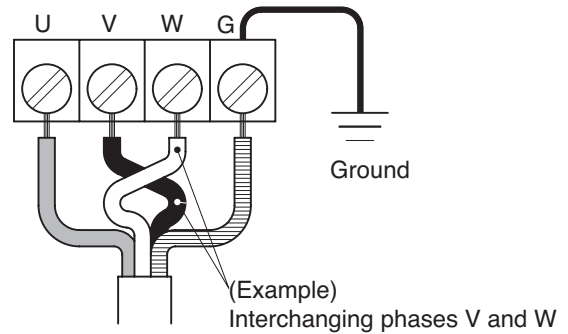
**WARNING** Before changing the connections for reverse rotation, make sure that the power supply (i.e. circuit breaker) is properly disconnected and that the impeller has stopped completely. Failure to observe this may lead to serious accidents, including electrical shock, short, or injury.

■ To reverse the rotation, the following countermeasure must be taken.

**COUNTERMEASURE**

Interchange two of the three wires designated U, V, and W, respectively.

**Direct-on-line starting**



(2) Operate the pump for a short time (3 to 10 minutes) and perform the following checks:

■ **Operating current**

Using an AC ammeter (clamp), measure the current at the phases U, V, and W that are connected to the terminal board.

**COUNTERMEASURE**

Because an overload condition may be present at the motor if the operating current exceeds the rated current, refer to the section "4. Installation" on page 7 of this manual for procedures on reverting the motor to the correct state.

■ **Operating voltage**

Use an AC voltmeter (tester) to measure the voltage at the terminal board.

■ Power supply voltage tolerance = within  $\pm 5\%$  of the rated voltage

**COUNTERMEASURE**

If the power supply voltage deviates from the variation value, the deviation may be caused by the capacity of the power supply or the extension cable that is used. Refer to the section "5. Electrical Wiring" on page 11 of this manual to provide correct voltage.

■ **Vibration**



**CAUTION**

If the pump generates a considerable amount of vibration, noise, or smell, disconnect the power supply immediately and contact the dealer where you purchased the equipment, or the Tsurumi sales office in your area.

Continue operation if no abnormal conditions are found during the trial operation.

▶ **Operation**



**CAUTION**

- The pump may be extremely hot during operation. To prevent burns, do not touch the pump with bare hands.
- Do not insert your finger or a stick into the pump's inlet opening. Doing so may cause injury, electrical shock, short, or fire.
- When the pump is not used for a long time, make sure that the power supply (such as a breaker) is properly disconnected. If the wiring insulation deteriorates with the power supply connected, it may cause current leakage, electrical shock, or fire.

Pay attention to the water level during the pump operation. The pump will become damaged if it is allowed to operate dry.

**Note:** Refer to the section "Water Level During Operation" on page 14 of this manual.

The pump is equipped with an internal motor protective device (circle thermal protector).

## Motor protection system



### WARNING

- During inspection and repair, disconnect the power supply to avoid starting the pump unintentionally. Failure to disconnect the power supply may lead to serious accidents including electrical shock, short, and injury.
- During a power outage, disconnect the power supply to the pump. Unintentional operation of the pump after power resumption would be extremely dangerous to people around the pump.



### CAUTION

- Unless the cause of a problem is removed, the pump will repeat the stop-and-go cycle, eventually resulting in damage to the pump, and causing current leakage and electrical shock. Therefore, after verifying that the power supply is disconnected, find and correct the cause of the problem through inspection and repair.
- Do not operate the pump at unusually low head, or when the strainer is clogged with debris. Doing so will prevent the pump from attaining its full potential, and may also generate abnormal noise and vibration and cause damage to the pump, which may lead to current leakage, electrical shock, and fire.

#### 1. Circle Thermal Protector

If a current overload or overheating occurs under the symptoms given below, the motor will stop automatically to protect the motor regardless of the water level at the time of operation.

In this type of motor protector, the motor will automatically restart after cooling down. If the motor is stopped by protector tripping, turn off the power supply first, and disconnect the cables from the power terminals. After this, make sure to eliminate the cause of the problem, such as the following:

- Extreme fluctuation of power supply voltage
- Pump operated under overload condition
- Pump operated at open phase or binding condition



### WARNING

If repair or maintenance is attempted with cables connected to power supply, unintended automatic restarting of the motor may cause human injury.

#### 2. Miniature Protector

This protector is embedded inside the motor coil. If the coil should overheat for any reason, bending of the bimetal of the miniature protector triggers a signal, which in turn causes a dedicated circuit in the starting console or control panel to be furnished by the user to shut off the motor current. When the temperature returns to normal, the protector is automatically reset, but restarting is controlled from the starting console or control panel.

**Note:** A b-contact miniature protector is adopted, which is normally "closed" and goes to "open" upon overheating. To protect the motor from current surges, be sure to install a motor breaker thermal relay or similar device in the external starting console or control panel. A 3E relay is able to protect the motor from overload, open-phase or reverse-phase operation.

## Water Level During Operation

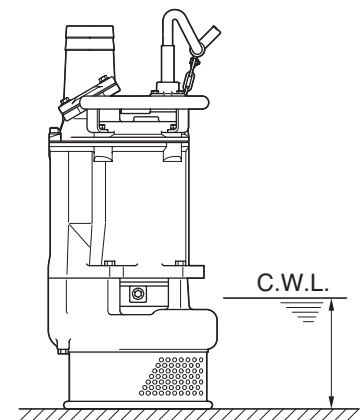


### CAUTION

Do not operate the pump below Continuous running Water Level (C.W.L.), as doing so will damage the pump, causing current leakage and electrical shock.

The table below shows the water level during operation by output. Make sure that the water level will not be under these levels.

Model		C.W.L.
KTZ21.5	KTZ31.5	120mm
KTZ22.2	KTZ32.2	
KTZ23.7	KTZ33.7	150mm
KTZ35.5	KTZ45.5	
KTZ47.5	KTZ67.5	190mm
KTZ411	KTZ611	
KTZ415	KTZ615	
KTZ422	KTZ622	330mm



## ■ In the Case of Automatic Pumps

### ■ Starting of a pump

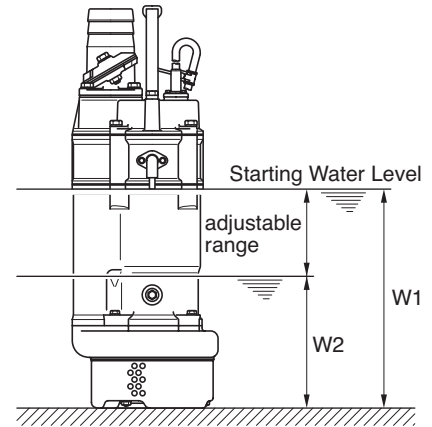
The pump starts when the current (micro current) continuously flows between a conductive part (Shaft, Bolt, etc.) and the electrode level sensor for more than one (1) second.

**Note:** *The electrode may not detect the water surface under conditions such as purified water or distilled water with which the current does not flow because of high specific resistance.*

### ■ Starting Water Level

The water level is decided by the distance between the tip of the electrode level sensor and the sump bottom. If you want to set the starting water level lower, please set as following instruction.

- (1) Fit an extension electrode (optional accessory) to the Electrode Level Sensor of the pump. (The extension electrode is available as an optional accessory.)
- (2) The water level is the distance between the sump bottom and the end.
- (3) Please adjust the water level to the lowest starting level or upper.

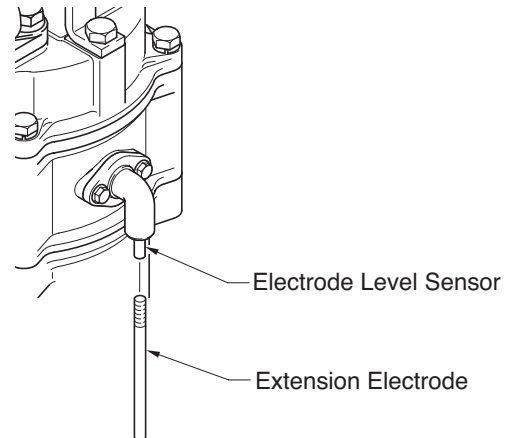


**Note:** • *If you set the water level lower than the lowest starting level, it may not operate correctly because of an air lock and so on.*

• *Extension Electrode should not touch the pump body.*

• *In case of starting the unit under non-submerged condition during a trial operation, please short-circuit for more than one (1) second the electrode and the conductive part (bolt, etc.) with a conductive item (lead wire, etc.), and start forcibly.*

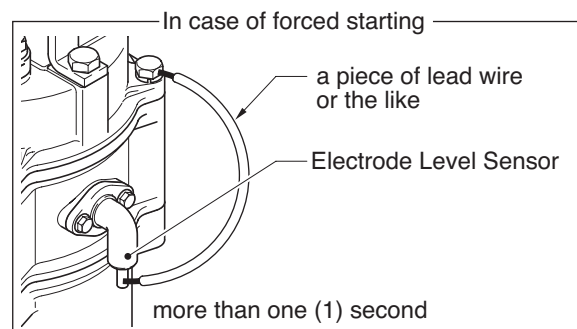
• *You will not get an electric shock if the electrode touches the human body during power on, however it may cause a wrong operation.*



Pump Model	Unit : mm	
	W1	W2
KTZE21.5/31.5	345	255
KTZE22.2/32.2	355	265
KTZE23.7/33.7/43.7	435	345

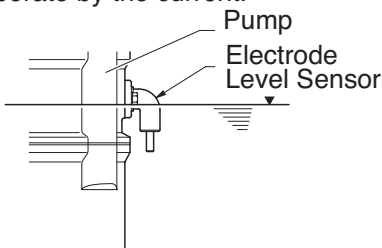
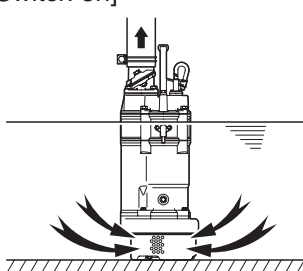
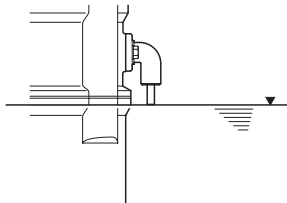

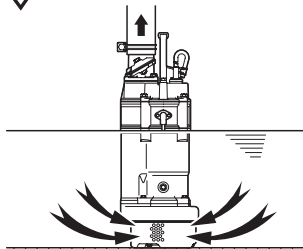
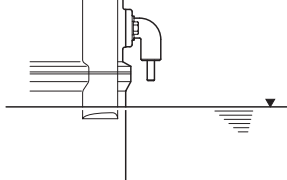

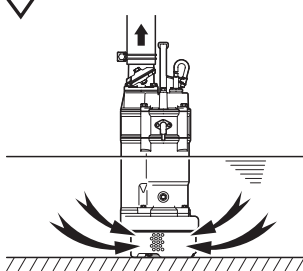
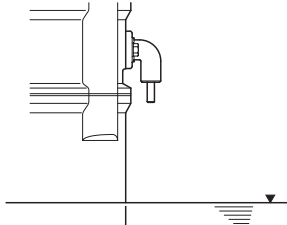

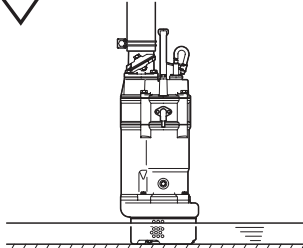
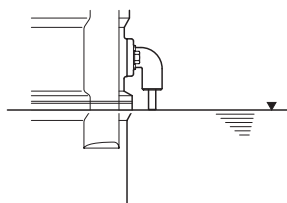

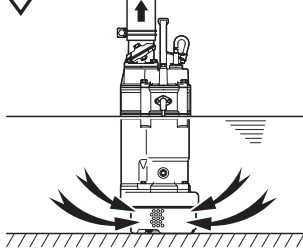
W1 : Starting Water Level  
(Default setting value)

W2 : Lowest Starting Level (Continuous Running Water Level)  
in case of using an Extension Stick



## Operating Principle of the Automatic Pumps

This explains the control form by a combination of an electrode and a timer function. Please understand the performance of this pump and apply it.

Electrode Level Sensor	Pump	Water Level	Condition
<p>Electrode level sensor will submerge and the pump will operate by the current.</p>  <p>(Detection Time : more than one (1) second)</p>	Start operation (Drainage)	Drop	<p>[Switch on]</p> 
<p>When the water level drops and detaches the electrode from the water surface, a timer will start. Pump keeps draining.</p>  <p>(Released the Electrode → The timer is on)</p>	Operation (Drainage)	Drop	 
<p>The operation time with the timer will be approx. 1 minute.</p> <p>* If the water surface touches to the electrode for more than one (1) second within 1 minute, the pump operates continuously even though the timer is on.</p> 	Operation (Drainage)	Drop	 
<p>After 1 minute, the pump will stop.</p> <p>* If the water is drained within 1 minute, the pump continues to run in snore mode until the set time comes.</p> 	Stop	Rise	 
<p>When the water level rises and the water surface touches to the electrode again for more than one (1) second, pump will restart.</p>  <p>(Detection Time : more than one (1) second)</p>	Start operation (Drainage)	Drop	 



# 7 MAINTENANCE AND INSPECTION

Periodic maintenance and inspection are indispensable in maintaining the pump's performance. If the pump behaves differently from its normal operating condition, refer to the section "9. Troubleshooting" on page 23 of this manual and take appropriate measures at an early stage. It is recommended that a spare pump be prepared on hand.

## Periodical Inspection

### 1. Before Inspection



**WARNING** Make sure that the power supply (i.e. circuit breaker) is disconnected, and remove the cabtyre cable from the terminal board. Failure to do so may cause electrical shock or unintended starting of the pump, which may lead to serious injurious accidents.

- (1) Washing the Pump  
Remove any debris attached to the pump's outer surface, and wash the pump with tap water. Pay particular attention to the impeller area, and completely remove any debris from the impeller.
- (2) Inspecting the Pump Exterior  
Verify that the paint is not peeled, that there is no damage, and that the bolts and nuts have not loosened. If the paint has peeled, allow the pump to dry and apply touch-up paint.

**Note:** Touch-up paint must be provided by the user. If the pump must be disassembled due to damage or loose bolts or nuts, contact the dealer from whom you purchased the equipment, or the Tsurumi sales office in your area.

## Regular Inspection

Interval	Inspection Item	
EveryDay	<ul style="list-style-type: none"> <li>■ Measure operating current</li> <li>■ Measure power supply voltage</li> </ul>	<ul style="list-style-type: none"> <li>● To be below the rated current</li> <li>● Power supply voltage tolerance (within <math>\pm 5\%</math> of the rated voltage)</li> </ul>
Monthly	<ul style="list-style-type: none"> <li>■ Measuring insulation resistance</li> <li>■ Inspecting the impeller</li> <li>■ Inspecting the electrode</li> </ul>	<ul style="list-style-type: none"> <li>● Insulation resistance reference value = <math>1\text{M}\Omega</math> min. <i>Note: The motor must be inspected if the insulation resistance is considerably lower than that obtained during the last inspection.</i></li> <li>● If the performance level has decreased considerably, the impeller may be worn.</li> <li>● Clean the electrode periodically with an abrasive paper or the like.</li> </ul>
Half-yearly	<ul style="list-style-type: none"> <li>■ Inspection of lifting chain or rope</li> <li>■ Inspecting oil</li> </ul>	<ul style="list-style-type: none"> <li>● Replace if damage, corrosion, or wear has occurred to the chain or the rope. Remove if foreign object is attaching to it.</li> <li>● Check the oil every 6 months or after 3,000 hours of use, whichever comes first. <i>Note: Refer to the section "Oil Inspection and Change Procedures" on page 18 of this manual.</i></li> </ul>
Yearly	<ul style="list-style-type: none"> <li>■ Change oil</li> <li>■ Change mechanical seal</li> </ul>	<ul style="list-style-type: none"> <li>● Change the oil every 12 months or after 6,000 hours of use, whichever comes first. <i>Note: Refer to details of oil inspection and oil change (p. 18)</i></li> <li>● <i>Note: Contact the dealer from whom you purchased the equipment, or the Tsurumi sales office in your area to inspect and replace the mechanical seal.</i></li> </ul>
Every 2 to 5 years	<ul style="list-style-type: none"> <li>■ Overhaul</li> </ul>	<ul style="list-style-type: none"> <li>● The pump must be overhauled even if the pump appears normal during operation. The pump may need to be overhauled earlier if it is used continuously or repeatedly. <i>Note: Contact the dealer from whom you purchased the equipment, or the Tsurumi sales office in your area to overhaul the pump.</i></li> </ul>

## Storage

If the pump will not be operated for a long period of time, pull the pump up, allow it to dry, and store it indoors.

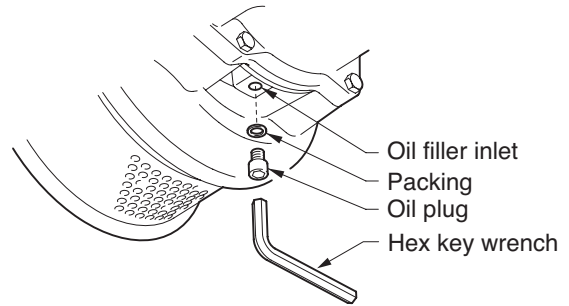
**Note:** *Be sure to perform a trial operation before reinstalling the pump.*

If the pump remains immersed in water, operate the pump on a regular basis (i.e. once a week) to prevent the impeller from seizing due to rust.

## Oil Inspection and Changing Procedures

### Inspecting Oil

Remove the oil plug and take out a small amount of oil. The oil can be extracted easily by tilting the pump so that the oil plug faces downward. If the oil appears discolored or intermixed with water, a likely cause is a defective shaft sealing device (i.e. mechanical seal), which requires that the pump be disassembled and repaired.



### Changing Oil

Remove the oil plug and drain the oil completely.  
Pour a specified volume of oil into the oil filler inlet.

**Note:**

- *The drained oil must be disposed of by waste disposal contractors in compliance with the laws of the locale where the pump is being used.*
- *The Packing and the O-ring for the oil filler plug must be replaced with a new part at each oil inspection and change.*

Model		Oil Quantity (ml)
KTZ(E)21.5	KTZ(E)31.5	740
KTZ(E)22.2	KTZ(E)32.2	
KTZ(E)23.7	KTZ(E)33.7	1,250
KTZ(E)43.7		
KTZ35.5	KTZ45.5	1,100
KTZ47.5	KTZ67.5	760
KTZ411	KTZ611	
KTZ415	KTZ615	820
KTZ422	KTZ622	2,000

## Replacement Parts

The parts listed below are dispensable items. As a rule of thumb, use the replacement period as a guide to replacing these parts.

Part	Replacement condition
Mechanical seal	When oil in oil compartment becomes milky.
Lubricant : Turbine oil VG32 (non-additive)	Every 6,000 hours of 12 months, whichever comes first.
Packing and O-ring	Each time pump is disassembled or inspected
Oil seal (1.5 to 5.5 kW)	When the lip is worn, and each time pump is disassembled or inspected
Labyrinth ring (7.5/11/15/22 kW)	When it becomes worn.
Shaft sleeve (except 3.7/5.5 kW)	When it becomes worn.

### ■ Prior to Disassembling and Reassembling



**WARNING** Before disassembling and reassembling the pump, be sure that the power supply (i.e. circuit breaker) is disconnected, and remove the cabtyre cable from the terminal board. To prevent serious accidents, do not perform a conducting test during disassembly and reassembly.



**CAUTION** Be sure to perform a trial operation when starting the pump after a reassembly. If the pump was assembled improperly, it may lead to abnormal operation, electrical shock, or water damage.

This section explains the disassembly and reassembly processes that are involved up to the casing (or oil casing, in the case of 7.5 kW to 22 kW models). Refer to the structural drawing for the respective model before disassembling. Operations involving the disassembly and reassembly of the sealing portion (i.e. mechanical seal) and of the motor require a specialized facility including vacuum and electrical equipment. For these operations, contact the dealer from whom you purchased the equipment, or the Tsurumi sales office in your area.

### Disassembly Procedure (1.5kW to 5.5kW Models)

**Note:** 1. Before disassembling, be sure to drain the oil from the pump.  
2. The construction of KTZ(E)21.5, KTZ(E)31.5, KTZ(E)22.2, KTZ(E)32.2, KTZ(E)23.7, KTZ(E)33.7, KTZ(E)43.7, KTZ35.5, and KTZ45.5 are identical, however, models KTZ(E)33.7, KTZ(E)43.7, KTZ35.5, and KTZ45.5 are constructed without a shaft sleeve.

- (1) Removing the strainer stand  
Remove the hexagonal nut and the plain washer from the bottom and remove the strainer stand from the pump.
- (2) Removing the suction cover  
Remove the hexagonal bolt (except 1.5/2.2 kW), plain washer, and the stud bolt, plain washer, and remove the suction cover, suction cover packing from the pump.
- (3) Removing the impeller



**WARNING** A worn impeller often has sharp edges. Be careful not to cut yourself on the edges.

Using a box wrench, remove the impeller nut, spring washer, and impeller thread protective cover; then remove the impeller, impeller adjusting washer, shaft sleeve (except 3.7/5.5 kW) from the main shaft.

- (4) If necessary, remove the pump casing, oil seal, O-ring, packing and remove the mechanical seal. After removing the hexagonal bolt and the spring washer, remove the pump casing from the pump. At this time, be careful not to damage the sliding surface of the mechanical seal. Remove the mechanical seal from the main shaft.

**Note:** Also refer to the "Mechanical Seal Handling Procedure" that comes with the mechanical seal sold separately as a spare part.

### Reassembly Procedure

- (1) The reassembly procedure is the reverse sequence of disassembly.

**Note:** • After completing reassembly, do not forget to pour the specified amount of oil into the pump.  
• The packings and O-rings must be replaced with new parts. Also replace any parts that are worn or damaged.

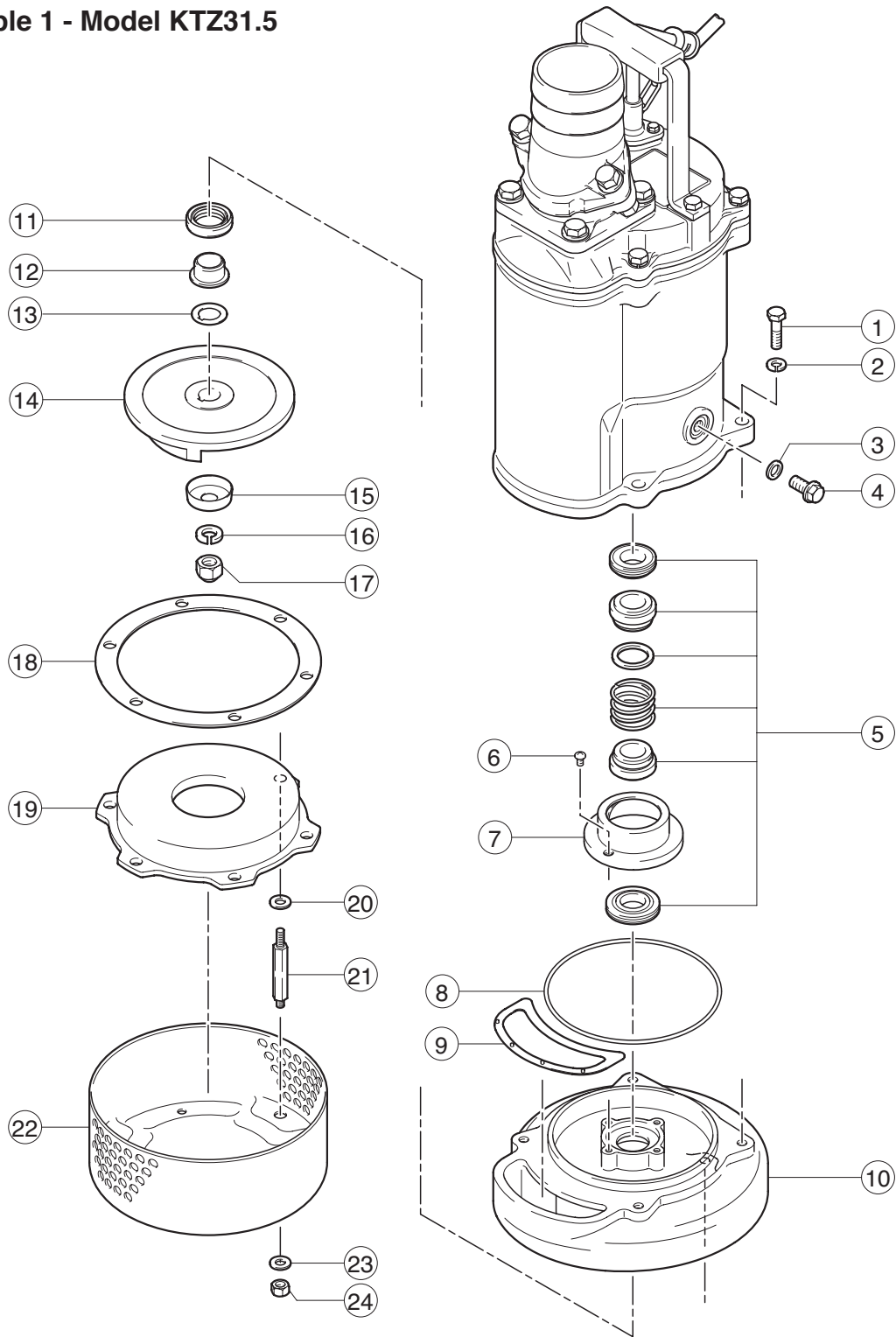
- (2) Using a clean rag without oil, wipe the sliding surface of the mechanical seal. Apply oil to the outer circumference of the cushion rubber to facilitate insertion.

**Note:** For further details on how to install the mechanical seal, refer to the "Mechanical Seal Handling Procedure" that comes with the mechanical seal that is sold separately as a spare part.

- (3) After installing the impeller, and after completing the reassembly, check that the impeller rotates smoothly and that it does not come in contact with the suction cover.
- (4) To make sure that the pump operates normally, perform a trial operation before placing the pump back into service.

# Disassembly Diagram

## Example 1 - Model KTZ31.5



NO.	Part Name	NO.	Part Name	NO.	Part Name
1	Hexagonal bolt	9	Packing	17	Impeller nut
2	Spring washer	10	Pump casing	18	Suction cover packing
3	Packing	11	Oil seal	19	Suction cover
4	Oil plug	12	Shaft sleeve	20	Plain washer
5	Mechanical seal	13	Impeller adjusting washer	21	Stud bolt
6	Round head screw	14	Impeller	22	Strainer stand
7	Oil lifter	15	Impeller thread protective cover	23	Plain washer
8	O-ring	16	Spring washer	24	Hexagonal nut

## Disassembly Procedure (7.5kW to 22kW Models)

**Note:** 1. Before disassembling, be sure to drain the oil from the pump.  
2. The construction of KTZ67.5, KTZ411, KTZ611, KTZ415, KTZ615, KTZ422, and KTZ622 are identical, however, models KTZ422, and KTZ622 are constructed without a O-ring ( ⑰ ) .

- (1) Removing the bottom plate and the strainer  
After removing the hexagonal nut and the plain washer from the bottom, remove the bottom plate and the strainer from the pump.
- (2) Removing the suction cover  
After removing the hexagonal bolt, plain washer, stud bolt, and the plain washer, remove the suction cover and the suction cover packing from the pump.
- (3) Removing the impeller  
Using a box wrench, remove the impeller nut, hexagonal nut, and the impeller thread protective cover; then remove the impeller and the impeller adjusting washer from the main shaft.



**WARNING** A worn impeller often has sharp edges. Be careful not to cut yourself on the edges.

- (4) Removing the pump casing  
After removing the hexagonal bolt and the spring washer, remove the pump casing, packing, labyrinth ring, O-ring(except 22kW), and the shaft sleeve from the pump.
- (5) Remove the oil casing if necessary, and remove the mechanical seal.  
After removing the hexagonal bolt and the spring washer, remove the oil casing from the pump. At this time, be careful not to damage the sliding surface of the mechanical seal. Remove the mechanical seal from the main shaft.

**Note:** Also refer to the "Mechanical Seal Handling Procedure" that comes with the mechanical seal that is sold separately as a spare part.

## Reassembly Procedure

- (1) The reassembly procedure is the reverse sequence of disassembly.

**Note:** • After completing reassembly, do not forget to pour the specified amount of oil into the pump.  
• The packings and O-rings must be replaced with new parts. Also replace any parts that are worn or damaged.

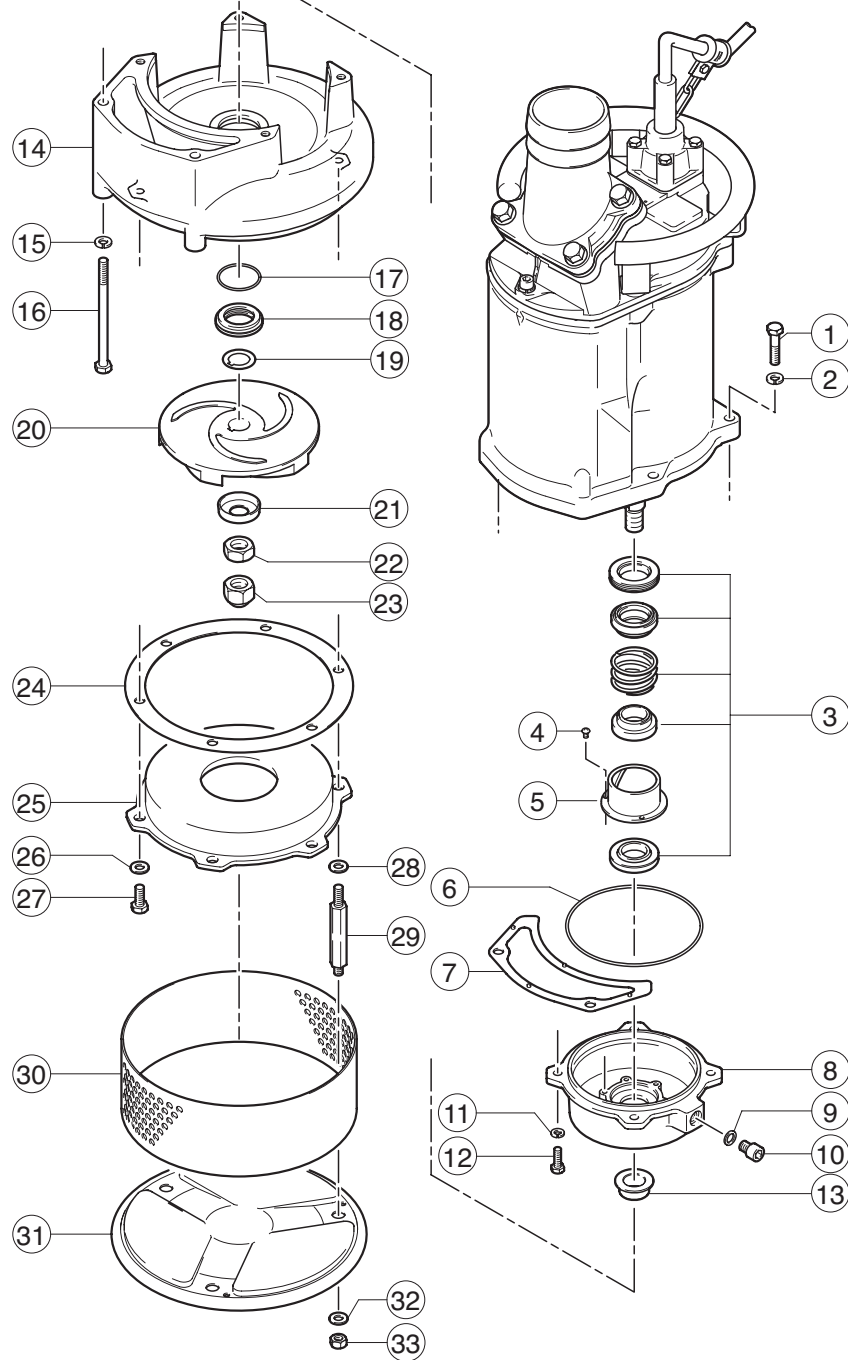
- (2) Using a clean rag without oil, wipe the sliding surface of the mechanical seal. Apply oil to the outer circumference of the cushion rubber to facilitate insertion.

**Note:** For further details on how to install the mechanical seal, refer to the "Mechanical Seal Handling Procedure" that comes with the mechanical seal that is sold separately as a spare part.

- (3) After installing the impeller, and after completing the reassembly, check that the impeller rotates smoothly and that it does not come in contact with the suction cover.
- (4) To make sure that the pump operates normally, perform a trial operation before placing the pump back into service.

## Disassembly Diagram

### Example 2 - Model KTZ47.5

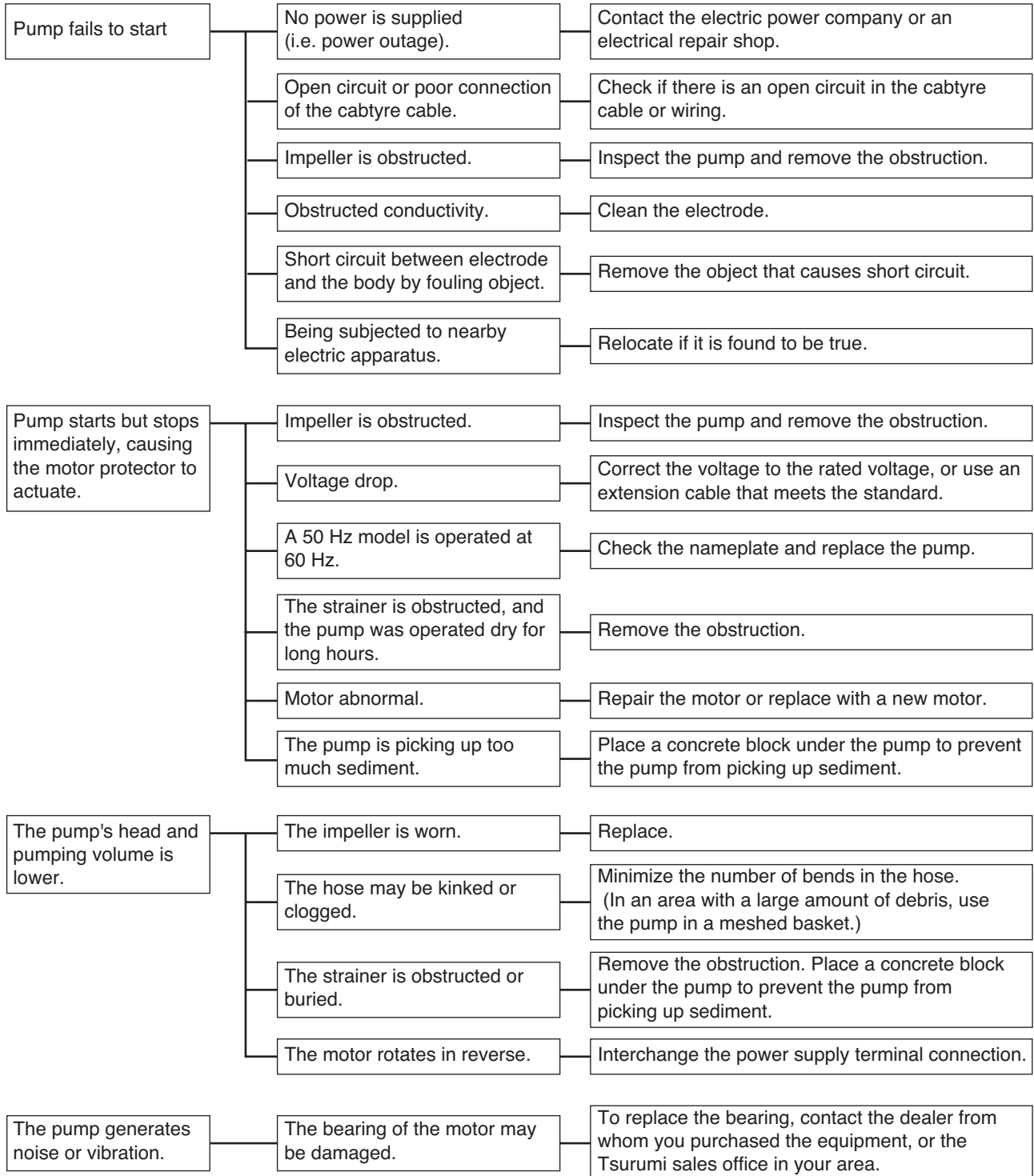


NO.	Part Name	NO.	Part Name	NO.	Part Name
1	Hexagonal bolt	12	Hexagonal bolt	23	Impeller nut
2	Spring washer	13	Shaft sleeve	24	Suction cover packing
3	Mechanical seal	14	Pump casing	25	Suction cover
4	Round head screw	15	Spring washer	26	Plain washer
5	Oil lifter	16	Hexagonal bolt	27	Hexagonal bolt
6	O-ring	17	O-ring(except 22kW)	28	Plain washer
7	Packing	18	Labyrinth ring	29	Stud bolt
8	Oil casing	19	Impeller adjusting washer	30	Strainer
9	Packing	20	Impeller	31	Bottom plate
10	Oil plug	21	Impeller thread protective cover	32	Plain washer
11	Spring washer	22	Hexagonal nut	33	Hexagonal nut

# 9 TROUBLESHOOTING

**⚠ WARNING** To prevent serious accidents, disconnect the power supply before inspecting the pump.

Read this Operation Manual carefully before requesting repair. After re-inspecting the pump, if it does not operate normally, contact the dealer from whom you purchased the equipment, or the Tsurumi sales office in your area.



The information listed below is needed for repair or for contacting Tsurumi.

Product model	
Manufacturing number	
Purchase date	
Remarks	

### **Disposal of Product**

Properly dispose of the product by disassembling it, presorting the contents, and sending them to the waste material treatment site.