



C - SERIES

SEWAGE & WASTE WATER CUTTER PUMPS

SPECIFICATIONS

■ FEATURES

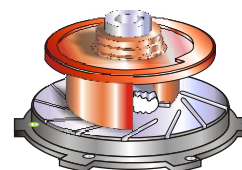
1. Single & Multi-Vane, Cast Iron, impellers with Tungsten Carbide tip., and serrated, High Chrome Cast Iron, field replaceable/ adjustable cutter plate, reduces solids to impeller thrulett size, providing for highly efficient, and trouble free pumping of raw sewage and waste water.
2. Double inside mechanical seals with silicon carbide faces, running in an oil filled chamber and further protected by a lip seal, equipped with an oil lifter, (2Hp. and above.), provides for the most durable seal design Available.
3. Highly efficient, continuous duty, air filled, copper wound motor with class F, B, E insulation minimizes the cost of operation.
4. Built in thermal, protector prevents motor failure due to overloading, single phasing (in three phase units), or accidental run -dry conditions.
5. Double shielded, permanently lubricated, high temperature C3 ball bearings rated for a B-10 life of 60,000 hours, extend operational life.

■ APPLICATIONS

1. Residential, commercial, industrial sewage, effluent, wastewater and site drainage.
2. Food and poultry, waste processing.
3. Dairy and Hog waste handling.
4. Problem sump applications with unpredictable solids incursion.



IMPELLER



CUTTER PLATE



EQUIPPED



■ SPECIFICATIONS

Discharge Size
Horsepower Range
Performance Range Capacity
Head
Maximum water temperature
Materials of Construction
Casing
Impeller
Cutter Plate
Shaft
Motor Frame
Fasteners

Mechanical Seal
Elastomers

Impeller Type
Solids Handling Capability

Bearings

Motor Nomenclature
Type, Speed, Hz.
Voltage, Phase

Insulation

Accessories

■ STANDARD

2 ~ 8" N.P.T. (50 ~ 200 mm)
1 ~ 30 Hp. (.75 ~ 22 KW)
39.6 ~ 1585.0 G.P.M. (.15 ~ 6.0 m³/min)
4.9 Ft. ~ 230.0 Ft. (1.5 ~ 70.1 m)
104° F. (40° C.)

ASTM 48 Class 35 Cast Iron
ASTM 48 Class 35 Cast Iron/TC
High Chrome Cast Iron, (HCR)
420,403 Stainless Steel
ASTM 48 Class 30 Cast Iron
304 Stainless Steel

Silicon Carbide
NBR (Nitril Buna Rubber)

Semi-Open, Cutter Type
0.79 ~ 3.62 (20 ~ 92 mm)

Pre-lubricated, Double Shielded

Air Filled, 3600/1800/1200 Rpm, 60 Hz.
115V. or 230V. (1 Phase)
208-230 or 440, 460 or 575V. (3 Phase)
Class E, B, F

Submersible Power Cable 32' (10 m)

■ OPTIONS

Dry-Pit

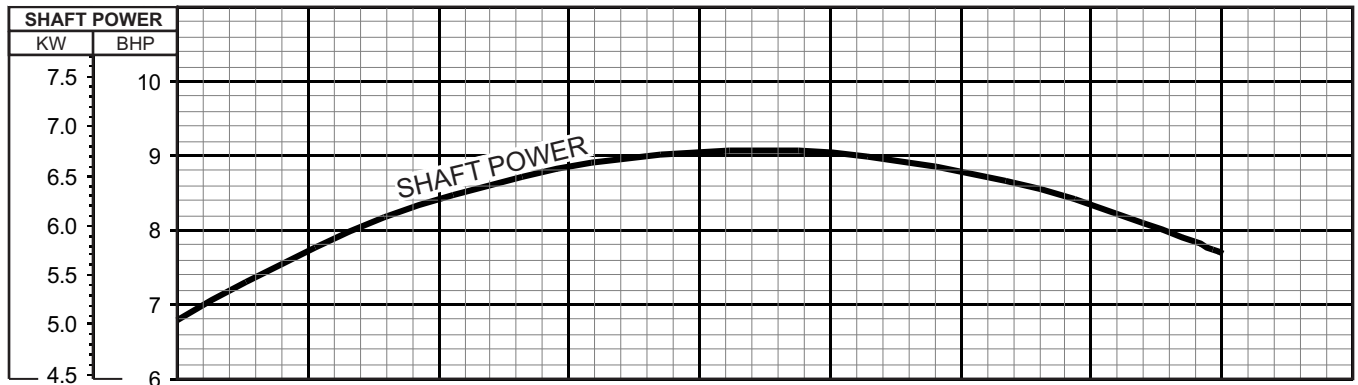
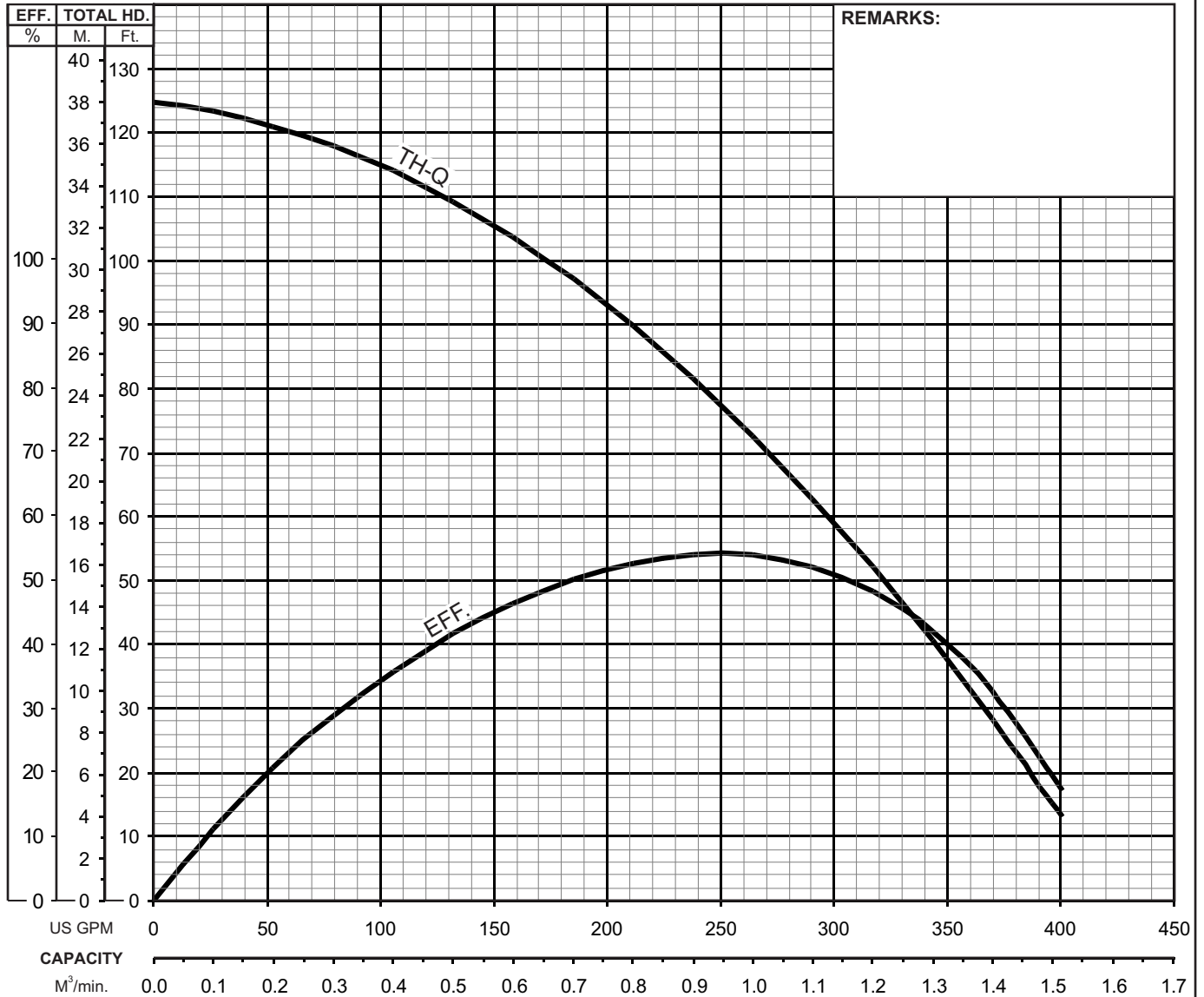
Nema 3R inverter available for
230 V., 1 Ph. operation
(1~5 Hp.)

Length as Required

TOS Slide rail system


TSURUMI PUMP
C - SERIES
CUTTER-TYPE - SEWAGE & WASTEWATER PUMPS
PERFORMANCE
CURVE

MODEL	BORE	HP	KW	RPM	SOLIDS DIA	LIQUID	SG.	VISCOSITY	TEMP.
(TOS) 80C27.5-CR -61	3"/80mm	10	7.5	3545	0.91"/23mm	Water	1.0	1.123 cSt.	60°F
PUMP TYPE	PHASE	VOLTAGE	AMPERAGE	HZ	STARTING METHOD	INS. CLASS			
Cutter-Type - Sewage & Wastewater	3	208-230/460/575	26.9-25.6 / 13.0 / 10.2	60	Direct On Line	F			
CURVE No.	DATE	PHASE	VOLTAGE	AMPERAGE	HZ	STARTING METHOD	INS. CLASS		
-	-	-	-	-	-	-	-		



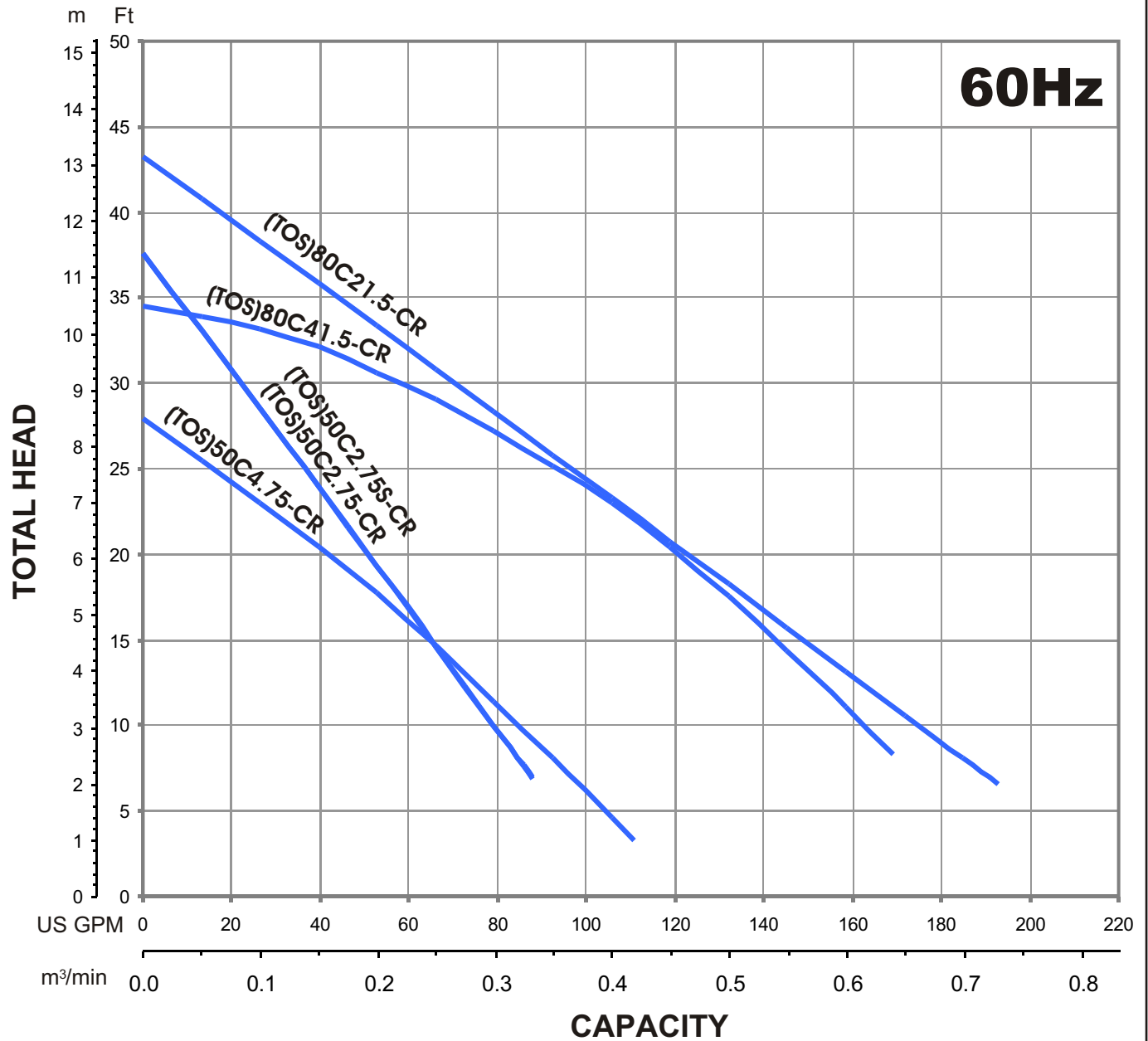


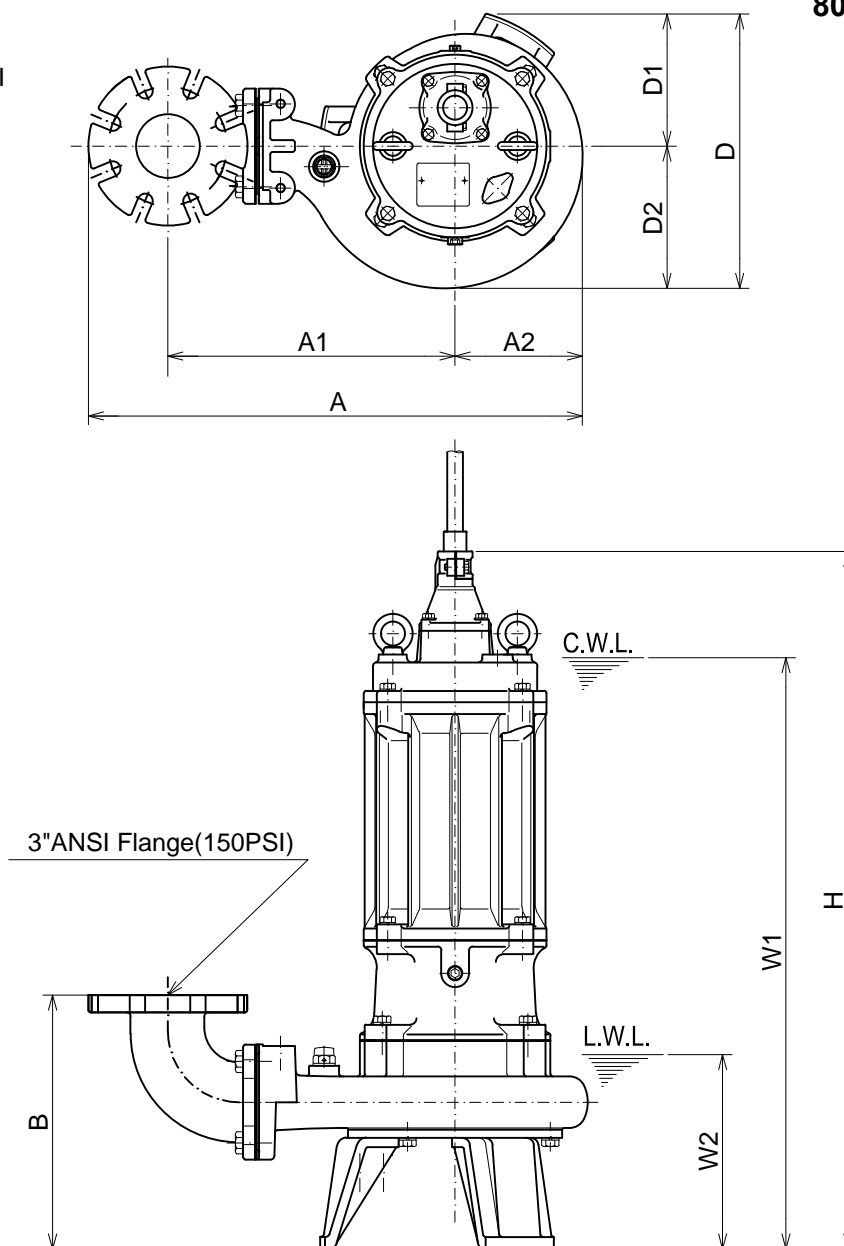
TSURUMI PUMP

C series 2" - 3"

**PERFORMANCE
RANGE**

GROUP PERFORMANCE RANGE



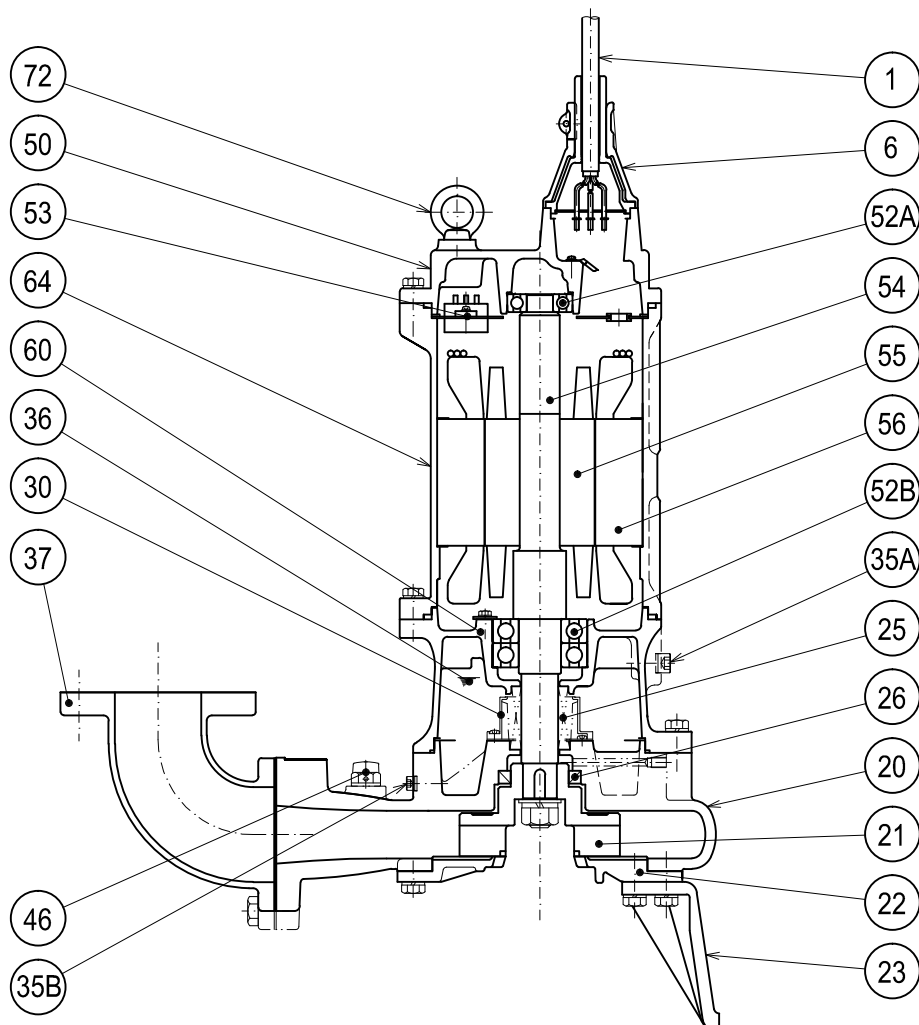
**TSURUMI PUMP****C-SERIES
CUTTER - TYPE - SEWAGE & WASTEWATER PUMPS****DIMENSIONS**Bend model:
BEND80-80 ANSI**80C25.5-CR -61****80C27.5-CR -61**C.W.L. :Continuous running Water Level
L.W.L. :Lowest running Water Level**DIMENSIONS:USCS(Inch)**

Model	HP	NOM. SIZE	Pump & Motor								C.W.L.	L.W.L.	*Wt. (lbs.)
			A	A1	A2	B	D	D1	D2	H	W1	W2	
80C25.5-CR -61	7.5	3"	24 15/16	14 5/8	6 5/16	12 5/8	13 9/16	6 9/16	7 1/16	34 5/8	29 3/8	9 5/8	274
80C27.5-CR -61	10	3"	24 15/16	14 5/8	6 5/16	12 5/8	13 9/16	6 9/16	7 1/16	34 5/8	29 3/8	9 5/8	280

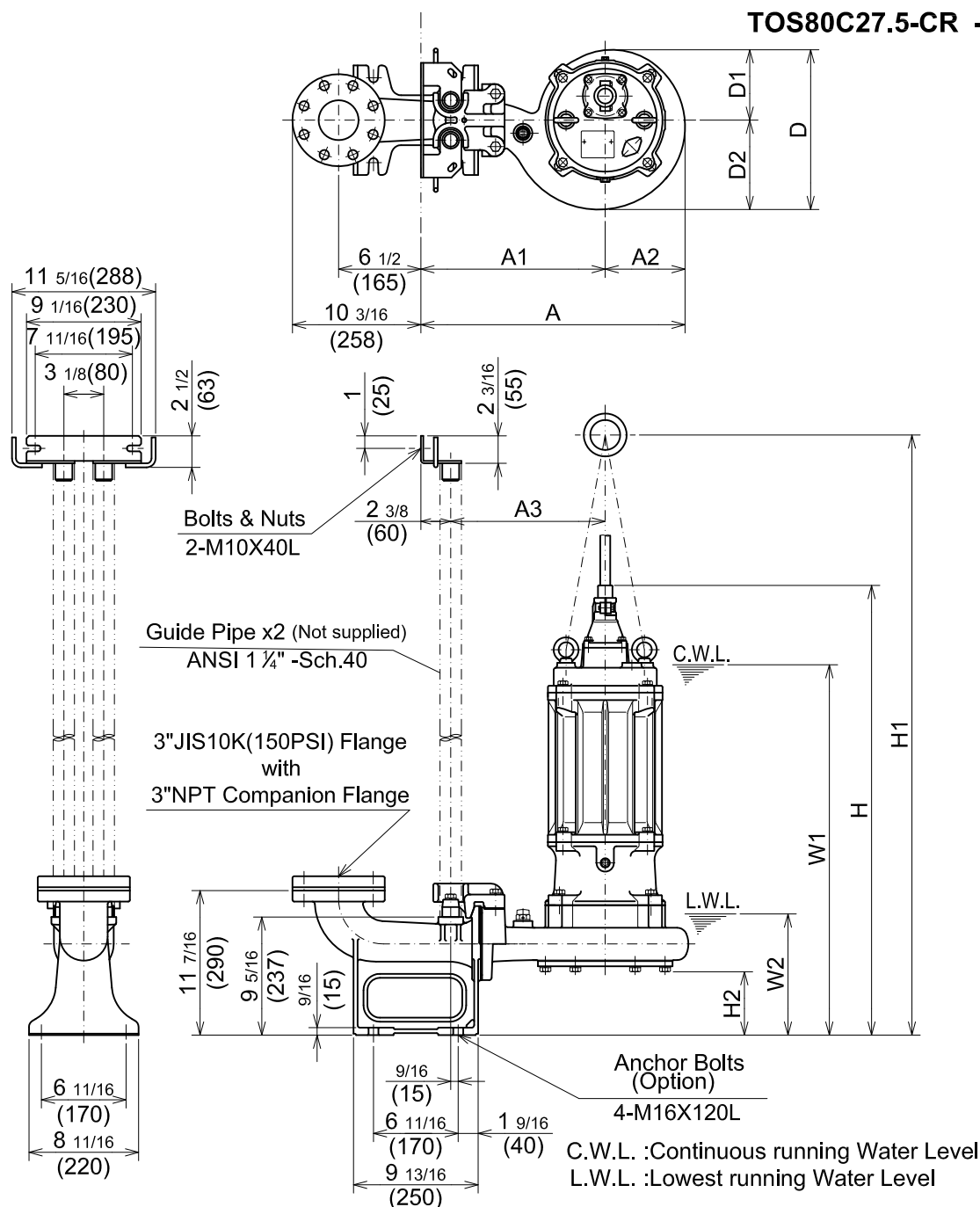
DIMENSIONS:METRIC(mm)

*Excluding Cable.

Model	kW	NOM. SIZE	Pump & Motor								C.W.L.	L.W.L.	*Wt. (kg)
			A	A1	A2	B	D	D1	D2	H	W1	W2	
80C25.5-CR -61	5.5	80	633	372	160	320	345	166	179	879	745	245	124
80C27.5-CR -61	7.5	80	633	372	160	320	345	166	179	879	745	245	127

**TSURUMI PUMP****C-SERIES
CUTTER - TYPE - SEWAGE & WASTEWATER PUMPS****SECTIONAL VIEW****80C27.5-CR -61**

PART#	DESCRIPTION	MAIN MATERIAL / NOTE	RELATED ASTM,AISI CODE	RELATED EN CODE	QTY
1	Power Cable	Chloroprene Sheath AWG 10/4-32ft			1
6	Stuffing Box	Cast Iron	A48M Class30B	EN 1561 GJL-200	1
20	Pump Casing	Cast Iron	A48M Class30B	EN 1561 GJL-200	1
21	Impeller	High Chrome Cast Iron W/Tungsten Carbide	A532 Class III TypeA	DIN 1695 G-X260Cr27	1
22	Suction Cover	High Chrome Cast Iron	A532 Class III TypeA	DIN 1695 G-X260Cr27	1
23	Pump Stand	Cast Iron	A48M Class30B	EN 1561 GJL-200	3
25	Mechanical Seal	Silicon Carbide / H-35			1
26	Oil Seal	NBR / TC557812			1
30	Oil Lifter	PBT Resin W/GF40			1
35A	Oil Plug	Stainless Steel	S 30400	1.4301	1
35B	Oil Plug	Stainless Steel	S 30400	1.4301	1
36	Lubricant	Turbine Oil ISO VG32 or SAE 10W-20			
37	Discharge Bend	Cast Iron / 3"ANSI Flange(150PSI)	A48M Class30B	EN 1561 GJL-200	1
46	Air Release Valve	Nylon			1
50	Motor Bracket	Cast Iron	A48M Class25B	EN 1561 GJL-150	1
52A	Upper Bearing	#6305ZZC3			1
52B	Lower Bearing	#6308ZZD2C3			1
53	Motor Protector				1
54	Shaft	Stainless Steel	S 42000	1.4028	1
55	Rotor				1
56	Stator				1
60	Bearing Housing	Cast Iron	A48M Class25B	EN 1561 GJL-150	1
64	Motor Housing	Cast Iron	A48M Class25B	EN 1561 GJL-150	1
72	Lifting Lug Bolt	Steel	A283 Grade D	EN 10025 S275	2

**TSURUMI PUMP****C-SERIES
CUTTER - TYPE - SEWAGE & WASTEWATER PUMPS****DIMENSIONS****TOS80C25.5-CR -61****TOS80C27.5-CR -61****DIMENSIONS:USCS(Inch)**

Model	HP	NOM. SIZE	Pump & Motor										C.W.L.	L.W.L.	Wt. (lbs.)
			A	A1	A2	A3	D	D1	D2	H	H1	H2	W1	W2	
TOS80C25.5-CR -61	7.5	3"	20 7/8	14 9/16	6 5/16	12 3/16	12 5/8	5 9/16	7 1/16	35 1/2	47 3/8	5	29 3/8	9 5/8	265
TOS80C27.5-CR -61	10	3"	20 7/8	14 9/16	6 5/16	12 3/16	12 5/8	5 9/16	7 1/16	35 1/2	47 3/8	5	29 3/8	9 5/8	271

DIMENSIONS:METRIC(mm)

Model	kW	NOM. SIZE	Pump & Motor										C.W.L.	L.W.L.	Wt. (kg)
			A	A1	A2	A3	D	D1	D2	H	H1	H2	W1	W2	
TOS80C25.5-CR -61	5.5	80	530	370	160	310	320	141	179	902	1204	127	745	245	120
TOS80C27.5-CR -61	7.5	80	530	370	160	310	320	141	179	902	1204	127	745	245	123



C - SERIES SEWAGE & WASTEWATER PUMPS

SAMPLE SPECIFICATIONS

1. SCOPE OF SUPPLY -

Furnish and install TSURUMI Model _____ Submersible Pump(s). Each unit shall be capable of delivering _____ GPM (_____ m³/min) at _____ Feet (_____ m) TDH. The pump(s) shall be designed to pump waste water, sewage or effluent containing solids without damage during operation. The pump(s) shall be designed so that the shaft power required (BHP)/(kW) shall not exceed the motor rated output throughout the entire operating range of the pump performance curve. Pump unit(s) shall be designed so that cavitation will not occur at open discharge. The pump discharge size shall be _____ inch, (_____ mm).

2. MATERIALS OF CONSTRUCTION -

Construction of major parts of the pumping unit(s) including pump casing, impeller, and discharge elbow shall be manufactured from gray cast iron, ASTM A48 CLASS 35. Unit(s) shall have a field adjustable and or replaceable, high chrome cast iron cutter plate. Internal and external surfaces coming into contact with the pumpage shall be protected by a fused polymer coating. All exposed fasteners shall be stainless steel. All units shall be furnished with a discharge elbow with 150 lb. (10 kg/cm²) flat face flange and NPT companion flange. Impellers shall be of the single or two-vane, semi-open, solids handling design equipped with tungsten carbide vane tip and shall be slip fit to the shaft and key driven. The pump casing shall incorporate an air relief valve.

3. MECHANICAL SEAL -

All units shall be furnished with a dual inside mechanical shaft seal located completely out of the pumpage, running in a separate oil filled chamber and further protected by an exclusionary oil seal located between the bottom seal faces and the fluid being pumped. Unit 2 Hp. and above shall be fitted with a device that shall provide positive lubrication of top mechanical seal, (down to one third of the standard oil level). The device shall not consume any additional electrical power. Mechanical seals shall rated to preclude the incursion of water up to 42.6 PSI. (98.4 Ft.). Units shall have silicon carbide mechanical seal faces. Mechanical seal hardware shall be stainless steel. Units designed to exceed 42.6 PSI. at shut off head shall incorporate seal pressure relief ports.

4. MOTOR -

The pump motor(s) shall be _____ Hp., _____ kW., _____ V., 60 Hz., _____ Phase and shall be NEMA MG-1, Design Type B equivalent. Motor(s) shall be rated at _____ full load amps. Motor(s) shall have a 1.15 service factor and shall be rated for 20 starts per hour. Motor(s) shall be air filled, copper wound, class E, B, or F insulated with built in thermal protection for each winding. Motor shaft shall be 420 or 403 stainless steel and shall be supported by two permanently lubricated, high temperature ball bearings, with a B-10 life rating at best efficiency point of 60,000 hours. On units up to 10 Hp. (7.5 kW), the bottom bearing shall be single row, double shielded, C3, deep groove type ball bearings. On units 15 Hp. (11 kW) and above, the bottom bearing shall be two row, double shielded, C3, deep groove type ball bearings. The top bearing on all units shall be single row, double shielded, C3, deep groove type ball bearings. Motor housing and bearing housing shall be gray cast iron, ASTM A48 CLASS 30. Motors shall be D.O.L. or Star-delta start (15 Hp. and above), and shall be suitable for across the line start or variable speed applications, utilizing a properly sized variable frequency drive.

5. POWER CABLE AND CABLE ENTRANCE -

The pump power cable shall be suitable for submersible pump applications. Units up to 5 Hp. shall be supplied with a cable entrance that incorporates built in strain relief, a one piece, three way mechanical compression seal with a fatigue reducing cable boot. On units 7.5 Hp. and above, the cable entrance shall incorporate built in strain relief, and combination three way mechanical compression sealing with a fatigue reducing/thermal expansion rubber boot. The power cable shall be field replaceable utilizing standard submersible pump cable. The cable entrance assembly on all units shall contain an anti-wicking block to eliminate water incursion into the motor due To capillary wicking should the power cable be accidentally damaged.