



UZ - SERIES

VORTEX - SEWAGE & WASTE WATER PUMPS

SPECIFICATIONS

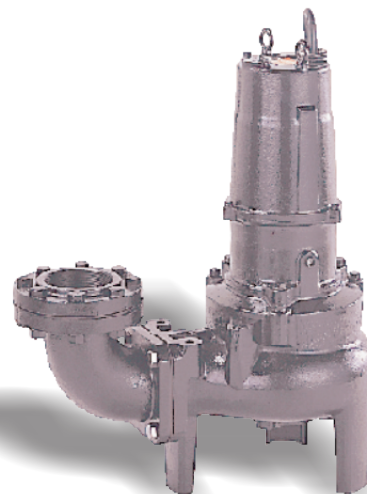
■ FEATURES

1. Vortex , Cast Iron, impeller passes solids and stringy material without clogging and increases wear resistance when pumpage contains abrasive particles.
2. Double inside mechanical seals with silicon carbide faces, running in an oil filled chamber and further protected by a lip seal, provides for the most durable seal design available.
3. Highly efficient, continuous duty, air filled, copper wound motor with class F, insulation minimizes the cost of operation.
4. Built in thermal & amperage sensing, protector prevents motor failure due to overloading, single phasing (in three phase units), or accidental run -dry conditions.

5. Double shielded, permanently lubricated, high temperature C3 ball bearings rated for a B-10 life of 60,000 hours, extend operational life.

■ APPLICATIONS

1. Residential, commercial, industrial sewage, effluent, wastewater and site drainage.
2. Decorative waterfalls, fountains and fish ponds.
3. Raw water supply from rivers or lakes.



■ SPECIFICATIONS

Discharge Size
Horsepower Range
Performance Range Capacity
Head
Maximum water temperature
Materials of Construction
Casing
Impeller
Shaft
Motor Frame
Fasteners
Mechanical Seal
Elastomers
Impeller Type
Solids Handling Capability
Bearings
Motor Nomenclature
Type, Speed, Hz.
Voltage, Phase
Insulation
Accessories
Operational Mode

■ STANDARD

2 ~ 4" Npt (50 ~ 100 mm)
2 ~15 Hp. (1.5 ~ 11 kW)
26.4 ~ 740.0 Gpm. (.1 ~ 2.8 m³/min)
8.2 ~ 70.0Ft. (2.5 ~ 21.3 m)
104 °F. (40°C.)
ASTM 48M Class 30B Cast Iron
ASTM 48M Class 30B Cast Iron
420,403 Stainless Steel
ASTM 48M Class 30B Cast Iron
304 Stainless Steel

Silicon Carbide
NBR (Nitril Buna Rubber)

Vortex, solids handling.
1.97 ~ 3.94" (50 ~ 100 mm)

Pre-lubricated, Double Shielded

Air Filled, 1800 Rpm, 60 Hz.
208-230, 460 or 575 V. (3 Phase)
Class E, F

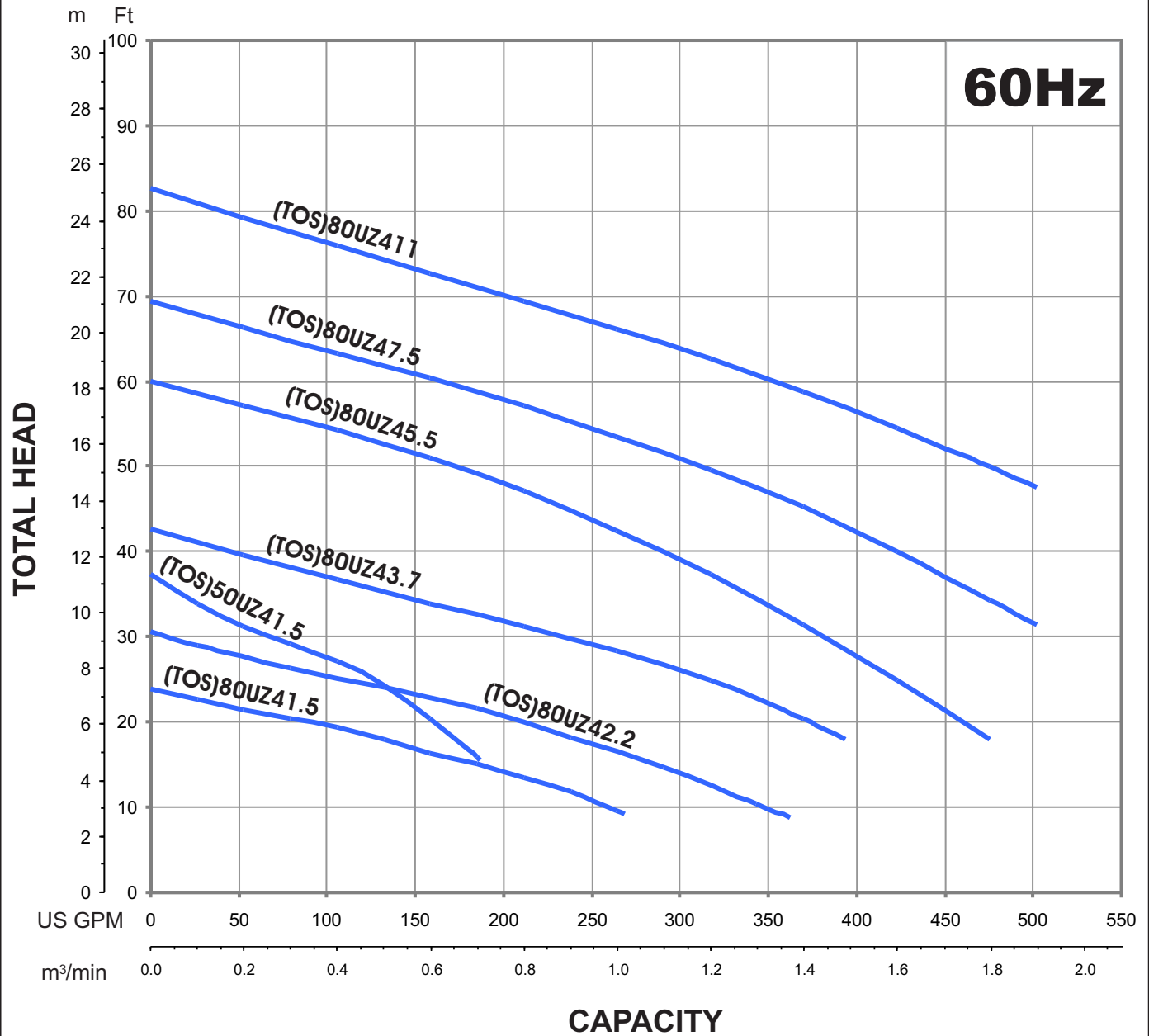
Submersible Power Cable 32' (10 m)

Manual

■ OPTIONS

Length as Required

TOS Slide rail system

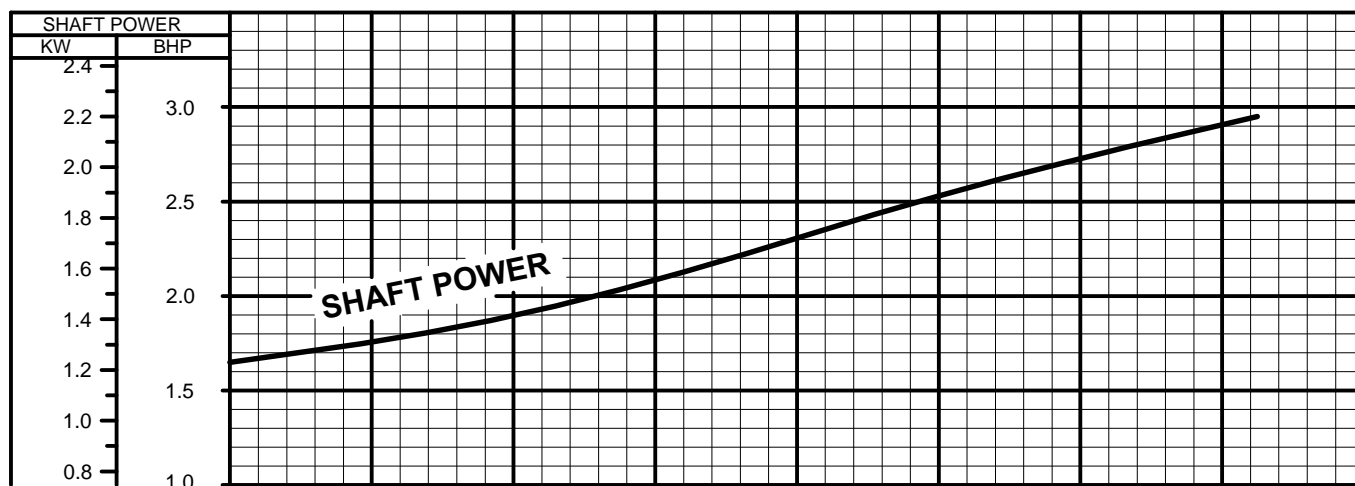
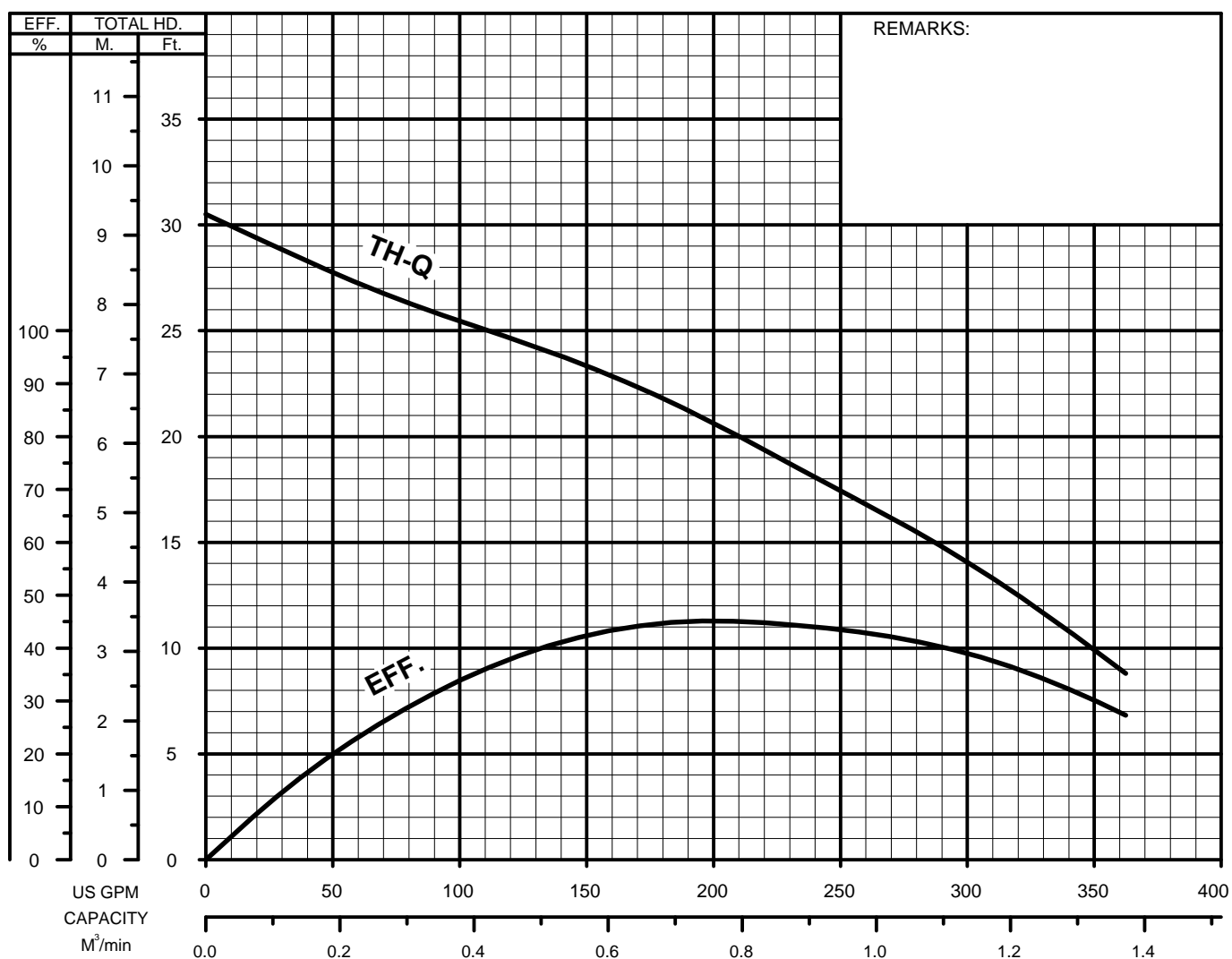
**GROUP PERFORMANCE RANGE**

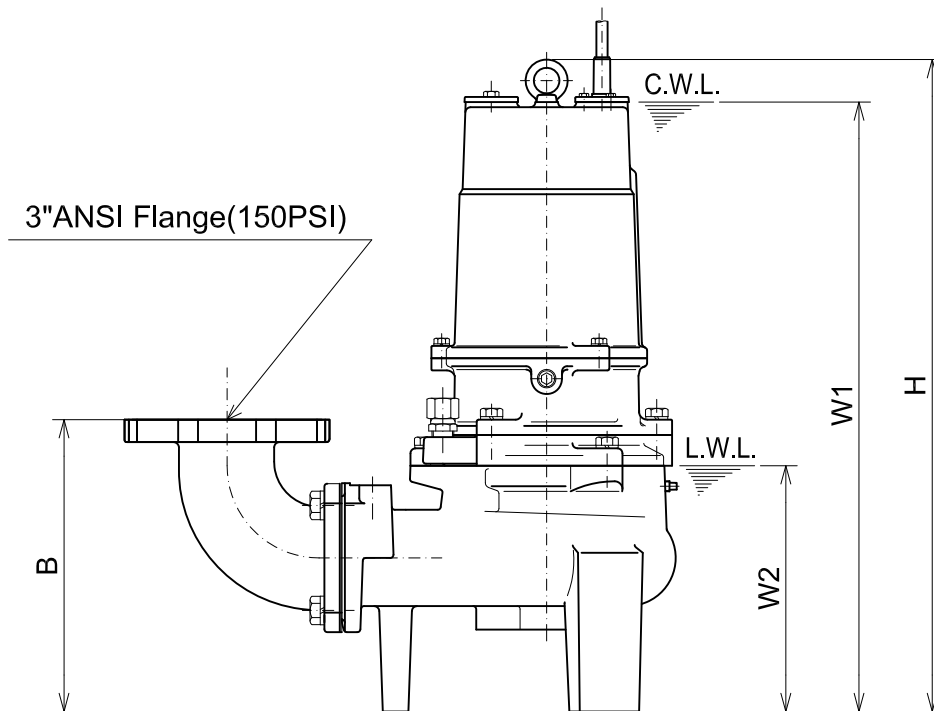
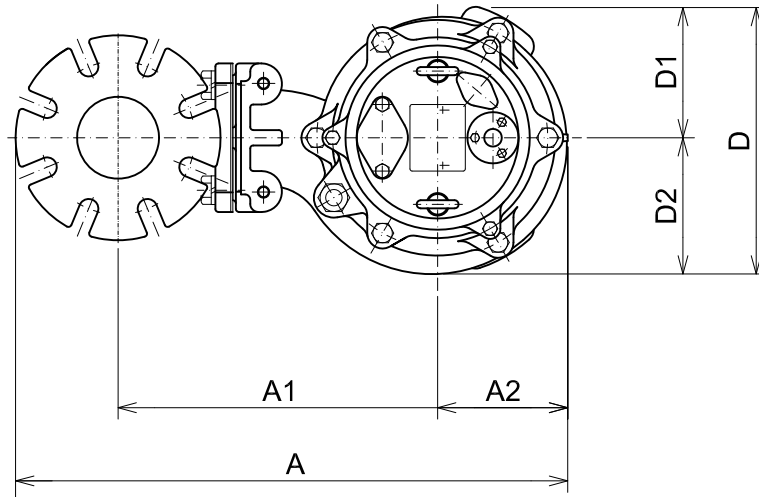
Apr.12

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 TSURUMI PUMP	UZ-SERIES VORTEX - SEWAGE & WASTEWATER PUMPS		PERFORMANCE CURVE	
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MODEL	BORE	HP	KW	RPM	SOLIDS DIA.	LIQUID	SG.	VISCOSITY	TEMP.
(TOS)80UZ42.2 -61	3"/80mm	3	2.2	1700	3.15"/80mm	Water	1.0	1.123cSt.	60°F
PUMP TYPE	PHASE	VOLTAGE	AMPERAGE	HZ	STARTING METHOD	INS.CLASS			
Vortex-Sewage&Wastewater	3	208-230/460/575	9.2-8.6/4.3/3.5	60	Direct On Line	E			
CURVE No.	DATE	PHASE	VOLTAGE	AMPERAGE	HZ	STARTING METHOD	INS.CLASS		
-	-	-	-	-	-	-	-		



**TSURUMI PUMP**
UZ-SERIES
VORTEX - SEWAGE & WASTEWATER PUMPS
DIMENSIONS
 Bend model:
 BEND80-80 ANSI
80UZ41.5 -61**80UZ42.2 -61**

3"ANSI Flange(150PSI)

 C.W.L. :Continuous running Water Level
 L.W.L. :Lowest running Water Level
DIMENSIONS:USCS(Inch)

Model	HP	NOM. SIZE	Pump & Motor								C.W.L.	L.W.L.	*Wt. (lbs.)
			A	A1	A2	B	D	D1	D2	H	W1	W2	
80UZ41.5 -61	2	3"	21 5/8	12 11/16	5	11 1/4	10 1/4	5 1/16	5 1/4	25 1/16	23 3/8	9 1/2	141
80UZ42.2 -61	3	3"	21 5/8	12 11/16	5	11 1/4	10 1/4	5 1/16	5 1/4	25 1/16	23 3/8	9 1/2	141

DIMENSIONS:METRIC(mm)

*Excluding Cable.

Model	kW	NOM. SIZE	Pump & Motor								C.W.L.	L.W.L.	*Wt. (kg)
			A	A1	A2	B	D	D1	D2	H	W1	W2	
80UZ41.5 -61	1.5	80	549	322	127	285	261	128	133	637	595	240	64
80UZ42.2 -61	2.2	80	549	322	127	285	261	128	133	637	595	240	64



TSURUMI PUMP

UZ-SERIES

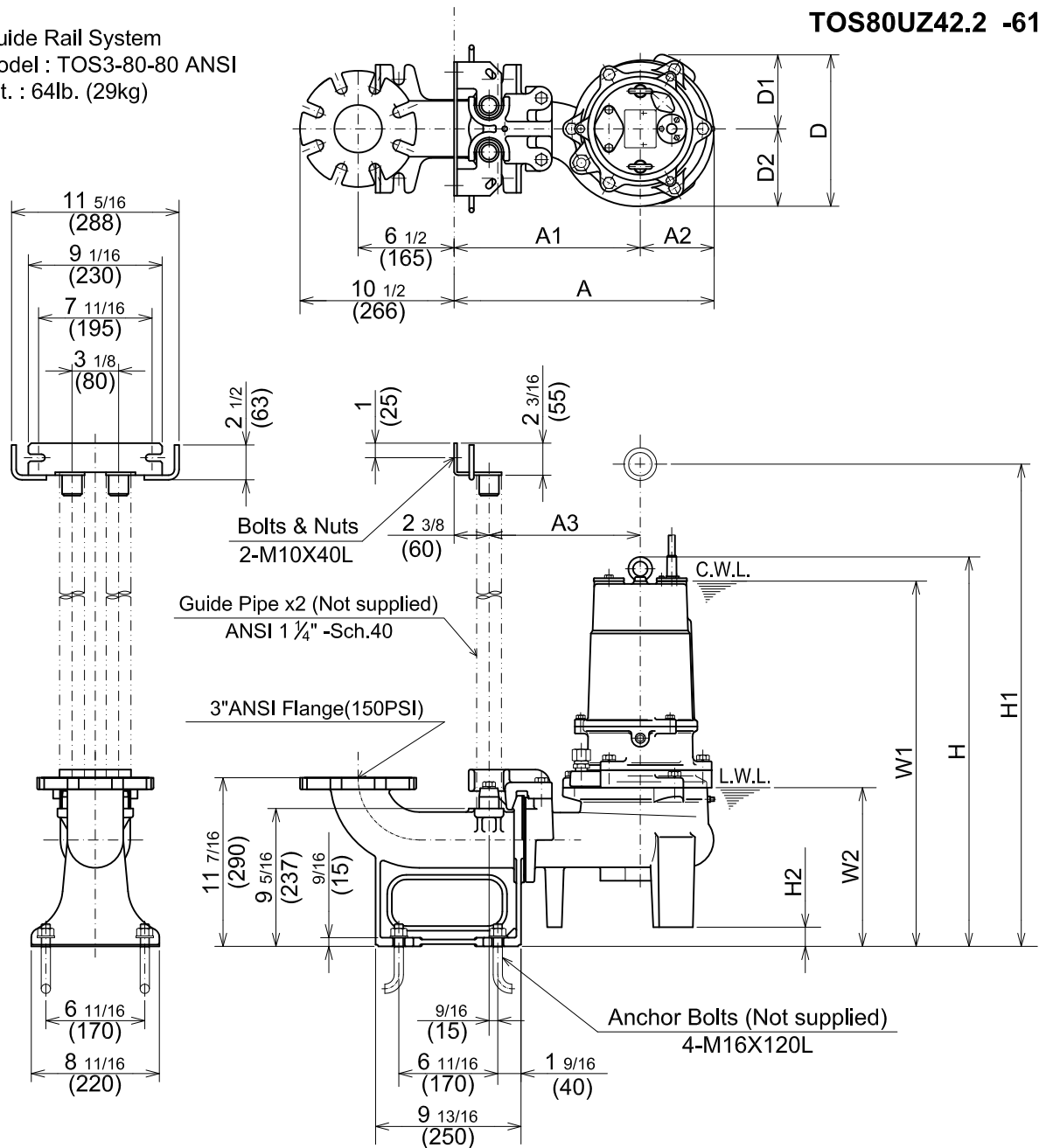
VORTEX - SEWAGE & WASTEWATER PUMPS

DIMENSIONS

Guide Rail System
Model : TOS3-80-80 ANSI
Wt. : 64lb. (29kg)

TOS80UZ41.5 -61

TOS80UZ42.2 -61



C.W.L. :Continuous running Water Level

L.W.L. :Lowest running Water Level

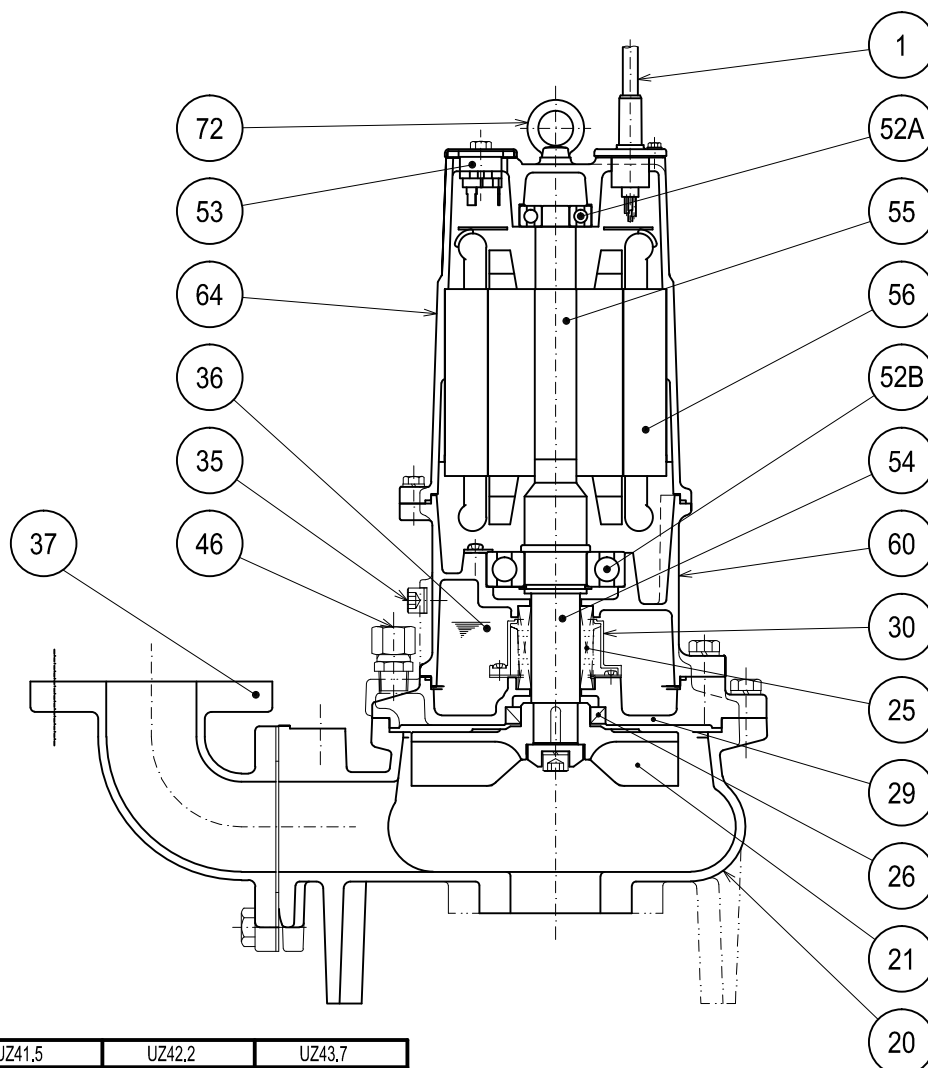
DIMENSIONS:USCS(Inch)

Model	HP	NOM. SIZE	Pump & Motor										C.W.L.	L.W.L.	*Wt.
			A	A1	A2	A3	D	D1	D2	H	H1	H2	W1	W2	(lbs.)
TOS80UZ41.5 -61	2	3"	17 5/8	12 5/8	5	10 1/4	10 1/4	5 1/16	5 1/4	26 3/8	31 1/8	1 5/16	24 3/4	10 7/8	123
TOS80UZ42.2 -61	3	3"	17 5/8	12 5/8	5	10 1/4	10 1/4	5 1/16	5 1/4	26 3/8	31 1/8	1 5/16	24 3/4	10 7/8	126

DIMENSIONS:METRIC(mm)

Model	kW	NOM. SIZE	Pump & Motor										C.W.L.	L.W.L.	*Wt.
			A	A1	A2	A3	D	D1	D2	H	H1	H2	W1	W2	(kg)
TOS80UZ41.5 -61	1.5	80	447	320	127	260	261	128	133	670	791	33	630	275	56
TOS80UZ42.2 -61	2.2	80	447	320	127	260	261	128	133	670	791	33	630	275	57

*Excluding
TOS & Cable.

**TSURUMI PUMP**
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SECTIONAL VIEW
80UZ41.5 -61
80UZ42.2 -61
80UZ43.7 -61

	UZ41.5	UZ42.2	UZ43.7
* 1	AWG 16/4-32ft	AWG 14/4-32ft	AWG 12/4-32ft
* 2	H-30A	H-30A	H-35A
* 3	TC456812	TC456812	TC507212
* 4	#6307ZZC3	#6307ZZC3	#6309ZZC3

PART#	DESCRIPTION	MAIN MATERIAL / NOTE	RELATED ASTM,AISI CODE	RELATED EN CODE	QTY
1	Power Cable	PVC Sheath * 1			1
20	Pump Casing	Cast Iron	A48M Class30B	EN 1561 GJL-200	1
21	Impeller	Cast Iron	A48M Class30B	EN 1561 GJL-200	1
25	Mechanical Seal	Silicon Carbide / * 2			1
26	Oil Seal	NBR / * 3			1
29	Oil Casing	Cast Iron	A48M Class30B	EN 1561 GJL-200	1
30	Oil Lifter	PBT Plastic w/(GF+MD)40			1
35	Oil Plug	Stainless Steel	S 30400	1.4301	1
36	Lubricant	Turbine Oil ISO VG32 or SAE 10W-20			
37	Discharge Bend	Cast Iron / 3"ANSI Flange(150PSI)	A48M Class30B	EN 1561 GJL-200	1
46	Air Release Valve	Stainless Steel	S 30400	1.4301	1
52A	Upper Bearing	AC-#6304ZZC3			1
52B	Lower Bearing	* 4			1
53	Motor Protector				1
54	Shaft	Stainless Steel	S 42000	1.4028	1
55	Rotor				1
56	Stator				1
60	Bearing Housing	Cast Iron	A48M Class25B	EN 1561 GJL-150	1
64	Motor Housing	Cast Iron	A48M Class25B	EN 1561 GJL-150	1
72	Lifting Lug Bolt	Stainless Steel	S 30400	1.4301	2

**TSURUMI PUMP**

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SAMPLE
SPECIFICATIONS

1. SCOPE OF SUPPLY -

Furnish and install TSURUMI Model _____ Submersible Pump(s). Each unit shall be capable of delivering _____ GPM(_____m³/min) at _____ Feet (_____m) TDH. The pump(s) shall be designed to pump waste water, sewage or effluent containing _____ inch (_____mm) diameter solids without damage during operation. The pump(s) shall be designed so that the shaft power required (BHP)/(kW) shall not exceed the motor rated output throughout the entire operating range of the pump performance curve. The pump discharge size shall be _____inch, (_____mm).

2. MATERIALS OF CONSTRUCTION -

Construction of major parts of the pumping unit(s) including pump casing, impeller, and discharge elbow shall be manufactured from gray cast iron, ASTM A48 CLASS 35. Internal and external surfaces coming into contact with the pumpage shall be protected by a fused polymer coating. All exposed fasteners shall be stainless steel. All units shall be furnished with a discharge elbow with 150 lb. (10 kg/cm²) flat face flange and NPT companion flange. Impellers shall be of the vortex, solids handling design equipped with back pump out vanes and shall be slip fit to the shaft and key driven.

3. MECHANICAL SEAL -

All units shall be furnished with a dual inside mechanical shaft seal located completely out of the pumpage, running in a separate oil filled chamber and further protected by an exclusionary oil seal located between the bottom seal faces and the fluid being pumped. The oil chamber shall be fitted with a device that shall provide positive lubrication of top mechanical seal, (down to one third of the standard oil level). The device shall not consume any additional electrical power. Mechanical seals shall rated to preclude the incursion of water up to 42.6 PSI. (98.4 Ft.). Units shall have silicon carbide mechanical seal faces. Mechanical seal hardware shall be stainless steel.

4. MOTOR -

The pump motor(s) shall be _____Hp., _____ kW., _____V., 60 Hz., 3 Phase and shall be NEMA MG-1, Design Type B equivalent. Motor(s) shall be rated at _____ full load amps. Motor(s) shall have a 1.15 service factor and shall be rated for 20 starts per hour. Motor(s) shall be air filled, copper wound, class E or F insulated with built in thermal and over amperage protection for each winding. Motor shaft shall be 403 stainless steel and shall be supported by two permanently lubricated, high temperature ball bearings, with a B-10 life rating at best efficiency point of 60,000 hours. The bearings shall be single row, double shielded, C3, deep groove type ball bearings. Motor housing and bearing housing shall be gray cast iron, ASTM A48 CLASS 30. Motors shall be suitable variable speed applications, utilizing a properly sized variable frequency drive.

5. POWER CABLE AND CABLE ENTRANCE -

The pump power cable shall be suitable for submersible pump applications. The cable entrance shall incorporate built in strain relief, a one piece, three way mechanical compression seal with a fatigue reducing cable boot. The cable entrance assembly shall contain an anti-wicking block to eliminate water incursion into the motor due to Capillary wicking should the power cable be accidentally damaged.