



HS - SERIES

SEMI-VORTEX - WASTEWATER PUMP - WITH AGITATOR

SPECIFICATIONS

■ FEATURES

1. Semi-vortex urethane rubber impeller with agitator suspends solids and allows for pumping of sand and stringy material.
2. Highly efficient, continuous duty air-filled, copper wound motor with class E insulation minimizes the cost of operation.
3. Built in thermal protection prevents motor failure due to overloading, accidental run-dry and single phasing in three phase units.
4. Double inside mechanical seals with silicon carbide faces running in an oil filled chamber provide for one the most durable seal designs available.
5. Double shielded, permanently lubricated, high temperature C3 ball bearings rated for a B-10 life of 60,000 hours

provide for extended operational life.

HSZ : Provides automatic operation by utilizing a simple float switch.

HSD : Compact single phase pump fit for use in slurry dewatering in foundation works.

■ APPLICATIONS

1. Residential, commercial, industrial wastewater and site drainage.
2. Decorative waterfalls and fountains.
3. Raw water supply from lakes or rivers.
4. Sediment removal from small sumps or basins.



HSD

HSZ



■ SPECIFICATIONS

Discharge Size
Horsepower Range
Performance Range Capacity
Head
Maximum water temperature
Materials of Construction
Casing
Impeller

Shaft
Motor Frame
Fasteners
Mechanical Seal
Elastomers
Impeller Type
Solids Handling Capability

Bearings

Motor Nomenclature
Type, Speed, Hz.
Voltage, Phase
Insulation

Accessories

Operational Mode

■ STANDARD

2 - 3" NPT (50 - 80 mm)
1/2 - 1HP. (0.40 - 0.75kW)
13.2 - 61.0 GPM. (0.05 - 0.23 m³/min)
13.1 Ft. - 62.0 Ft. (4.0 - 18.9 m)
104 °F. (40 °C.)

Cast Iron , Ductile Cast Iron(HSD)
Urethane Rubber ,
High Chrome Cast Iron(HSD)
403 Stainless Steel
Aluminum alloy
304 Stainless Steel
Silicon Carbide
NBR (Nitrile Butadiene Rubber)
Semi-vortex, solids handling
0.276 - 0.393" (7.0 - 10.0mm)

Prelubricated, Double Shielded

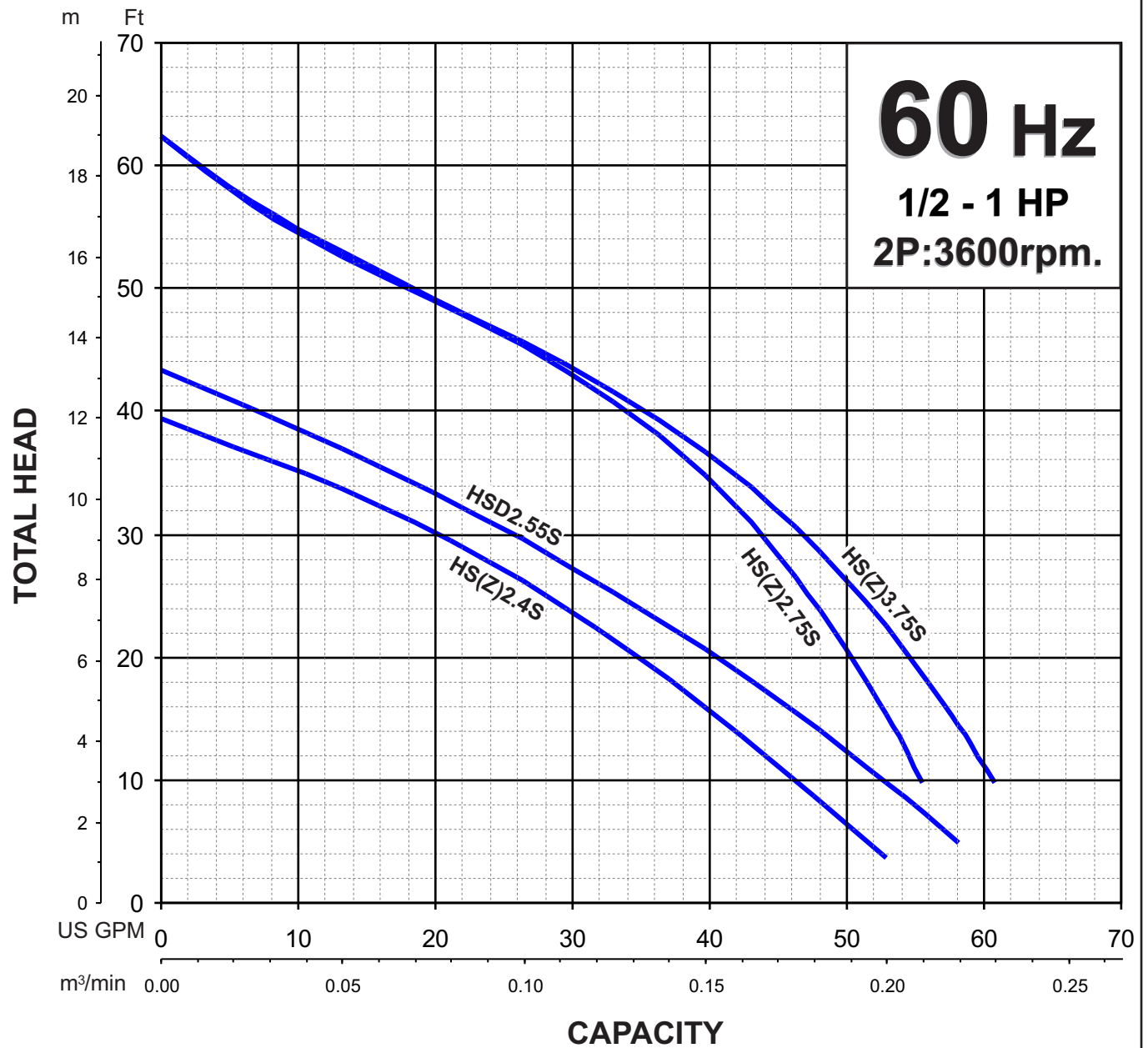
Air Filled, 3600 RPM, 60 Hz.
115 / 230V., 1 Phase
Class E

Submersible Power Cable
20 - 32' (6.2 - 10m)

Manual , Automatic(HSZ)

■ OPTIONS

Length as Required,
TS-301 Float Switch

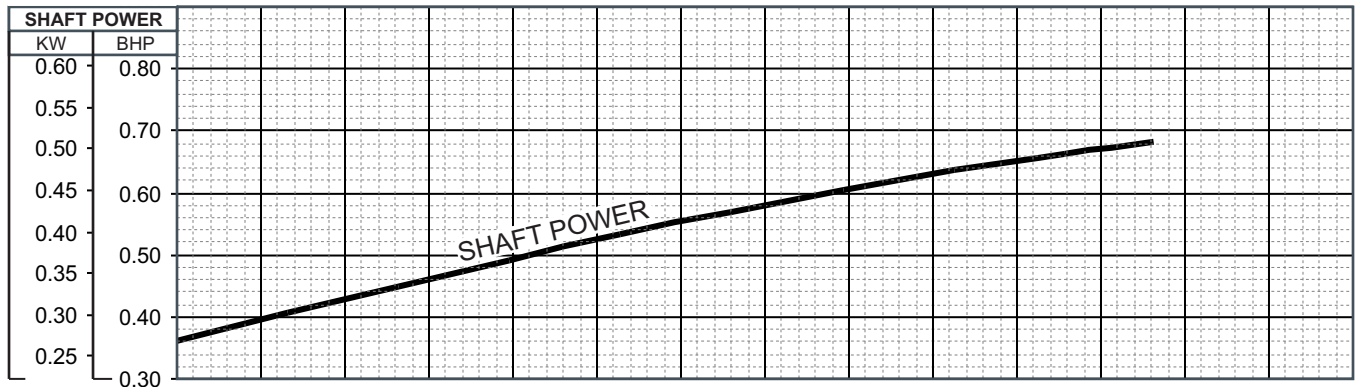
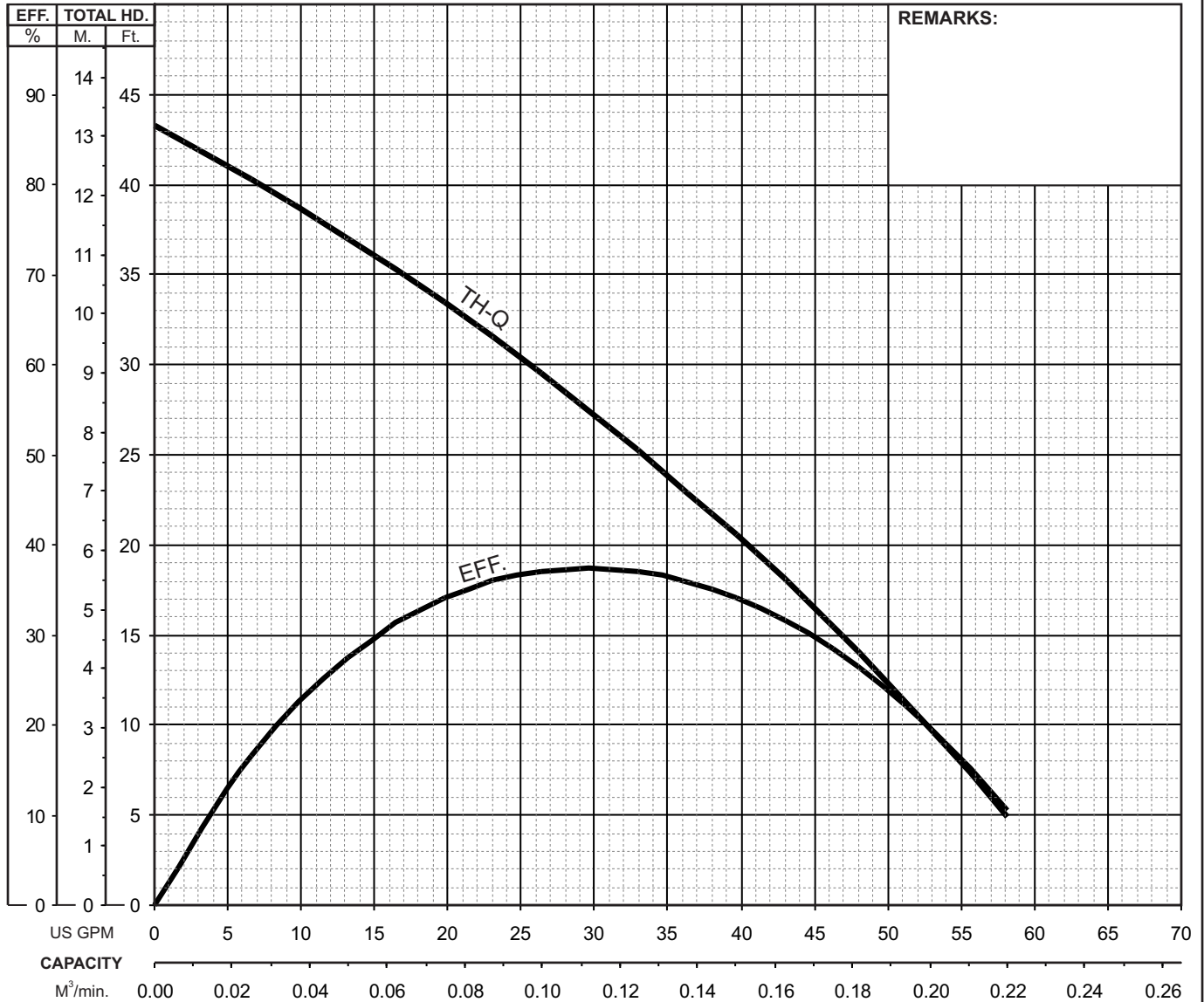
**TSURUMI PUMP****HS - SERIES**
SEMI-VORTEX - WASTEWATER & DEWATERING PUMP**PERFORMANCE**
RANGE**GROUP PERFORMANCE RANGE**

**TSURUMI PUMP**

HSD2.55S - 63 **SEMI-VORTEX - DEWATERING PUMP**

PERFORMANCE **CURVE**

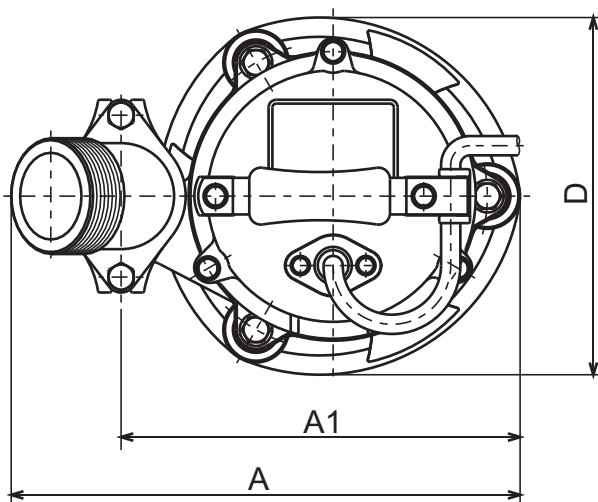
MODEL		BORE	HP	KW	RPM	SOLIDS DIA		LIQUID		SG.	VISCOSITY	TEMP.
HSD2.55S-63		2"/50mm	0.75	0.55	3390	0.393"/10mm		Water		1.0	1.123 cSt.	60°F
PUMP TYPE		PHASE	VOLTAGE		AMPERAGE		HZ	STARTING METHOD			INS. CLASS	
Semi-Vortex - Dewatering Pump		Single	110/115/120 , 220/230		7.6/7.3/7.1 , 3.8/3.7		60	Capacitor Start			E	
CURVE No.	DATE	PHASE	VOLTAGE		AMPERAGE		HZ	STARTING METHOD			INS. CLASS	
-	-	-	-		-		-	-			-	



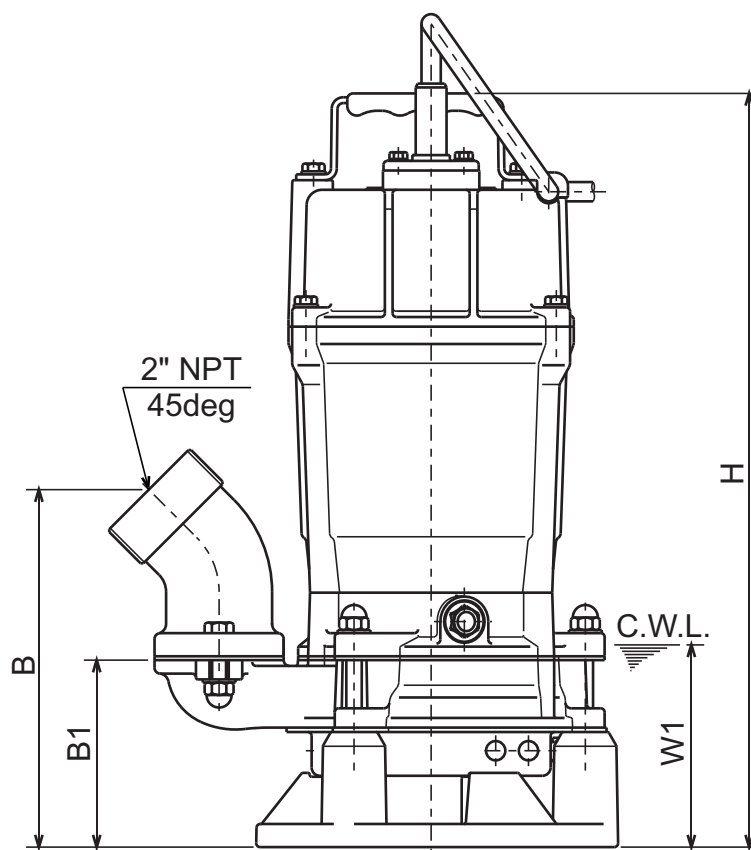


HSD2.55S - 63 **SEMI-VORTEX - DEWATERING PUMP**

DIMENSIONS



HSD2.55S-63



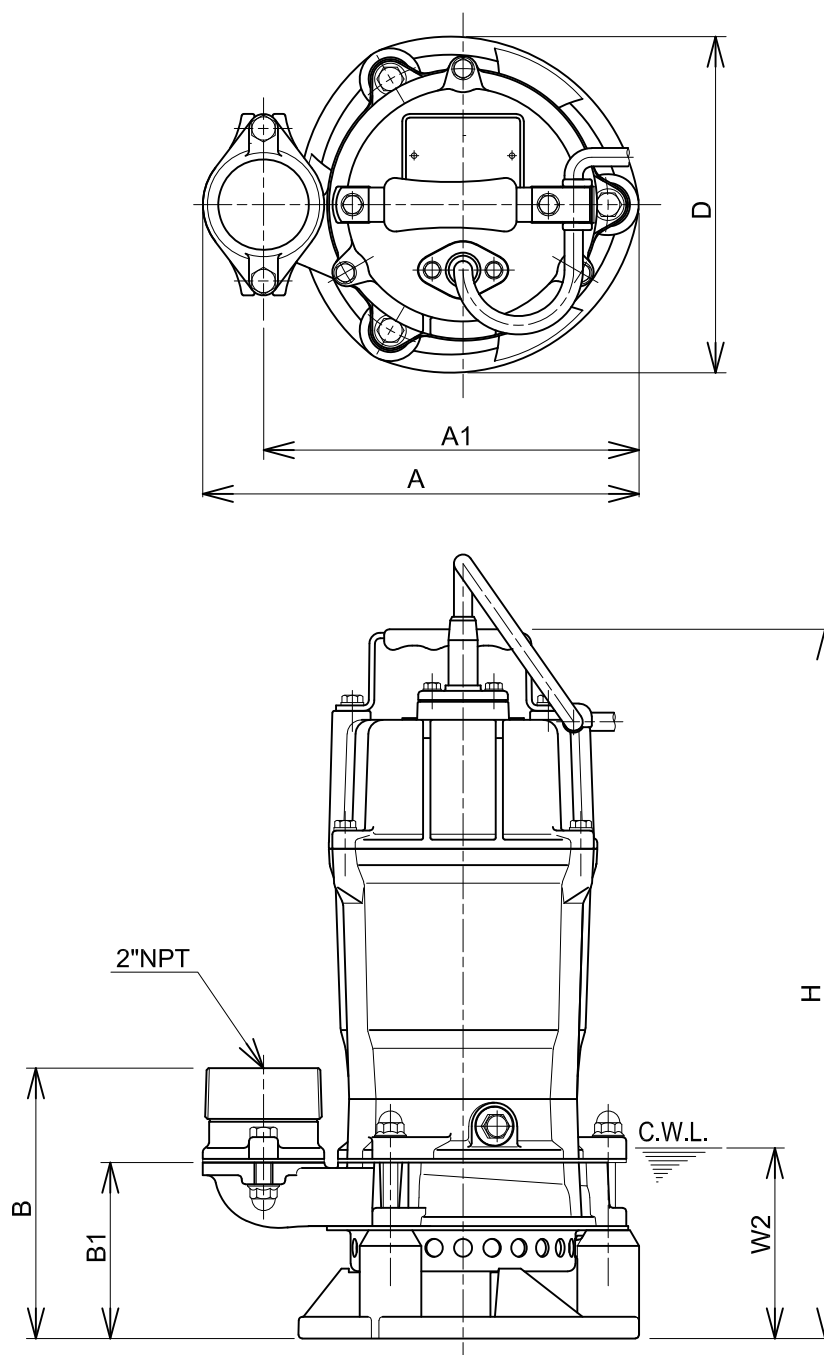
C.W.L. : Continuous running Water Level

DIMENSIONS:USCS (Inch)

Model	HP	NOM. SIZE	Pump & Motor						C.W.L.	Wt. (lbs.)
			A	A1	B	B1	D	H	W1	
HSD2.55S-63	3/4	2"	10 3/8	8 1/8	7 5/16	3 13/16	7 5/16	15 3/8	4 1/8	34

DIMENSIONS:METRIC (mm)

Model	kW	NOM. SIZE	Pump & Motor						C.W.L.	Wt. (kg)
			A	A1	B	B1	D	H	W1	
HSD2.55S-63	0.55	50	264	207	185	97	185	391	105	15.3

**TSURUMI PUMP**
HSD2.55S - 63
SEMI-VORTEX - DEWATERING PUMP
DIMENSIONS**HSD2.55S-63**

C.W.L. :Continuous running Water Level

DIMENSIONS:USCS (Inch)

Model	HP	NOM. SIZE	Pump & Motor						C.W.L.	Wt. (lbs.)
			A	A1	B	B1	D	H	W1	
HSD2.55S-63	3/4	2"	9 1/2	8 1/8	5 13/16	3 13/16	7 5/16	15 3/8	4 1/8	31

DIMENSIONS:METRIC (mm)

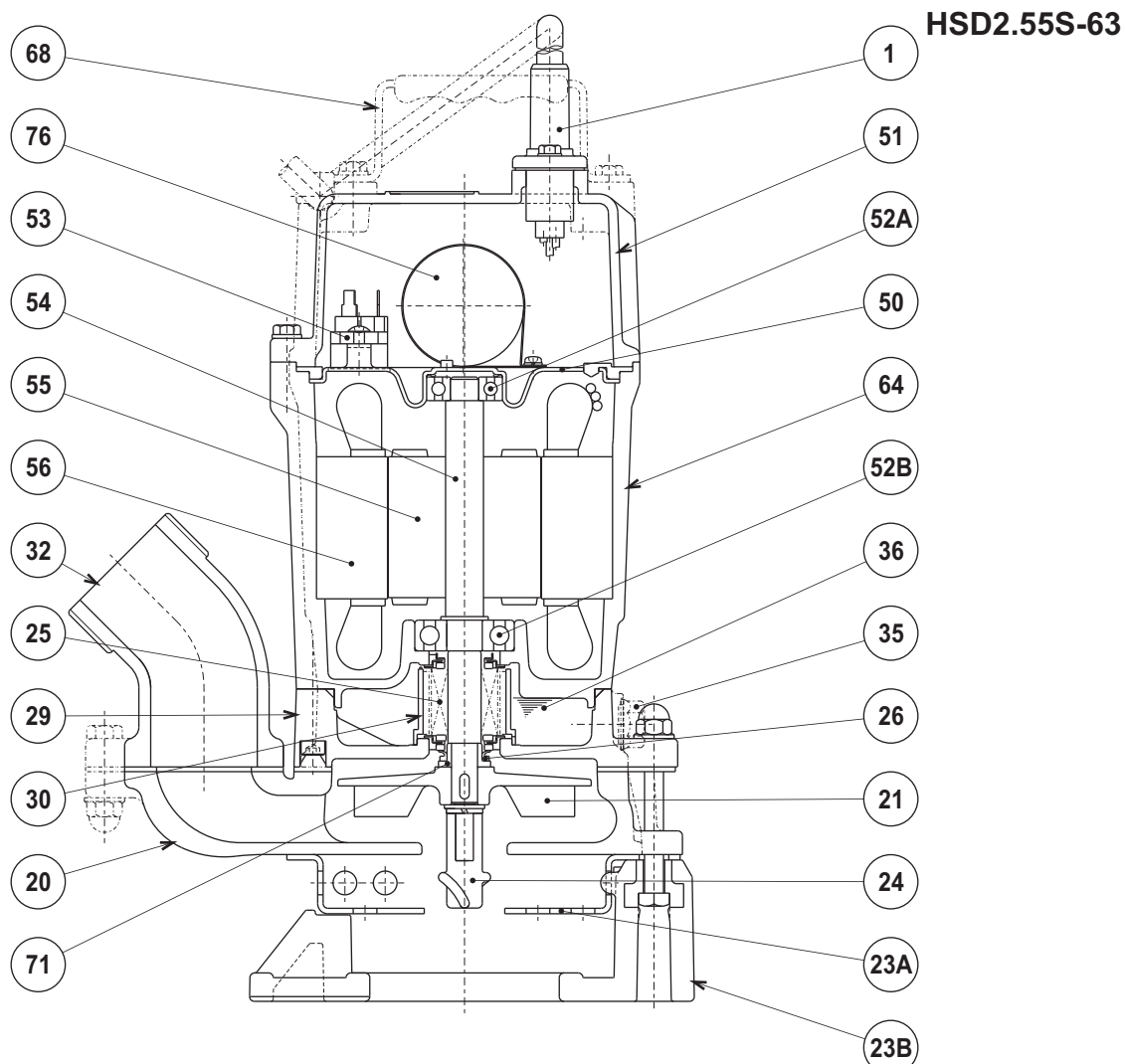
*Excluding Cable

Model	kW	NOM. SIZE	Pump & Motor						C.W.L.	Wt. (kg)
			A	A1	B	B1	D	H	W1	
HSD2.55S-63	0.55	50	241	207	147	97	186	391	105	14.0

**TSURUMI PUMP**

HSD2.55S - 63

SEMI-VORTEX - DEWATERING PUMP

SECTIONAL VIEW

ITEM#	DESCRIPTION	MAIN MATERIAL / NOTE	RELATED ASTM, AISI CODE	RELATED EN CODE	Q'TY
1	Power Cable	PVC Sheath AWG16/3-32ft			1
20	Pump Casing	Ductile Cast Iron	A536 100-70-03	EN 1563 GJS-700-2	1
21	Impeller	High Chrome Cast Iron	A532 Class III Type A	DIN 1695 G-X260Cr27	1
23A	Strainer	Steel (Cold Rolled)	A109/A1008	EN 10130	1
23B	Pump Stand	PVC			1
24	Agitator	High Chrome Cast Iron	A532 Class III Type A	DIN 1695 G-X260Cr27	1
25	Mechanical Seal	Silicon Carbide / W-14VL			1
26	V-Ring	Nitrile Butadiene Rubber			1
29	Oil Casing	Cast Iron	A48M Class30B	EN 1561 GJL-200	1
30	Oil Lifter	PBT Resin			1
32	Discharge Connection	Cast Iron / NPT 2"	A48M Class30B	EN 1561 GJL-200	1
35	Oil Plug	Stainless Steel	S 30400	1.4301	1
36	Lubricant	Turbine Oil ISO VG32 or SAE10W-20			
50	Motor Bracket	Steel (Electro-Galvanized)	A591	EN 10152	1
51	Motor Head Cover	Aluminum Alloy Die Casting	B85 383.0	EN 1706 AC-46100	1
52A	Upper Bearing	#6201ZZC3			1
52B	Lower Bearing	#6302ZZC3			1
53	Motor Protector				1
54	Shaft	Stainless Steel	S 40300	1.4000	1
55	Rotor				1
56	Stator				1
64	Motor Housing	Aluminum Alloy Die Casting	B85 383.0	EN 1706 AC-46100	1
68	Handle	Steel (Hot Rolled) + NR Rubber	A1011	EN 10111	1
71	Shaft Sleeve	Stainless Steel	S 30400	1.4301	1
76	Capacitor				1

**TSURUMI PUMP**

HS - SERIES

SEMI-VORTEX - WASTEWATER PUMP

SAMPLE

SPECIFICATIONS

1. SCOPE OF SUPPLY -

Furnish and install TSURUMI Model _____ Submersible Pump(s). Each unit shall be capable of delivering _____ GPM(_____m³/min) at _____ Feet (_____m) TDH. The pump(s) shall be designed to pump wastewater, or effluent containing debris and solids without damage during operation. The pump(s) shall be designed so that the shaft power required (BHP)/(kW) shall not exceed the motor rated output throughout the entire operating range of the pump performance curve. The pump discharge size shall be _____ inch, (_____mm).

2. MATERIALS OF CONSTRUCTION -

Construction of major parts of the pumping unit(s) shall be as follows: Pump casing shall be gray cast Iron, ASTM A48M CLASS 30B or Ductile Cast Iron, A536 65-45-12. Motor frame shall be aluminum alloy die casting. Impeller shall be urethane rubber and shall incorporate an agitating device in order to disperse debris and suspend particles. A fused polymer coating shall protect Internal and external surfaces coming into contact with the pumpage. All exposed fasteners shall be stainless steel. All units shall be furnished with a 2" or 3" NPT discharge connection. Impellers shall be of the multi-vane, semi-vortex, solids handling design and shall be slip fit to the shaft and positively driven. The suction strainer shall be manufactured from ABS high impact resin and shall incorporate flow-reversing vanes.

3. MECHANICAL SEAL -

All units shall be furnished with a dual inside mechanical shaft seal located completely out of the pumpage, running in a separate oil filled chamber and further protected by an exclusionary oil seal located between the bottom seal faces and the fluid being pumped. Mechanical seals shall be rated to preclude the incursion of water up to 13.9 PSI. (32 Ft.) submergence. Units shall have silicon carbide mechanical seal faces. Mechanical seal hardware shall be stainless steel.

4. MOTOR -

The pump motor(s) shall be _____ Hp., _____ kW., 115 / 230V., 60 Hz., 1 Phase and shall be NEMA MG-1, Design Type B equivalent. Motor(s) shall be rated at _____ full load amps. Motor(s) shall have a 1.15 service factor and shall be rated for 10 starts per hour. Motor(s) shall be air filled, copper wound, class E insulated with built in thermal protection in the winding. Motor shaft shall be 403 stainless steel and shall be supported by two permanently lubricated, high temperature ball bearings with a B-10 life rating at best efficiency point of 60,000 hours. The bearings shall be single row, double shielded, C3, deep groove type ball bearings.

5. POWER CABLE AND CABLE ENTRANCE -

The pump power cable shall be suitable for submersible pump applications. The cable entrance shall incorporate built in strain relief and a one piece, three way mechanical compression seal with fatigue reducing cable boot. The cable entrance assembly shall contain an anti-wicking block to eliminate water incursion into the motor due to capillary wicking should the power cable be accidentally damaged.