



**NK - SERIES
SEMI-VORTEX - DEWATERING PUMP**

SPECIFICATIONS

■ FEATURES

1. Double inside mechanical seals with silicon carbide faces, running in an oil filled chamber and further protected by a lip seal running against a replaceable, stainless steel shaft sleeve provides for the most durable seal design available.
2. Highly efficient, continuous duty, air filled, copper wound motor with class B insulation minimizes the cost of operation.
3. Built in thermal & amperage sensing protector prevents motor failure due to overloading or accidental run dry conditions.
4. Double shielded, permanently lubricated, high temperature C3 ball bearings rated for a B-10 life of 60,000 hours extend operational life.

5. Top discharge, flow-thru design enables operation at low water levels for extended periods.

Sand Kit : NK2-15SK / NK3-22SK
The Sand Kit can be added to the NK series to suspend sand and prevent sand lock.

■ APPLICATIONS

1. Residential, commercial, industrial wastewater and construction site drainage.
2. Effluent transfer.
3. Decorative waterfalls and fountains.
4. Raw water supply from rivers or lakes..



■ SPECIFICATIONS

- Discharge Size
- Horsepower Range
- Performance Range Capacity Head
- Maximum water temperature
- Materials of Construction
 - Casing
 - Impeller
 - Shaft
 - Motor Frame
 - Fasteners
- Mechanical Seal
 - Elastomers
- Impeller Type
- Solids Handling Capability
- Bearings
- Motor Nomenclature
 - Type, Speed, Hz.
 - Voltage, Phase
 - Insulation
- Accessories
- Operational Mode

■ STANDARD

- 3" NPT (80 mm)
- 2 ~ 3 HP. (1.5 ~ 2.2 kW)
- 55.5 ~ 211.0 GPM. (0.21 ~ 0.80 m³/min)
- 34.4 ~ 85.0 Ft. (10.50 ~ 25.91 m)
- 104° F. (40.0° C.)
- Butadiene Rubber + Natural Rubber , Cast Iron (NK3-22L)
- Ductile Cast Iron , High Chrome Cast Iron (NK3-22L , NK2-15SK / NK3-22SK)
- 420 , 403 Stainless Steel
- Aluminum alloy
- 304 Stainless Steel
- Silicon Carbide
- NBR (Nitril Butadiene Rubber)
- Semi-vortex, solids handling.
- 0.334" (8.5mm)
- Prelubricated, Double Shielded
- Air Filled, 3600 RPM, 60 Hz.
- 110/220 V., 1 Ph (NK2-15 Dual Voltage)
- Class B
- Submersible Power Cable 32' (10.0 m)
- Manual

■ OPTIONS

- Length as Required
- TS-301 Float Switch

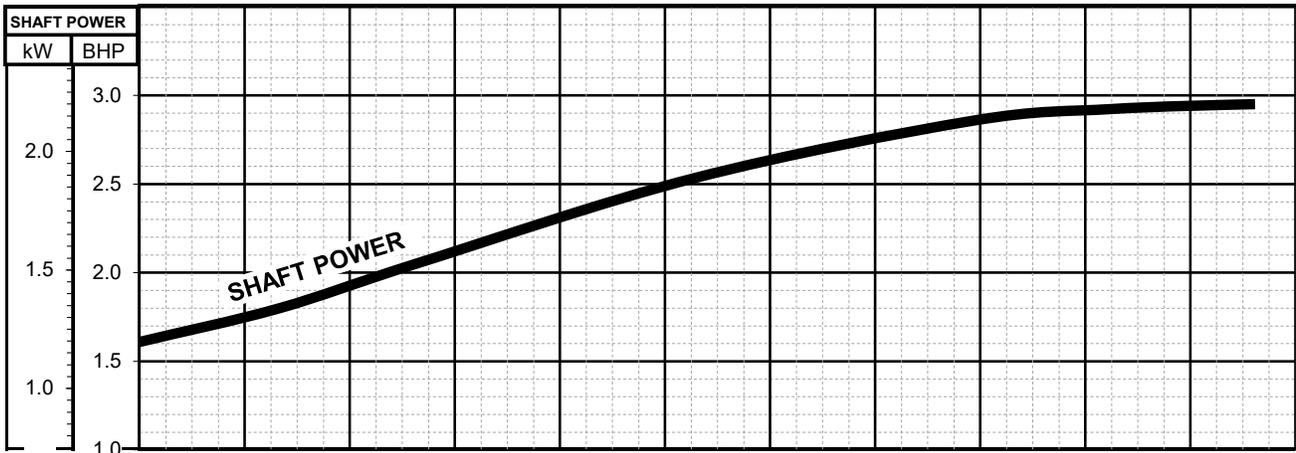
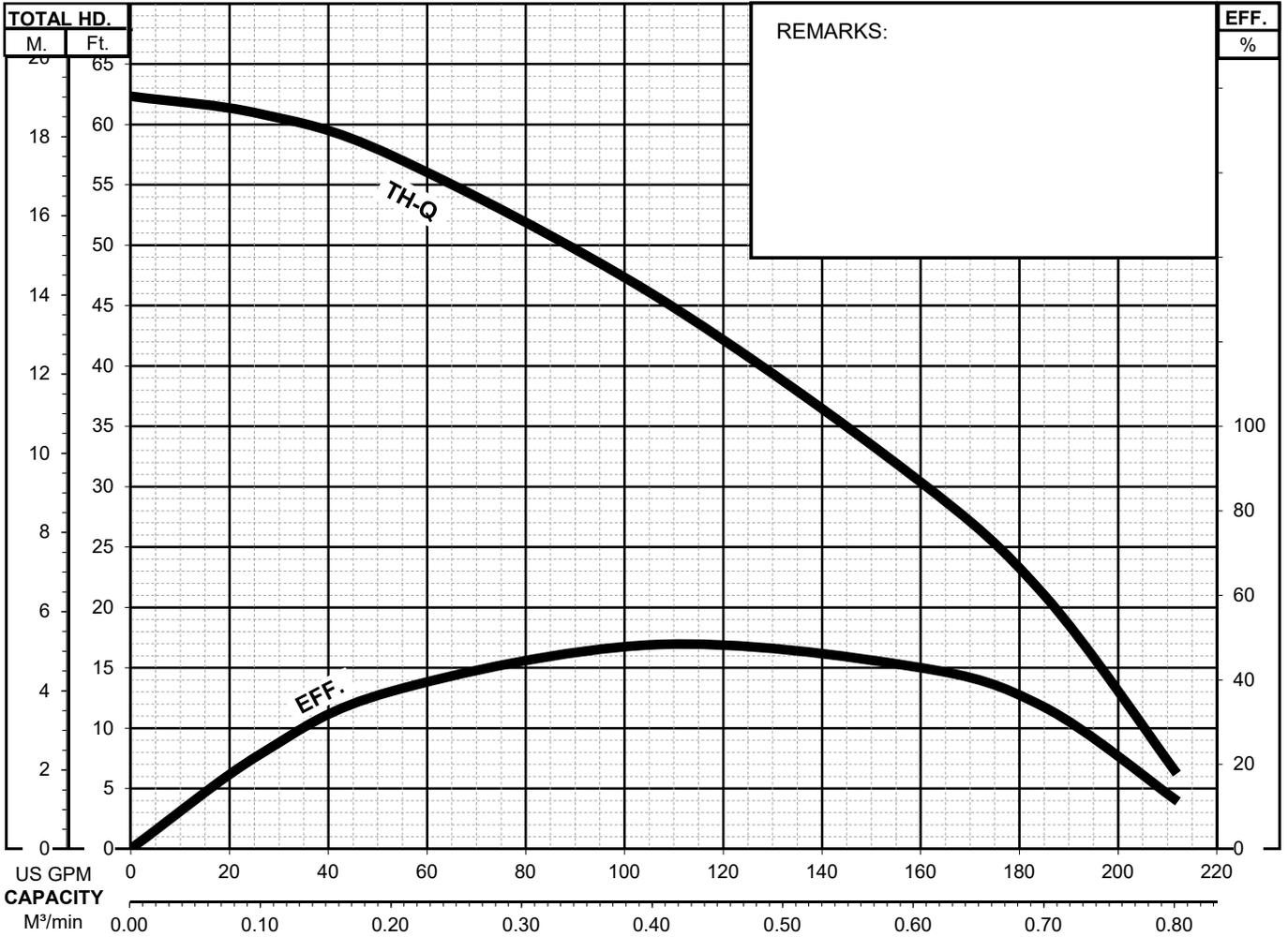


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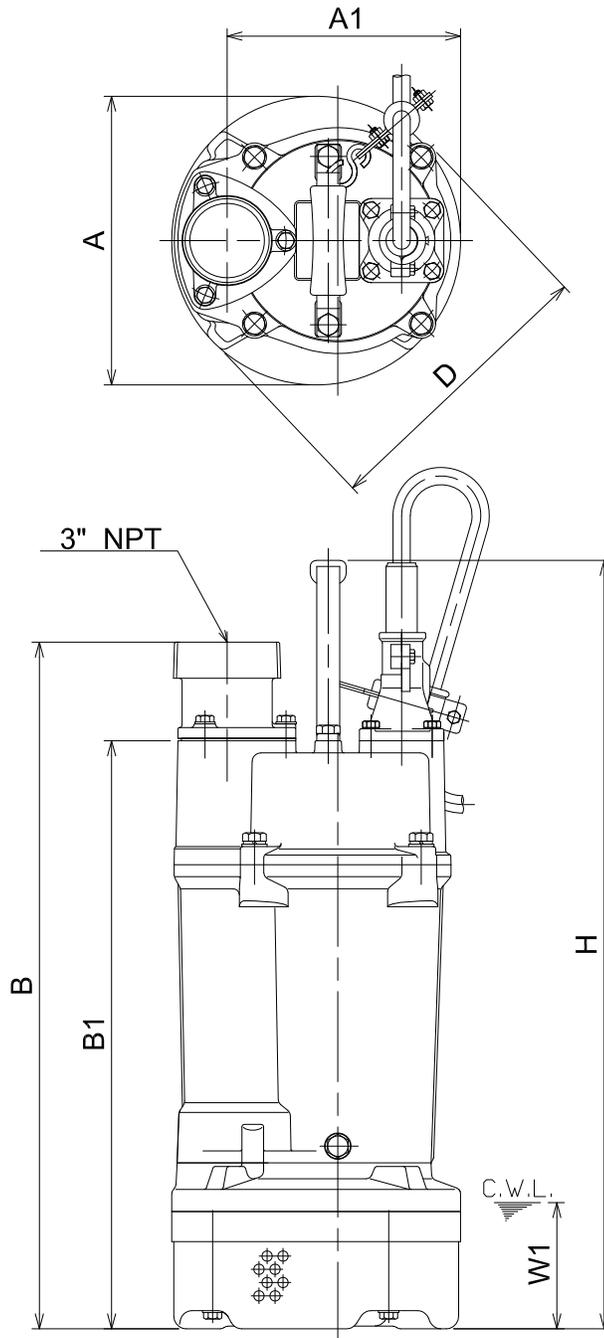
SEMI-VORTEX - DEWATERING PUMPS

PERFORMANCE CURVE

MODEL	BORE	HP	kW	RPM	SOLIDS DIA.	LIQUID	SG.	VISCOSITY	TEMP.
NK4-22L	3"/80mm	3	2.2	3450	0.334"/8.5mm	Water	1.0	1.123cSt.	60°F
PUMP TYPE	PHASE	VOLTAGE	AMPERAGE	HZ	STARTING METHOD	INS. CLASS			
Semi-Vortex Dewatering Pump	1	230	13	60	Capacitor Start	F			
CURVE No.	DATE	PHASE	VOLTAGE	AMPERAGE	HZ	STARTING METHOD	INS. CLASS		
-	-	-	-	-	-	-	-		



NK4-22L



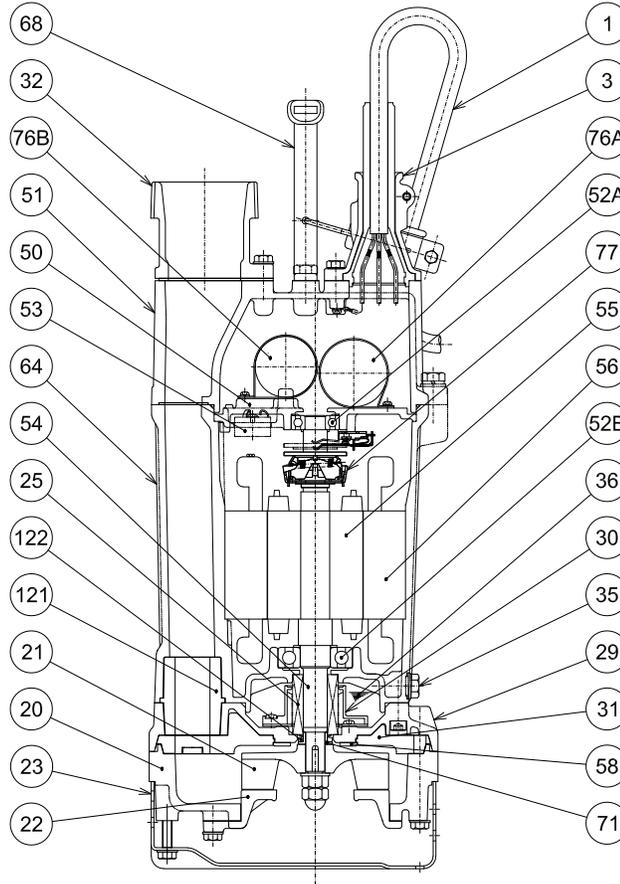
DIMENSIONS:USCS (Inch)

Model	HP	NOM. SIZE	Pump & Motor						C.W.L.	*Wt. (lbs.)
			A	A1	B	B1	D	H	W1	
NK4-22L	3	3"	9 7/16	7 5/8	22 1/2	19 1/4	9 9/16	25 3/16	4 1/8	79

DIMENSIONS:METRIC (mm)

*Excluding Cable

Model	kW	NOM. SIZE	Pump & Motor						C.W.L.	*Wt. (kg)
			A	A1	B	B1	D	H	W1	
NK4-22L	2.2	80	240	194	571	489	243	639	105	36

NK4-22L


PART#	DESCRIPTION	MAIN MATERIAL / NOTE	RELATED ASTM, AISI CODE	RELATED EN CODE	QTY
1	Power Cable	Chloroprene Sheath AWG 14/3-32ft			1
3	Stuffing Box	Aluminium Alloy Die Casting	B85 383.0	EN 1706 AC-46100	1
20	Pump Casing	Cast Iron	A48M Class30B	EN 1561 GJL-200	1
21	Impeller	High Chrome Cast Iron	A532 ClassIII TypeA	DIN 1695 G-X260Cr27	1
22	Suction Cover	Ductile Cast Iron	A536 65-45-12	EN 1563 GJS-500-7	1
23	Suction Strainer	Steel (Cold Rolled)	A109 / A1008	EN 10130	1
25	Mechanical Seal	Silicon Carbide / H-20T			1
29	Oil Casing	Aluminium Alloy Die Casting	B85 383.0	EN 1706 AC-46100	1
30	Oil Lifter	PBT Plastic w/(GF+MD)40			1
31	Wear Ring	Butadiene Rubber			1
32	Discharge Connection	Cast Iron / NPT 3"	A48M Class30B	EN 1561 GJL-200	1
35	Oil Plug	Stainless Steel	S 30400	1.4301	1
36	Lubricant	Turbine Oil ISO VG32 or SAE 10W-20			
50	Motor Bracket	Cast Iron	A48M Class30B	EN 1561 GJL-200	1
51	Motor Head Cover	Aluminium Alloy Die Casting	B85 383.0	EN 1706 AC-46100	1
52A	Upper Bearing	#6203ZZC3			1
52B	Lower Bearing	#6305ZZC3			1
53	Motor Protector				1
54	Shaft	Stainless Steel	S 40300	1.4000	1
55	Rotor				1
56	Stator				1
58	Protection Plate	Stainless Steel	S 30400	1.4301	1
64	Motor Housing	Aluminium Alloy Die Casting	B85 383.0	EN 1706 AC-46100	1
68	Handle	Steel (Cold Rolled) + NBR	A109 / A1008	EN 10130	1
71	Shaft Sleeve	Stainless Steel	S 30400	1.4301	1
76A	Capacitor				1
76B	Capacitor				1
77	Centrifugal Switch				1
121	Duct Sleeve	Styrene Butadiene Rubber			1
122	V-Ring	NBR			1



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SAMPLE
SPECIFICATIONS

1. SCOPE OF SUPPLY -

Furnish and install TSURUMI Model _____ Submersible Pump(s).
Each unit shall be capable of delivering _____ GPM (_____ m³/min) at _____ Feet (_____ m) TDH. The pump(s) shall be designed to pump waste water, without damage during operation. The pump(s) shall be designed so that the shaft power required (BHP)/(kW) shall not exceed the motor rated output throughout the entire operating range of the pump performance curve. Pump(s) shall be of the top discharge, flow through design.

2. MATERIALS OF CONSTRUCTION -

Construction of major parts of the pumping unit(s) shall be as follows: Pump casing shall be synthetic rubber. Motor frame shall be aluminum alloy die casting. Internal and external surfaces coming into contact with the pumpage shall be protected by a fused polymer coating. All exposed fasteners shall be stainless steel. All units shall be furnished with _____" NPT discharge connector. Impellers shall be of the multi-vane, ductile cast iron, semi-vortex design, equipped with back pump out vanes and shall be slip fit to the shaft and keyed.

3. MECHANICAL SEAL -

All units shall be furnished with a dual inside mechanical shaft seal located completely out of the pumpage, running in a separate oil filled chamber and further protected by an exclusionary oil seal located between the bottom seal faces and the fluid being pumped. The oil chamber shall be fitted with a device that shall provide positive lubrication of the top mechanical seal, (down to one third of the standard oil level). The device shall not consume any additional electrical power. Mechanical seals shall be rated to preclude the incursion of water up to 13.9 PSI. (32 Ft.) submergence. Units shall have silicon carbide upper and lower mechanical seal faces. Mechanical seal hardware shall be stainless steel.

4. MOTOR-

The pump motor(s) shall be _____ Hp., _____ kW., _____ V., 60 Hz., 1 Phase and shall be NEMA MG-1, Design Type B equivalent. Motor(s) shall be rated at _____ full load amps. Motor(s) shall have a 1.15 service factor and shall be rated for 10 starts per hour. Motor(s) shall be air filled, copper wound, class B insulated with built in thermal and over amperage protection for each winding. Motor shaft shall be 403 stainless steel, fitted with a replaceable stainless steel shaft sleeve and shall be supported by two permanently lubricated, high temperature ball bearings, with a B-10 life rating at best efficiency point of 60,000 hours. Bearings on all units shall be single row, double shielded, C3, deep groove type ball bearing.

5. POWER CABLE AND CABLE ENTRANCE -

The pump power cable shall be suitable for submersible pump applications. The power cable shall be field replaceable utilizing standard submersible pump cable. The cable entrance shall incorporate built in strain relief and a combination three way mechanical compression seal with a fatigue reducing / thermal expansion boot. The cable entrance assembly shall contain an anti-wicking block to eliminate water incursion into the motor due to capillary wicking should the power cable be accidentally damaged.